

Technical Catalogue

ASSA ABLOY

ASSAABLOYDoor Controls

The global leader in door opening solutions

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Designed to enhance your specification...

Subtle contrast

Sophisticated and sleek, ASSAABLOYdoor controls blend lightly contrasting colours and finishes to give a pleasing enhancement to the door design, perfect for all environments.



Contemporary in appearance, with neat chamfered edgesthat exude quality and robustness.

Definition and continuity

Strong lines combined with light metallic finishes make a powerful statement. The hallmark horizontal groove provides recognisable continuity from model to model.

...thelatest evolution that works

with your architectural vision



With the architectural vision foremost in the minds of ASSAABLOY designers, door controls have been re-imagined to bring an elegant advancein the designevolution of the portfolio.

Combined with other ASSAABLOYarchitectural hardware, the range offersnumerouspossibilities to create complete door opening solutions...All by design.

Designedto work for you

ASSAABLOYDoor Controls

ASSAABLOYdoorcontrolsspan three technologiesthat cover everything you could want from a door closer: from unique featuresthat enhancedoor opening comfort to the elegantand distinctive evolutionary design, our portfolio complementsevery architectural style and building function.

Solutionsfor all applications and door types

Our range of door controls is ideal for internal, external, lightweight and heavy duty doors, in all commercial and public sector buildings.

The attractive, modular design simplifies planning, the intelligent setting adjustments offer reliable consistent control, and the installation features provide quick and accurate installation ensuring optimum performance.

Simpler to install

Installation iseasier thanksto the height adjustable spindle offered asstandard on Cam-Motion® and core rack and pinion door closers. Thisallowsmore room to manoeuvreduring initial installation, and when doorsare poorly installed or the hingeshave worn causingthe door to drop. Asinstallation is easier and there are less adjustments to make, ASSA ABLOYdoor controlsare more accurately installed and so perform at their optimum level, and of course are quicker and less expensive to install.

Door control heritage

We build on 80 years'experience in door opening solutionsand a solid pedigree of European manufacturing, with production starting in Finlandin 1934, and Italy in 1948. In both countrieswe continue to design, develop and manufacture with our production footprint having also expanded to Germany and Asia over the last decade.



Come closer!

ASSAABLOYDoor Controls

Adjustment settingsmade easy

Doors are exposed to various stressesand strains on a daily basisbe it operation by users, temperature fluctuations, air humidity or air pressure differentials. Overtime, door hingeswill also wear, the door will 'drop' and the door closersperformance can deteriorate. ASSAABLOYdoor closers can be easily adapted to meet these structural or usage conditions even after initial installation. Thermodynamic metal head valvesautomatically adjust to changesin temperature ensuring consistent door speeds. Opening and closing power can be adjusted to suit user needs. And when the hinge wearsand the door drops, the height adjustable spindle provides 14mm of adjustment and isquick and simple to fine-tune the fixing position, returning the door closerbackto itsoptimal performance.

Consistentoperation

Whether summer or winter, door closing speedsand control remain consistent. Metal headregulator valvesused in all door closer and floor spring mechanismsprovide superior thermodynamic performance than all-plastic alternatives.

Upgrade with ease

Thanksto identical mounting positionsacrossthe core modelsin the portfolio, it isvery easyto upgrade power sizes, functionality and technologies of door controls. The core products which include the DC200, DC300, DC500 and DC700, share the same fixing centres and position from the hinge, enabling your door control system to evolve alongside changes in building function.



Committed sustainability

Aswell asproductsmeeting all the relevant European standards, ASSAABLOYisat the forefront of effortsto support sustainability initiatives, providing Environmental Product Declarationsto help the drive for better, greenerbuildingsfor future generations. Having local Europeanmanufacturing serving local European markets is at the heart of ASSAABLOY's ability to drive standardsup.

IWhere the exact EPDdoesnot currently exist for a specific product, the highest impact EPDwithin the range hasbeen used and should be referred to.

Compliance at the heart of design

Quality assurancedriven by standards

Safe in an emergency

You are on the safe side with ASSAABLOY, asour door closers are tested and certified to national and international standards. Fire and smoke protection doors may only be fitted with door control systems complying with EN1154, EN1155 or EN1158.

ASSAABLOYsuppliesapproved door control systems for single and double leaffire and smoke protection doorswith different usagerequirements.

EN 1154

Thisstandard specifies the technical requirements for controlled door closing devices, including those for fire and smoke protection doors. Designed for use on swing doors, the door closer provides controlled closing from energy provided by the user when opening the door.

EN 1155

Thisstandard specifies the requirements for electromechanical standalone hold open devices or those built into door closers which may be used on fire and smoke protection doors.

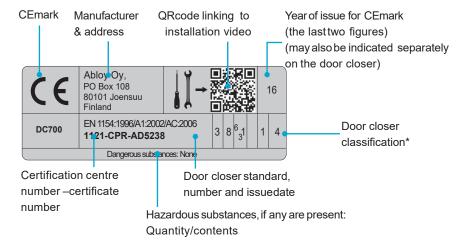
EN 1158

Thisstandard specifies the requirements for coordinators that are used to control the closing of rebated double doors. Coordinators can be standalone mechanisms or built into a door control system complete with door closers. Additional requirements are also required for use on fire and smoke protection doors.

EN1154 door closer power sizes

	Recommended door leaf width		gtorque 0° and 4°	Opening torque between 0° and 60°
	mm max.	Nm min.	Nm max.	Nm max.
1	750	9	13	26
2	850	13	18	36
3	950	18	26	47
4	1,100	26	37	62
5	1,250	37	54	83
6	1,400	54	87	134
7	1,600	87	140	215

Example and explanation of CEmarking on DC700 door closer according to EN1154.



- * Explanation of classification key
- 4 = For closing doors from 180 degrees open
- B = Endurancetest of 500,000 test cycles
- 3/6 = Door closer size 3-6

- Suitable for use with fire and smoke protection doors
- 1 = Meetskey requirementsfor safeusage
- 4 = Very high corrosion resistance





Cam-Motion® guide rail systems

Design-focused and delivering end user needs



ASSAABLOYCam-Motion® guide rail door closers suit harmoniously with the door'sappearance, and present a wide range of design possibilities to architects and specifiers.

Secureclosing and comfortable opening are no longer incompatible thanksto the rapidly decreasing opening torque characteristic of Cam-Motion® technology.

Byreducing the force required to open the door, Cam-Motion® technology significantly improves door opening comfort for children, the elderly and the less able.

However, thismay be only half the story. If the door is a fire door, then according to EN1154 the minimum door closer power setting must be size3, and the minimum closing torque requirement is 18Nm.

ASSAABLOYCam-Motion® door closerscomply with thisrequirement, ensuring that the door sitsfirmly in the frame preventing the spreadof fire and smoke.

The graphs demonstrate one of the most important advantages of Cam-Motion® door closers, which is the rapidly decreasing opening force.



Cam-Motion® guide rail systems

Design-focused and delivering end user needs

Guide railsasopposed to link arms, are often seen as more aesthetically pleasing, and certainly more practical and lessprone to vandalism and ligature.

Used exclusively with guide rails, Cam-Motion® technology produces arapidly decreasing opening force, something that isimpossible for rack and pinion mechanisms to achieve.

When guide railsare used with traditional or asymmetric rack and pinion systems, opening forces are increased and user comfort and accessibility are significantly reduced.

Another important advantageof Cam-Motion® technology is the use of a symmetric cam making the door closer non-handed, enabling it to be installed in all four fixing applications.

ThismakesCam-Motion® extremely versatile asany last minute specification or on-site changescan be accommodated, and reduced stock holding for our distributorsand partners.

This versatile system allows ASSAABLOY Cam-Motion® door closersto be used with different guide rail designs for almost any single and double door application.

Guide rail door closer mounting positions



Door leaf mounting on hinge side



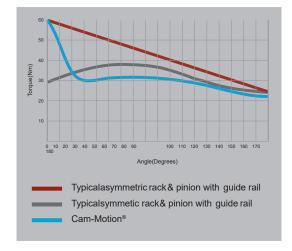
Framemounting on hinge side



Door leaf mounting on non-hinge side



Framemounting on non-hinge side



Thesesystemsprovide enhanced functionality including electro-mechanical securing of fire and smokeprotection doorswith reliable, automatic closing.

An optional smoke detector seamlessly integrated into the guide rail, safely monitors electromechanically secured doors and closes them quickly in the event of an emergency.

Optional fixed hold open or over-ridablehold open systems ensure double leaf doors are closed safelyin the correct order –the inactive leaffirst followed by the active leaf.

Cam-Motion® guide rail systems

Design-focused and delivering end user needs

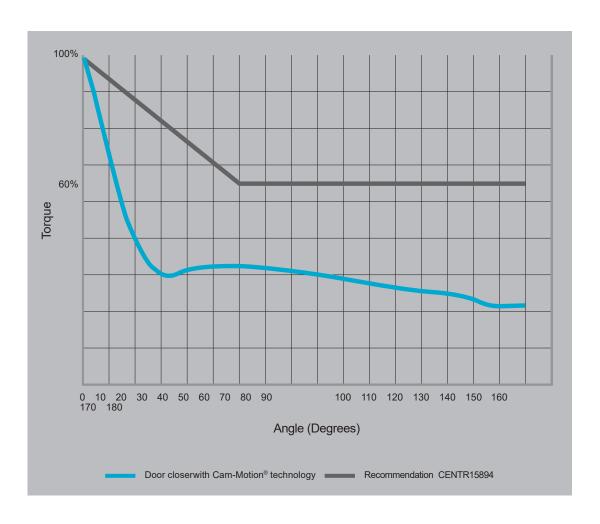
ASSAABLOYCam-Motion® technology enables guide rail door closers and floor springs to comply with CEN TR15894 requirements.

CENTR 15894

A technical report on the useof building hardware, door systems and associated products in buildings.

The aim of the report isto ensure designsfor safer, more reliable and more convenient use of doorsfor residentsin buildings, placing particular focuson children, the elderly and the disabled.

The key recommendation for usersisto install a door closer which incorporates a rapidly decreasing opening torque. To ensure that thisisthe case, the force which a user needs to apply to open the door up to 60° must be reduced by 40%.





Rack& pinion technology

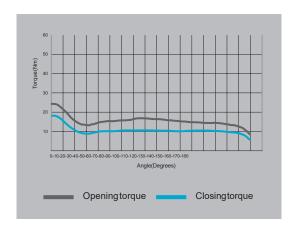
High-efficiency door closers



Complementing the Cam-Motion® door closers, ASSAABLOY'shighefficiency rack and pinion technology also provideseasy accesssolutions using link arms.

Due to the high efficiency performance, there is minimal energy lossbetween the opening force input by the user, and the closing force returned by the door closer. Thismeansthat a comfortable, low opening force can be set whilst still complying with the closing force requirement of EN1154 for use on fire and smoke protection doors.

Hence, specifiers and building owner's responsibilities are met, and end user experience of the building environment is enhanced.





Cam-Motion® floor spring solutions

Enhanceddurability and efficiency



ASSAABLOYfloor springs feature the same Cam-Motion® technology and rapidly decreasing opening torque characteristicsasour Cam-Motion® guide rail systemsfor maximum opening comfort.

Concealed under the finished floor level with the ability to control single and double action doors, they can offer enhanced practicality for certain environments.

Manufactured from castiron with enhanced durability of up to one million cycles, and the use of direct mount pivots enables floor springs from ASSAABLOY to tolerate heavier doors, and of course make an ideal solution for glassdoors.

Equipped with independent closing and latch speed functionality asstandard, the use of metal head thermodynamic valvesensure consistent performance acrossa wide temperature range, and can be specified without

hold-open, or with hold-open for useon non-fire doorsat either 90° or 105° .

A full range of accessoriesis available from ASSAABLOYincluding single and double action arms and pivots, stainless steel, polished stainless steel and brassfinish top plates, and a sealing compound.

Cam-Motion® floor springs

	DC475	DC477	DC420	DC460	DC450
ENsize	3 - 6	2-4	2 or 3 or 4	2 or 3 or 4	3 or 4
Recommended door max.width (mm)	1400	1100	850 or 950 or 1100	850 or 950 or 1100	950 or 1100mm
Max.weight of door	< 300 kg	< 170 kg	< 100 kg	< 120 kg	120 kg
Applications	Heavydoors,high traffic doors,exterior doors	Exterior& Interior doors	Recommended for glassdoors	Recommended for light-dutyinterior doors	Recommended for light-duty interior doors
Opening angle (incl.Hold Open)	15° 1 0° 2 15° 1	15° 1 150° 180° 150° 1 150°	15° 1 175° 15° 1	15° 2 1 130° 15° 1 130°	15° 2 1 130° 15° 1 130°
Back-check	✓	✓			
Single-action	✓		✓		
Double-action	✓	✓	✓	✓	✓
Fire Doors(CE)	✓ (no hold-open)	✓ (≥EN3,no hold-open)	✓ (≥EN3,no hold-open)	✓ (≥EN3,no hold-open)	✓ (≥EN3,no hold-open)
Hinge distance (mm)	36 –42	54 –57	36 –46	48 –54	49 –54
Dimensions(mm)	345 x 78 / 72	272 x 110 / 70	306 x 82 / 47	308 x 108 / 40	277 x 108 / 40

Door Control Matrix

Solution overview

		Guide rail door closers									
Door clos	sers	DC700	DC700G-CM	DC700G-FM	DC700G-FT	DC500	DC640	DC340	DC135	DC860	DC840
Features	Cam-Motion® technology	✓	✓	✓	✓	✓				✓	✓
	ASSAABLOYflagship design	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Closing	Closing force range	3-6	3-6	3-6	3-6	1-4	3-4	1-4	3	1-5	1-4
Force	EN1(≤ 750mm)					✓		✓		✓	✓
	EN2(≤ 850mm)					✓		✓		✓	✓
	EN3(≤ 950mm)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	EN4(≤ 1100mm)	✓	✓	✓	✓	✓	✓	✓		✓	✓
	EN5(≤ 1250mm)	✓	✓	✓	✓					✓	
	EN6(≤ 1400mm)	1	✓	✓	✓						
	EN7(≤ 1600mm)										
	Fireprotection doors(≥ EN3)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Exterior doors	✓	✓		✓					✓	
	1-leaf doors	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1-leaf doorswith el.mech. HO (EN1155)	✓								✓	✓
Door Type	2-leaf doors(EN1158)	✓	√ **	✓						✓	✓
	2-leaf doorswith el.mech. HO (EN1155 / EN1158)	✓								✓	✓
	Double action doors										
	Glassdoors	✓				✓					
Functions	Free-Swing			✓			✓				
	Adjustable closing speed	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Adjustable latching speed	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Adjustable backcheck	✓	✓	✓	✓	✓	✓	✓	✓		
	Delayed action	0						0			
	Height adjustablespindle (0-14mm)	✓	✓	✓	✓	✓	✓	✓			
	Spindle extension									✓	✓
	Mechanical hold-open (not for fire doors)	0				0		0	0	0	0
	Thermodynamic valves	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Max. opening angle	180°	170°	170°*	170°	170°	180°	180°	180°	120°	120°
	Non-handed(left/right)	✓	✓	✓	✓	✓	✓	√	✓	✓	✓
Standards	EN1154	✓	✓	✓	✓	√	✓	✓	✓	✓	✓
	EN1155	✓		✓			✓			✓	✓
	EN1158	✓	√ **	✓						✓	✓
	CEN/TR15894	1	✓	√	✓	✓				✓	✓

^{*}Mechanicallimit 160° | **CEcertificate applied for | o = optional

				Guide rail d	oor closers	L	ink arm door closer	s	
Mounting po			Hinge side frame	Hinge side door leaf	Non-hinge side frame	Non-hinge side door leaf	Hinge side door leaf	Non-hinge side door leaf	Non-hinge side door leaf mounting
Туре	Technology	BN	mounting	mounting	mounting	mounting	mounting	mounting	(parallel arm)
DC700	Cam-Motion®	3-6	✓	✓	✓	✓			
DC700G-CM	Cam-Motion®	3-6		✓					
DC700G-FM	Cam-Motion®	3-6	✓	✓	✓				
DC700G-FT	Cam-Motion®	3-6		✓		✓			
DC500	Cam-Motion®	1-4	✓	✓	✓	✓			
DC860	Cam-Motion®	1-5	concealed	concealed	concealed	concealed			
DC840	Cam-Motion®	1-4	concealed	concealed	concealed	concealed			
DC640	Rack& Pinion	3-6	√ (EN3-4)	√ (EN3-4)	✓ (EN3-4)		✓	✓	
DC347	Rack& Pinion	5-7					✓	✓	
DC340	Rack& Pinion	2-6		√ (EN1-4)	✓ (EN1-4)		✓	✓	
DC300	Rack& Pinion	3-6		√ (EN1-3)			✓	✓	✓
DC300 Tandem	Rack& Pinion	>7					✓		
DC200	Rack& Pinion	2-4					✓	✓	✓
DC140	Rack& Pinion	2/3/4/5		✓ (EN 1)			✓	✓	✓
DC135	Rack& Pinion	3		✓	✓				
DC120	Rack& Pinion	2/3/4					✓	✓	✓

Door Control Matrix

Solution overview

		Link arm door closers						Floor springs					
Door clos	sers	DC640	DC347	DC340	DC300	DC200	DC140	DC120	DC477	DC475	DC460	DC450	DC420
Features	Cam-Motion® technology								✓	✓	✓	✓	✓
	ASSAABLOYflagship design	1	✓	✓	✓	✓	✓						
Closing	Closing force range	3-6	5-7	2-6	3-6	2-4	2/3/4/	5 2/3/4	2-4	3-6	2, 3, 4	3, 4	2, 3, 4
Force	EN1(≤ 750mm)												
	EN2(≤ 850mm)			✓		✓	✓	✓	√(170kg)		√(120kg)		√(100kg)
	EN3(≤ 950mm)	✓		✓	✓	✓	✓	✓	√(170kg)	√(300kg)	√(120kg)	√(120kg)	√(100kg)
	EN4(≤ 1100mm)	✓		✓	✓	✓	✓	✓	√(170kg)	√(300kg)	√(120kg)	√(120kg)	√(100kg)
	EN5(≤ 1250mm)	1	✓	✓	✓		✓			√(300kg)			
	EN6(≤ 1400mm)	✓	✓	✓	✓					√(300kg)			
	EN7(≤ 1600mm)		✓										
Door Type	Fireprotection doors(≥ EN3)	✓	✓	✓	✓	✓	✓	1	✓	✓	✓	✓	✓
	Exterior doors		✓	✓	✓				✓	✓		✓	
	1-leaf doors	1	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1-leaf doorswith el.mech. HO (EN1155)												
	2-leaf doors(EN1158)												
	2-leaf doorswith el.mech. HO (EN1155 / EN1158)												
	Double action doors								✓	✓	✓	✓	✓
	Glassdoors				✓	✓			✓	✓	✓	✓	✓
Functions	Free-Swing	✓											
	Adjustable closing speed	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Adjustable latching speed	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Adjustable backcheck	✓	✓	✓	✓	✓	✓	✓	✓	✓			
	Delayedaction			0	0								
	Height adjustablespindle (0-14mm)	✓	✓	✓	✓	✓							
	Spindle extension								✓	✓	✓	✓	✓
	Mechanical hold-open (not for fire doors)		0	0	o	0	0	0	o (90° or 105°)				
	Thermodynamic valves	✓	✓	✓	✓	✓	✓	✓	✓	√	✓	✓	✓
	Max. opening angle	180°	180°	180°	180°	180°	180°	180°	175°	175°	130°	130°	175°
	Non-handed(left/right)	✓	✓	✓	✓	✓	✓	✓	✓	√	✓	✓	✓
Standards	EN1154	✓	✓	✓	✓	✓	✓	✓	✓	√	✓	✓	✓
	EN1155	✓											
	EN1158												
	CEN/TR15894	1							√	_	✓	√	✓

^{*}Mechanicallimit 160° | o = optional

		Gate closers			
Gate clos	ers	DC680	DC650	DC620	
Features	Rackand pinion technology	✓	✓	✓	
	ASSAABLOYflagship design				
Closing	Closing force range	1-3	2	1	
Force*	Size1 (for gatesup to 1000mm)	✓		✓	
	Size2 (for gatesup to 1250mm)	✓	✓		
	Size3 (for gatesup to 1400mm)	✓			
Door Type	Exterior gates	✓	✓	✓	
	1-leaf gates	✓	✓	✓	
Functions	Adjustable closing speed	✓	✓	✓	
	Adjustable latching speed	✓	✓	✓	
	Adjustable backcheck	✓			
	Thermodynamic valves	✓	✓	✓	
	Max. opening angle	180°**	180°**	180°**	
	Non-handed(left/right)	✓	✓	✓	

^{*}Closing forcescomparable to EN1154 forces.
**Gate construction/hingesmaylimit the maximum opening angle.

Door Control Selector

The right control for the right application

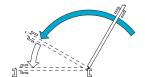
Single leaf door systems

		Door width up to 1,100 mm	Door width up to 1,400 mm	Doorwidth up to 1,400 mm, hold-open function	Door width up to 1,400 mm, smoke detector
	Surface fixed	DC135(950mm) DC340(DA) DC500	DC700	DC700/G460 DC700G-E	DC700G-S
Guide rail	Concealed	DC840(950mm)	DC860 (1,250mm)	DC860/G880 (1,250mm)	
	Surfacefixed free-swing	DC640	DC700G-FMS DC700G-FMS-K(hinge side only)		
Link arm	Standard	DC120 DC200	DC140 (1,250mm) DC300 (DA) DC300 Tandem DC340 (DA) DC347 (1,600mm)		
	Free Swing		DC640		
Security door closer	Hinge side		DC700G-FT(1,200mm)		
	Non-hinge side		DC700G-FTBGS(1,200mm)		
Close-Motion®	Hinge side		DC700G-CM		
Floor springs		DC420 DC450 DC460 DC477	DC475		

Double leaf door systems

		Double leaf doors up to 2,800 mm	Double leaf doors up to 2,800 mm hold-open function	Double leaf doors up to 2,800 mm smoke detector
	Surfacefixed hinge side	DC700/G461 DC700G-CO	DC700/G462 or G464 DC700G-CO-E	DC700G-CO-S
Guide rail	Surface fixed non-hinge side	DC700/G461 DC700G-CO-C	DC700/G462 or G464 DC700G-CO-CE	DC700G-CO-CS
	Concealed	DC860/G881	DC860/G882 or G884	

Description of adjustable functions:

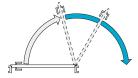


Closing speed Speed of door leaf during closing.

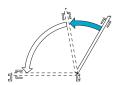


Speed of closing door leaf at opening angles between 15° and 0° until it reachesits closed position.

Latching speed



Backcheck
Opening motion is
hydraulically slowed
down from anopening
angle of about 75°.



Closing delay
Delayin the closing
speed between about
120° and 70°.



Door closerwith Cam-Motion® technology and guide rail



ASSAABLOY DC700

- Door closer with Cam-Motion® technology and height-adjustable guide rail G195 or standard guide rail G193
- · Fulfils barrier-free building requirements (EA/ CEN TR15894)
- Certified in compliance with EN1154, size 3-6
- · Suitable for fire and smoke protection doors
- For single action doors up to 1400 mm wide
- · Canbe used in four installation types: hinge and non-hinge sides in standard and frame installation

Characteristics of DC700

- · Canbe used with integrated concealed mounting plate, suitable for fire and smoke protection doors
- Canbe used for left and right-handed doors
- 14 mm height adjustable arm systemfor easeof fitting
- · Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Thermodynamic valvesfor consistent performance
- Variable adjustable closing force
- Opening angle up to 160°
- Effective backcheck and latching speed range adjustable
- · Largerange of applications
- Standard colours: silver EV1; white, similar to RAL9016; brown, similar to RAL8014; black, similar to RAL9005, stainless steel
- Customised finishes available on request

Characteristics of special model DC700DA

- Delayed closing variable from max. opening angle 70°, adjustable from front
- Other features asin model DC700

 ϵ

Characteristics for guide rail G195

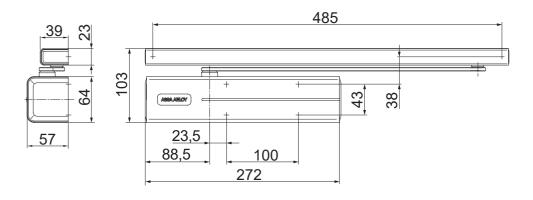
- · Height-adjustable by 2 mm for tolerance
- · Concealed fastening screws
- · Installation dimensions: seediagram

Characteristics of special model DC700AC

- Opening angle of 180° for standard installation on hinge side
- Other features asin model DC700

Characteristics of standard guide rail G193

- · Without protective cover
- · Visible fastening screws
- · Installation dimensions: seediagram (dimensions in brackets)







Technicalattributes

Technicalattributes	
Closing force	EN3-6
Door width up to	1400 mm
Suitablefor fire doors	Yes
Handing	Left / right handed
Mounting method	Standard and frame instal- lation
Closing speed	Variable between 170°-10°
Latching speed	Variable between 10°-0°
Backcheck	Variable above 75°
Max. door opening angle hinge side	Ca.160°
Max.door opening angle non-hinge side	Ca.120°
Delayed action Delayed action	No
Weight	2.7 kg
Height	64 mm
Depth	58 mm
Length	272 mm
Certified in compliance with	EN1154
CEmarkingfor building products	Yes

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

The advantages at a glance

Customer segment	Advantages			
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Modem design - Compact design - Fulfilsbarrier-free building requirements(EA / CENTR15894) - Samedimensionsand designwith and without mounting plate - Comprehensivefunctions,standard and optional			
Builders	Onedrilling template overall Adjustable to nearly all door and frame types Quick and easyinstallation Quickly and easily adjustable Suitable for left and right handed doorsfor standard and frame mounting on hinge and non-hinge side			
Trade	One single product suitable for alarge variety of mounting positions Reducedinventory costsdue to modular product range Complementary accessories available for the whole product range			
User	Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves Easierdoor opening and improved accessibility due to reapidly decreasingtorque Backcheckfeatureoffersoptimum protection for doorsand walls			

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC700

ASSAABLOYDoor Closer DC700 with Cam-Motion® technology and guide rail in compliance with EN1154

- · Closing power adjustable, ENsize 3-6, for doors up to 1400 mm wide
- · Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- Canbe used with integrated concealed mounting plate, suitable for fire and smoke protection doors
- · CEapproved
- 14 mm height adjustable arm system for ease of fitting
- Standard and frame mounting on hinge and non-hinge side of the door
- · Suitable for left and right handed doors
- Hold-open device continuously adjustable between ca. 80° and 130°
- · Hold-open device is traversable

Colour: Accessories: $\hfill\Box$ \square Silver EV1 □ □Standard guide rail G193 □ □White, similar to □ □Height-adjustable gui-RAL9016 de rail G195 ☐ ☐Brown, similar to ☐ ☐Mounting plate A120 RAL8014 ☐ ☐ Mounting plate A130 □ □Black,similar to for guide rail G193 RAL9005 and G195 □ □Stainless steel ☐ ☐ Angle bracket A104 □ □Customised finishes for guide rail G193 available on request □ □ Mechanical opening damper A153 □ □ Mechanical hold-open

device A152 (not for

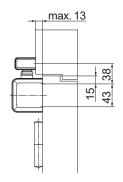
fire and smoke pro-

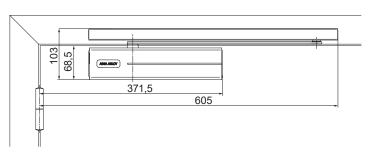
tection doors)

Glassdoor shoe A166

Screening plate A190

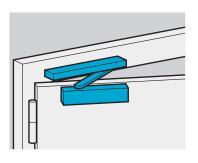
Dimensional drawings

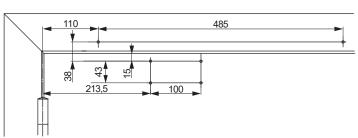




Spacerequired on doors for standard installation on hinge side

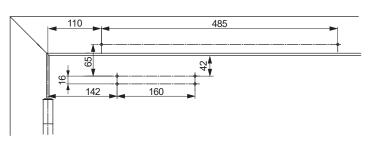
Left handed shown in diagram Right handed is the reverse





Installation dimensions for direct standard mounting on hinge side

Left handed shown in diagram Right handed is the reverse

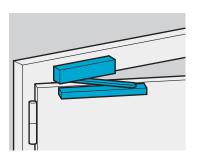


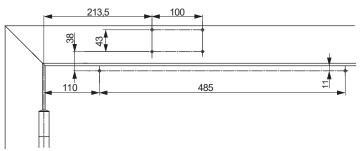
Installation dimensions with mounting plate for standard mounting on hinge side

In compliance with EN 1154, Supplement 1, or for doors where direct mounting is not possible. Left handed shown in diagram Right handed is the reverse

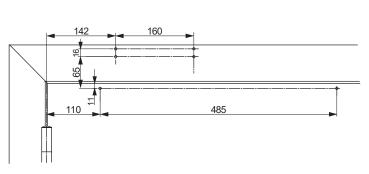
Installation dimensions

for direct frame mounting on hinge side





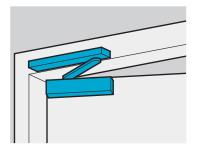
Closer on hinge side of door frame. Left handed shown in diagram Right handed is the reverse

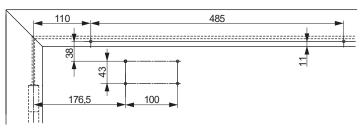


Installation dimensions with mounting plate for frame mounting on hinge side

Closer on hinge side of door frame. Fordoors where direct mounting is not possible. Left handed shown in diagram Right handed is the reverse

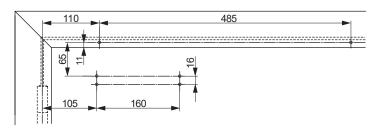
Dimensional drawings and accessories





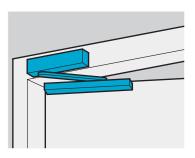
Installation dimensions for direct standard mounting non hinge side

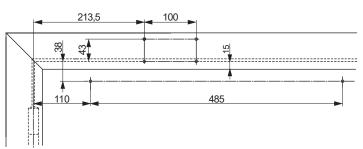
Right handed door shown in diagram Left handed door is the reverse



Installation dimensions with mounting plate for standard mounting non hinge side

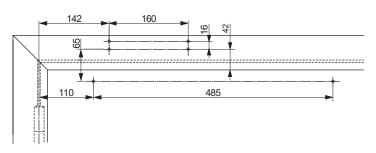
For doors where direct mounting is not possible Right handed door shown in diagram Left handed door is the reverse





Installation dimensions when mounted directly onto the frame non-hinge side

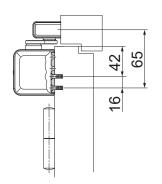
Closer on non-hinge side of door frame Right handed door shown in diagram Left handed door is the reverse

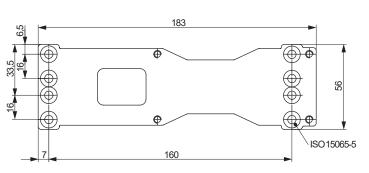


Installation dimensions with mounting plate for frame mounting non-hinge side

Closeron non-hinge side

of door frame. For doors where direct mounting is not possible. Right handed door shown in diagram Left handed door is the reverse

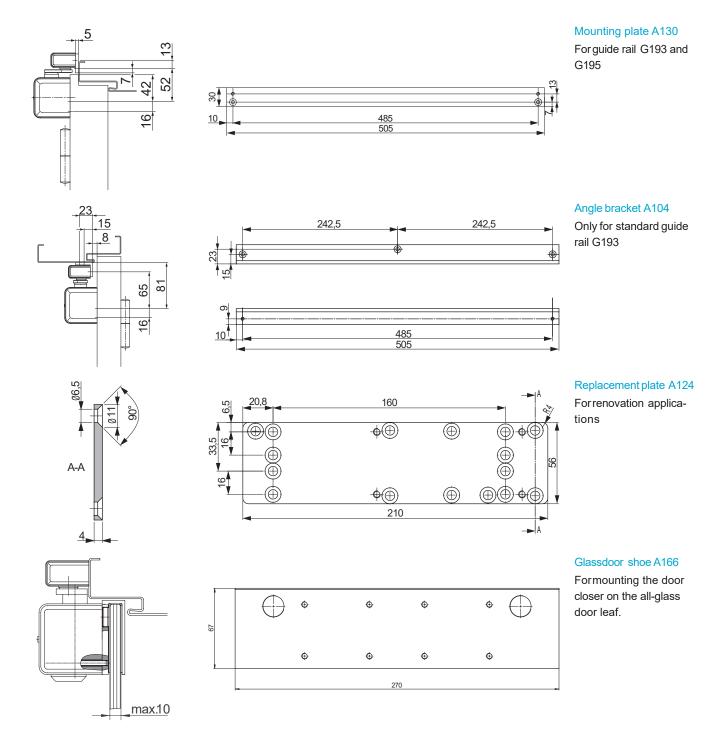




Mounting plate A120

Formounting with drilling template acc.to EN 1154 Supplement 1 and for universal use

Accessories



Accessories

Stainless steel full cover

For DC500 and DC700



Stainless steel design cover

For DC500 and DC700



Hold-open device A152

Mechanical hold-open device for doors which sometimes need to be secured in the open position.

Simple fitting into guide rail G193 and G195.

Hold-open angle max. 130°

Not approved for use on fire and smoke protection doors

Continuously adjustable holding force



Opening damper A153

Helps to prevent the door and door handle from hitting a return wall.

Simplefitting into guide rail.

Opening damper continuously adjustable up to an opening angle of max. 130°.

Does not replace a door stop.



Screening plate A190

Useon doors with narrow profiles and glassfilling as cover of the back of the door.



Universaldrilling template A176

Universal drilling template for door closer models DC700, DC500, DC300 and DC200 $\,$

For hing side using



Order placement information

Designation/ Item	Order no.
DC700, ENsize 3-6, silver EV1	DC700DEV1-
DC700, ENsize 3-6, white, similar to RAL9016	DC700D9016
DC700, ENsize 3-6, brown, similar to RAL8014	DC700D8014
DC700, ENsize 3-6, black, similar to RAL9005	DC700D9005
DC700, EN size 3-6, stainless steel, ASSAABLOY design	DC700D35
DC700, ENsize 3-6, customised finish	DC700DXXXX
DC700DA, ENsize 3-6, silver EV1	DC710DEV1-
DC700DA,ENsize3-6,white,similar to RAL9016	DC710D9016
DC700DA,ENsize3-6,brown,similar to RAL8014	DC710D8014
DC700DA,ENsize3-6,black,similar to RAL9005	DC710D9005
DC700DAENsize3-6,stainlesssteel,ASSAABLOY design	DC710D35
DC700DA, ENsize 3-6, customised finish	DC710DXXXX
DC700AC, ENsize 3-6, silver EV1	DC711DEV1-
DC700AC,ENsize3-6,white,similar to RAL9016	DC711D9016
DC700AC,ENsize3-6, stainlesssteel, ASSAABLO'design	YDC711D35
DC700AC,ENsize 3-6, customised finish	DC711DXXXX
Guide rail G193, silver EV1	DCG193EV1-
Guide rail G193, white, similar to RAL9016	DCG1939016
Guide rail G193, brown, similar to RAL8014	DCG1938014
Guide rail G193, black, similar to RAL9005	DCG1939005
Guide rail G195, silver EV1	DCG195DEV1-

Designation/ Item	Order no.
Guide rail G195, white, similar to RAL9016	DCG195D9016
Guide rail G195, brown, similar to RAL8014	DCG195D8014
Guide rail G195, black, similar to RAL9005	DCG195D9005
Guide rail G195, stainlesssteel	DCG195D35
Guide rail G195, bespoke finish	DCG195DXXXX
Mounting plate A120,galvanised	DCA12040
Mounting plate A136,non-hinge side,for Guide Rail G193 and G195, 40 mm, silver EV1	DCA136EV1-
Mounting plate A130, silver EV1	DCA130EV1-
Mounting plate A130, white, similar to RAL9016	DCA1309016
Mounting plate A130, brown, similar to RAL8014	DCA1308014
Mounting plate A130,black,similar to RAL9005	DCA1309005
Mounting plate A130,customised finish	DCA130XXXX
Glassdoor shoe A166, silver EV1	DCA166EV1-
Angle bracket A104, silver EV1	DCA104EV1-
Angle bracket A104, RAL9016white	DCA1049016
Anglebracket A104, brown, similar to RAL8014	DCA1048014
Angle bracket A104, black, similar to RAL9005	DCA1049005
Replacement plate A124, galvanised	DCA12440
Hold-open device A152	DCA152
Opening damper A153	DCA153
Drilling gauge A176, ASSAABLOYdoor closers	DCA176
Screening plate A190, stainlesssteel	DCA19035

Door closerwith Cam-Motion® technology with electro-mechanical hold-open device



ASSAABLOY DC700G-E

- Door closerwith Cam-Motion® technology with electro-mechanical hold-open device for single leaf doors
- · Certified in compliance with EN1154/1155, size 3-6
- Hold-open angle continuously adjustable between ca.80° and 130°
- · Hold-open device is traversable
- Fulfils barrier-free building requirements (EA/ CEN TR15894)
- DIBt approval with different smoke detection systems
- Suitable for fire and smoke protection doors up to 1400 mm wide

Characteristics of DC700G-E

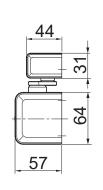
- · Electro-mechanical hold-open device
- Supply line 24 V DC, flush or surface mounting
- · Continuously adjustable holding force
- Traversablehold-open device, continuously adjustable between ca.80°-130°
- Canbe used for left and right-handed doors
- Standardinstallation types on the hinge and non-hinge side
- · Samedrilling template asstandard guide rails
- Axis continuously height-adjustable up to 14 mm
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Thermodynamic valvesfor consistent performance
- · Variable adjustable closing force
- Effective backcheck and latching speed range adjustable
- · Largerange of applications
- Standard colours: silver EV1, white similar to RAL9016, stainless steel design
- Customised finishes available on request

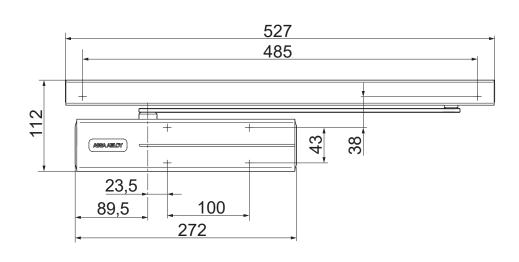












Technicalattributes

Guide rail G-E

Technicalattributes	
Required power supply	24 V DC
Ratedcurrent consumption	Ca.75 mA
Continousduty	100 %ED
Classof protection	IP43
Weight	1.1 kg
Height	30 mm
Depth	43.5 mm
Length	528 mm
Suitablefor fire doors	Yes
CEmarking for building products	Yes
Certified in compliance with	EN1155

Factsfor door closer see DC700

The advantages at a glance

Customer segment	Advantages
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Modern design - Compact design
Builders	- Onedrilling template overall - Adjustable to nearly all door and frame types - Quick and easyinstallation - Quickly and easily adjustable - Suitablefor left and right hand doorsfor standard mounting on hinge and non-hinge side
Trade	Reducedinventory costsdue to modular product range One single product suitable for alarge variety of mounting positions One single product for both,hinge and non-hinge side
User	- Adjustable operating force,to meet door construction requirementsand userneed

you can see the individual advantages of our door closer models for your respective field of business.

Our service for you: here

Specifications for DC700G-E

ASSAABLOYDoor Closer DC700 with Cam-Motion® technology, guide rail with electro-mechanical holdopen device, 24 V DC

- Closing power adjustable, ENsize 3-6, for doors up to 1400 mm wide
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- Canbe used with mounting plate for fire and smoke protection doors
- · CEapproved
- 14 mm height adjustable arm system for ease of fitting
- Standard and frame mounting on hinge and non hinge side of the door
- Suitable for left and right handed doors
- Hold-open device continuously adjustable between ca. 80° and 130°
- Hold-open device is traversable

Accessories:
□ □Mounting plate A131
for guide rail G-E

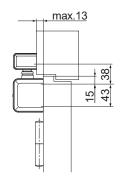
- ☐ ☐Mechanical opening damper A188
- ☐ ☐Smokedetector station RZ100
- □ □Ceiling smoke detector ORS142 / TDS 247
- □ □ Arrester System
 Control Unit Model
 92020-10
- □ □Optical smokedetector 60060
- □□Flush-mounted or surface-mounted release button

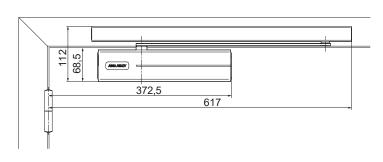
Colour:

- □ □Silver EV1
- □ □White, similar to RAL9016
- □ □Stainless steel
- ☐ ☐ Customised finishes available on request

You canfind the complete specification on the internet at: www. assaabloy.de

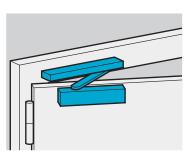
Dimensional drawings and accessories

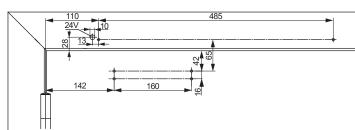




Required spaceon doors

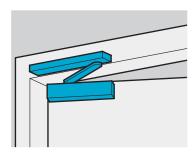
Left handed shown in diagram
Right handed is the reverse

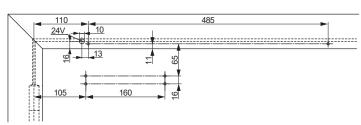




Installation dimensions with mounting plate for standard mounting on hinge side

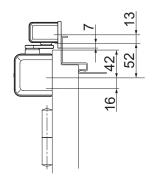
In compliance with EN 1154, Supplement 1, or for doors where direct mounting is not possible. Left handed shown in diagram
Right handed is the reverse

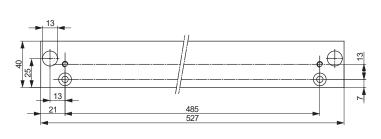




Installation dimensions with mounting plate for standard mounting non hinge side

For doors where direct mounting is not possible Right handed door shown in diagram Left handed door is the reverse





Mounting plate A131

For guide rail G-E

Accessoriesandorder placement information

Opening damper A188

Helps to prevent the door and door handle from hitting a return wall. Simple installation in the guide rail, but doesn't replace the need for a door stop



Designation/Item	Order no.
Guiderail with electro-mechanical hold-open device, silver EV1	DCG-10-21NDEV1-
Guiderail with electro-mechanical hold-open device, white, similar to RAL9016	DCG-10-21ND9016
Guiderail with electro-mechanical hold-open device, stainlesssteel, ASSAABLOYdesign	DCG-10-21ND35
Guiderail with electro-mechanical hold-open device, customised finish	DCG-10-21NDXXXX

Designation/ Item	Order no.
Mounting plate A131, silver EV1	DCA131EV1-
Mounting plate A131, white, similar to RAL9016 DCA131	
Mounting plate A131,customised finish	DCA131XXXX
Opening damper A188	DCA188

Door closerwith Cam-Motion® technology with electro-mechanical hold-open device and smoke detector



ASSAABLOY DC700G-S

- Door closer with Cam-Motion® technology with electro-mechanical hold-open device and smoke detector for single-leaf doors, approval Z-6.5-2166
- Smokeswitch with contamination indicator and alarm threshold monitoring
- Integrated 230 V AC power supply
- · All components fully integrated into guide rail
- Fulfils barrier-free building requirements (EA/ CEN TR15894)
- · Suitable for fire and smoke protection doors up to 1400 mm

Characteristics of DC700G-S

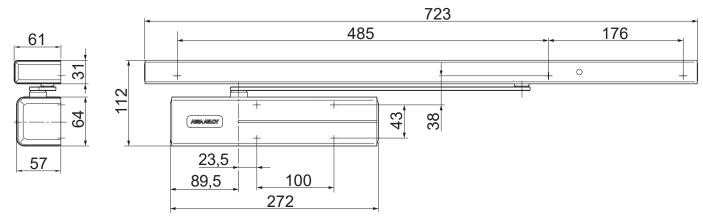
- Optical smoke detector after scattered light principle
- Status displayed on LED:operational mode, alarm, maintenance
- · Integrated potential-free alarm relay
- Can be activated by a fire alarm system
- Connectivity for manual releasebuttons and ceiling smoke detectors
- Electro-mechanical hold-open device
- · Continuously adjustable holding force
- Traversablehold-open device, continuously adjustable between ca.80°-130°
- Canbe used for left and right-handed doors
- Standardinstallation types on the hinge and non-hinge side
- · Samedrilling template asstandard guide rails
- · Axis continuously height-adjustable up to 14 mm
- · Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Variable adjustable closing force
- Thermodynamic valvesfor consistent performance
- Effective backcheck and latching speed range adjustable







- Optional mounting plate, suitable for fire and smoke protection doors
- · Entry-point in surface-and flush-mounted
- Standard colours: silver EV1, white similar to RAL9016, stainless steel design
- · Customised finishes available on request



Technicalattributes

Guide rail G-S

Technical attributes	
Required power supply	230 V supply voltage
Ratedcurrent consumption	Ca.75 mA
Continousduty	100%
Classof protection	IP20
Weight	1.5 kg
Height	30 mm
Depth	61 mm
Length	724 mm
Suitable for fire doors	Yes
General DIBt inspection authoritiesapproval asahold-open arm	Z-6.5-2166
Certified in compliance with	EN1155
CEmarking for building products	Yes

Factsfor door closer see DC700

The advantages at a glance

Customer segment	Advantages
Project planners	 Extensiverange of uses: Fire and smoke protection doorsaswell asstandard doors Modem design Compact design
Builders	- Onedrilling template overall - Adjustable to nearly all door and frame types - Pre-assembledcomponent modulesfor quick installation - Quickly and easily adjustable - Suitable for left and right hand doorsfor standard mounting on hinge and non-hinge side - Integrated functionstest button
Trade	Reducedinventory costsdue to modular product range One single product suitable for alarge variety of mounting positions One single product for both,hinge and non-hinge side
User	- Automatic alarm reset

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Specifications for DC700G-S

ASSAABLOYDoor Closer DC700 with Cam-Motion® technology, guide rail with electro-mechanical holdopen device and integrated smoke detector. Requires 230 V power supply in compliance with EN1154 / 1155 / 14637

- Closing power adjustable, ENsize 3-6, for doors up to 1400 mm wide
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- 14 mm height adjustable arm system for ease of fitting
- Standardinstallation on the hinge and non-hinge sides
- · Suitable for left and right handed doors
- Hold-open device continuously adjustable between ca. 80° and 130°
- · Hold-open device is traversable
- Integrated smoke detector with contamination indicator and alarm threshold monitoring
- Two ceiling smoke detectors can be connected

☐ ☐Mounting plate A132
for guide rail G-S

Accessories:

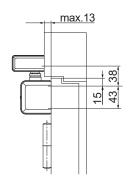
- □ □Mechanicalopening damper A188
- □ □ Ceiling smoke detector ORS142 / TDS 247
- ☐ □Flush-mounted or surface-mounted release button

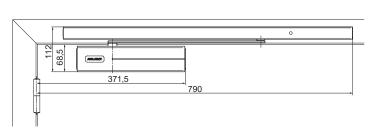
Colour:

- □ □Silver EV1
- □ □White, similar to RAL9016
- □ □Stainless steel
- □ □Customised finishes available on request

You canfind the complete specification on the internet at: www. assaabloy.de

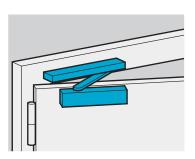
Dimensional drawings and accessories

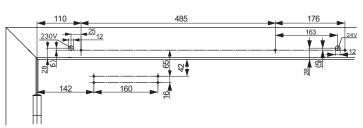




Required spaceon doors

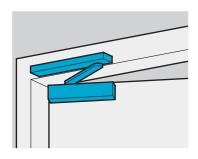
Left handed shown in diagram Right handed is the reverse

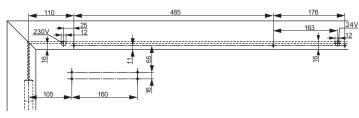




Installation dimensions with mounting plate for standard mounting on hinge side

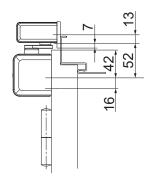
In compliance with EN 1154, Supplement 1, or for doors where direct mounting is not possible. Left handed shown in diagram
Right handed is the reverse

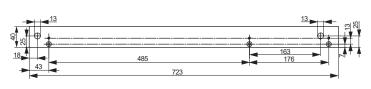




Installation dimensions with mounting plate for standard mounting non hinge side

For doors where direct mounting is not possible Right handed door shown in diagram Left handed door is the reverse





Mounting plate A132

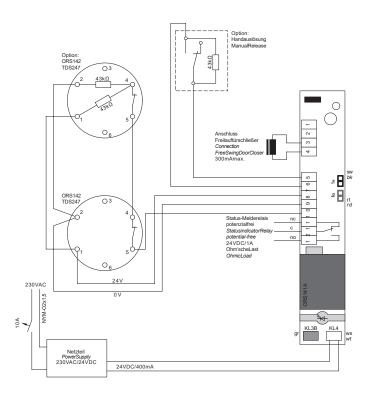
Formounting plate G-S

Accessoriesandorder placement information

Opening damper A188

Helps to prevent the door and door handlefrom hitting a return wall. Simple installation in the guide rail, but doesn't replace the need for a door stop





Wiring diagram

Designation/Item	Order no.
Guide rail with smoke detector, silver EV1	DCG-10-31NDEV1-
Guiderail with smokedetector, white, similar to RAL9016	DCG-10-31ND9016
Guide rail with smoke detector, stainless steel, ASSAABLOYdesign	DCG-10-31ND35
Guide rail with smoke detector, customised finish	DCG-10-31NDXXXX

Designation/ Item	Order no.
Mounting plate A132, silver EV1	DCA132EV1-
Mounting plate A132, white, similar to RAL9016	DCA1329016
Mountig plate A132,customised finish	DCA132XXXX
Opening damper A188	DCA188

Free-Motion® door closerwith Cam-Motion® technology and free-swing function









ASSAABLOY DC700G-FM

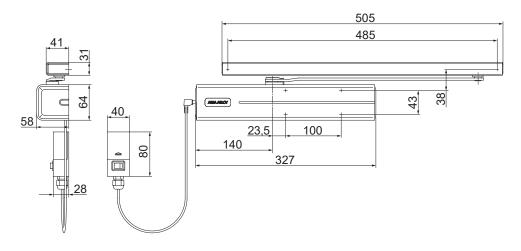
- Free-Motion® door closerwith free-swing function starting from a door opening angle ≥ 0°, and height adjustable guide rail
- DIBt tested as a hold-open system with various smoke detector systems
- · Certified in compliance with EN1155/1154, size3-6
- · Suitable for fire and smoke protection doors
- Forsingle action doors up to 1400 mm wide
- Variants for door leave mounting and frame mounting on hinge side and frame mounting on opposite hinge side
- Fulfils barrier-free building requirements (EA/ CEN TR15894)

Characteristics of DC700G-FM

- Easy,initial door opening due to the rapidly decreasing opening force. When active, the free-swing function enables permanent opening of the door without the resistance of the door closer
- The door remains in free-swing mode until the power supply is switched off
- Door leaf and frame mounting on hinge side, DIN left and DIN right doors
- 14 mm height adjustable arm systemfor easeof fitting
- Closing speed and latching speed adjustable via front facing regulating valves
- · Variable adjustable closing force
- · Closing speed and latching speed adjustable via front facing regulating valves
- Thermodynamic valvesfor consistent performance
- · Effective latching speed range adjustable
- Standard colours: silver EV1, white similar to RAL9016, stainless steel design
- · Customised finishes available on request

Characteristics of guide rail G795

- Height-adjustable by 2 mm for tolerance
- Concealed fastening screws



Technicalattributes

Technicalattributes	
Closing force	EN3-6
Door width up to	1400 mm
Suitablefor fire doors	Yes
Handing	Left / right handed
Standard mounting, hinge side (model DC700FMB, with connection box)	Yes
Framemounting,non-hinge (model DC700FM,without connection box)	Yes
Closing speed	Variable between 170°-10°
Latching speed	Variable between 10°-0°
Max.door opening angle	About 170° - mechanicallylimited
Required power supply	24 V DC
Ratedcurrent consumption	Ca.90 mA
Continousduty	100%
Classof protection	IP43
Weight	3.6 kg
Height	64 mm
Depth	58 mm
Length	325 mm
Certified in compliance with	EN1155 / 1154
CEmarkingfor building products	Yes

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

The ad	lvan	tages	at	a g	lan	ce
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Customer segment	Advantages
Project planners	- Extensiverange of uses: Fire and smoke protection doorsaswell asstandard doors - Modem design - Compact design - Fulfilsbarrier-free building requirements (EA / CENTR15894) - Samedimensionsand designwith and without mounting plate - Comprehensivefunctions, standard and optional - Fordoorswith adoor width up to 1400 mm
Builders	- Onedrilling template overall - Adjustable to nearly all door and frame types - Quick and easyinstallation - Quickly and easilyadjustable - Suitable for left and right handed doorsfor standard and frame mounting on hinge side - Connection box can be concealedor surfacemounted - Fordoorswith adoor width up to 1400 mm
Trade	- Reducedinventory costsdue to modular product range - Complementary accessories available for the whole product range
User	- Free-swingfunction starting from adoor opening angle≥ 0°.Easydoor opening without the resistanceof the door closer,isapproved for useon fire doors - Easierdoor opening and improved accessibility due to reapidly decreasingtorque - Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves

You canfind the complete specification on the internet at: www.

assaabloy.de

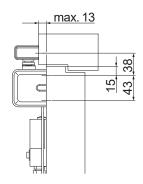
Specifications for DC700G-FM

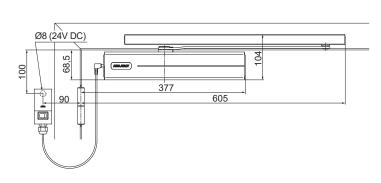
ASSAABLOYFree-Motion® door closer with Cam-Motion® technology, free-swingfunction starting from a door opening angle ≥ 0°, with free-swingguide rail according to EN1155

- · Closing power adjustable, ENsize 3-6, for doors up to 1400 mm wide
- Fulfils barrier-free building requirements (EA/ CENTR 15894)
- Closing speed and Latchadjustable from the front
 Canbe used with mounting plate for fire and smoke protection doors
- CEapproved
- DIN left and DIN right for door leaf mounting and frame mounting on hinge side
- · Cablerouting between junction box and door leaf
- · 14 mm height adjustable arm systemfor easeof fitting

re fluctuationsthanksto thermodynamic valves			
Accessories: □□Free-swing guide rail	Colour: □ □Silver EV1		
G795 □ □Mounting plate A120	□ □White, similar to RAL9016		
□ □Mounting plate A130 for guide rail G795	□ □Brown, similar to RAL8014		
☐ ☐Smokedetector station RZ100	□ □Black,similar to RAL9005		
☐ ☐ Ceiling smoke detector	□ □Stainless steel		
ORS142 / TDS247	□ □Customised finishes		
☐ Flush-mounted or sur- face-mounted release button	available on request		
☐ ☐Mechanical opening damper A153			
□ □Connection boy ∆180			

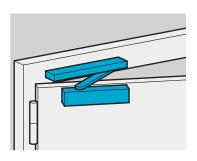
Dimensional drawings

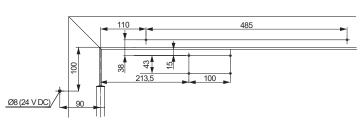




Spacerequired on doors for standard installation on hinge side

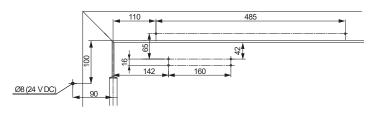
Left handed shown in diagram Right handed is the reverse





Installation dimensions for direct standard mounting on hinge side

Left handed shown in diagram Right handed is the reverse

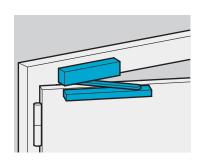


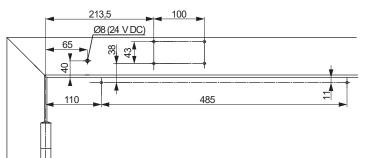
Installation dimensions with mounting plate for standard mounting on hinge side

In compliance with EN 1154, Supplement 1, or for doors where direct mounting is not possible. Left handed shown in diagram
Right handed is the re-

Installation dimensions

for direct frame mounting on hinge side

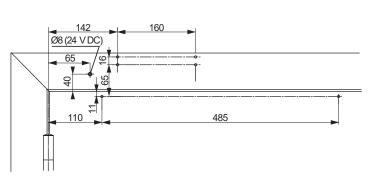




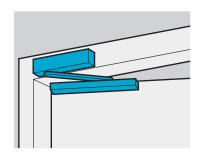
Closer on hinge side of door frame. Left handed shown in diagram Right handed is the reverse

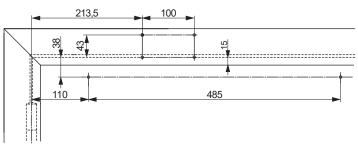
Installation dimensions with mounting plate for frame mounting on hinge side

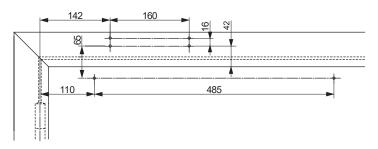
Closer on hinge side of door frame. Fordoors where direct mounting is not possible. Left handed shown in diagram Right handed is the reverse

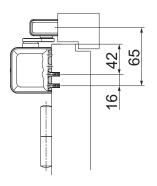


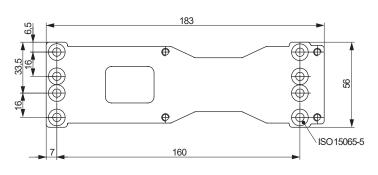
Dimensional drawings and accessories

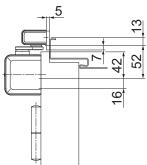


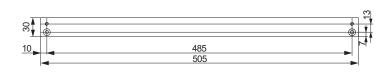












Installation dimensions when mounted directly onto the frame non-hinge side

Closer on non-hinge side of door frame Right handed door shown in diagram Left handed door is the reverse

Installation dimensions with mounting plate for frame mounting non-hinge side

Closer on non-hinge side of door frame. For doors where direct mounting is not possible.
Right handed door shown in diagram
Left handed door is the reverse

Mounting plate A120

Formounting with drilling template acc. to EN 1154 Supplement 1 and for universal use

Mounting plate A130

For guide rail G193, G195 and G795

Accessoriesandorder placement information

Opening damper A153

Helps to prevent the door and door handle from hitting a return wall. Simple fitting into guide rail.

Opening damper continuously adjustable up to an opening angle of max. 130°. Does not replace a door stop.



Flush-mounted releasebutton 1317-10

Flush-mounted interrupter pushbutton with red actuator field, labelled "Close door". For controlling fail-unlocked components, such as holding magnets and fail-unlocked strikes, and as a manual switch / control for arrester systems. Changeover contact swich



Surface-mounted releasebutton 1316-10

Surface-mountedinterrupter pushbutton with red actuator field, labelled "Close door". For controlling fail-unlocked components, such asholding magnets and fail-unlocked strikes, and as a manual switch / control for arrester systems. Changeover contact switch.



Notice

According to local laws/requirements, an external releasebutton is mandatory for free-swing door closers with hold open devices

Designation/ Item	Order no.
Free-Motion® door closer,door leafmounting with cable and connection box, ENsize3-6, silver EV1	DC700FMBDEV1-
Free-Motion® door closer,door leafmounting with cable and connection box,EN size3-6,white, similar to RAL9016	DC700FMBD9016
Free-Motion® door closer,door leafmounting with cable and connection box, ENsize3-6, stainlesssteel	DC700FMBD35
Free-Motion® door closer,door leafmounting with cable and connection box, ENsize3-6, customised finish	DC700FMBDXXXX
Free-Motion® door closer,frame mounting,EN size 3-6, silver EV1	DC700FMDEV1-
Free-Motion® door closer,frame mounting,EN size 3-6, white, similar to RAL9016	DC700FMD9016
Free-Motion® door closer,frame mounting,EN size 3-6, stainlesssteel	DC700FMD35
Free-Motion® door closer,frame mounting,EN size 3-6, customised finish	DC700FMDXXXX

Designation/ Item	Order no.
Free-Motion® guide rail G795,silver EV1	DCG795DEV1-
Free-Motion® guide rail G795, white, similar to RAL9016	DCG795D9016
Free-Motion® guide rail G795, stainlesssteel	DCG795D35
Free-Motion® guide rail G795,customised finish	DCG795DXXXX
Mounting plate A120,galvanised	DCA12040
Mounting plate A130, silver EV1	DCA130EV1-
Mounting plate A130, white, similar to RAL9016	DCA1309016
Mounting plate A130,customised finish	DCA130XXXX
Opening damper A153	DCA153
Interrupter push-buttons1316-10,surefa- ce-mounted 1316-10	1316-1000
Interrupterpush-buttons1317-10,flush-mounte	d 1317-1000
Connection box A189	DCA189

Free-Motion® door closerwith Cam-Motion® technology, free-swing function and integrated smoke detector

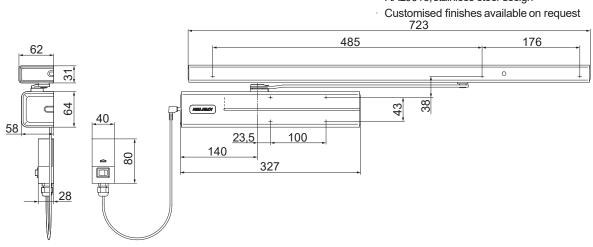


ASSAABLOYDC700G-FMS

- Free-Motion® door closerwith freewheel function, starting from a door releaseangle ≥ 0° and smoke detectors for single-leafdoors
- DIBt as a hold-open system Z-6.5-2166
- Smokeswitch with contamination indicator and alarm threshold monitoring
- Integrated 230 V ACpower supply
- · All components fully integrated into guide rail
- Fulfils barrier-free building requirements (EA/ CEN TR15894)
- Suitable for fire and smoke protection doors up to 1400 mm



- Easy,initial door opening due to the rapidly decreasing opening force. When active, the free-swing function enables permanent opening of the door without the resistance of the door closer
- The door can be moved freely and, in case of a fire only, is closed automatically by the integrated smoke detector with the disconnection of the supply voltage.
- Optical smokedetector according to the scattered light principle, status indication by LED:operating mode, alarm, error
- Connection possibility for manual releasebutton mandatory according to the DIBt approval in Germany – and additional smoke detector
- Normal installation on the hinge side, can be used for DIN left and DIN right-handed doors
- 14 mm height adjustable arm system for ease of fitting
- · Closing speed and latching speed adjustable via front facing regulating valves
- Variable adjustable closing force
- · Thermodynamic valvesfor consistent performance
- · Effective latching speed range adjustable
- Standard colours: silver EV1, white similar to RAL9016, stainless steel design







Technicalattributes

Technicalattributes	
Required power supply	230 V supply voltage
Ratedcurrent consumption	Ca.100 mA
Continousduty	100%
Classof protection	IP20
Weight	3.6 kg
Height	30 mm
Depth	61 mm
Length	724 mm
Suitable for fire doors	Yes
Max.door opening angle	ca. 170°
General DIBt inspection authorities as a hold open arm	Z-6.5-2166

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	- Extensive range of uses - Modem design - Compact design - Fulfilsbarrier-free building requirements(EA / CENTR15894) - Samedimensions and design with and without mounting plate - Fordoors with adoor width up to 1400 mm
Builders	- One drilling template overall - Adjustable to nearly all door and frame types - Quickly and easily adjustable - Canbe used for left and right handed doorsfor standard mounting on hing side - Connection box can be concealed or surface mounted - Fordoorswith adoor width up to 1400 mm - Pre-assembled component modules for quick installation - Integrated functions test button
Trade	Reducedinventory costsdue to modular product range Complementary accessories available for the whole product range
User	Free-swingfunction starting from adoor opening angle≥ 0°.Easydoor opening without the resistanceof the door closer,isapproved for useon fire doors Easierdoor opening and improved accessibility due to reapidly decreasingtorque Automatic alarm reset

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC700G-FMS

ASSAABLOYFree-Motion® door closer with Cam-Motion® technology, free-swingfunction starting from a door opening angle ≥ 0°, with integrated smoke detector and power supplyl 230 V ACin complience to EN1155

- · Closing power adjustable, ENsize 3-6, for doors up to 1400 mm wide
- Fulfils barrier-free building requirements (EA/ CEN TR15894)
- · Closing speed and Latch adjustable from the front
- · Canbe used with mounting plate for fire and smoke protection doors
- CEapproved
- · Canbe used for left and right handed doors for standard mounting on hinge side
- · Cablerouting between junction box and leaf mounting
- 14 mm height adjustable arm systemfor easeof fitting
- Smokedetector with contamination indicator and alarm threshold monitoring
- Two smoke protection detector connectable

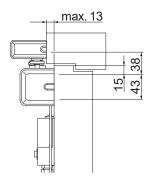
Accessories 4	•
10000301103	•

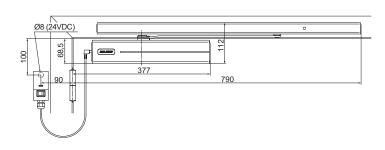
- □ □ Mounting plate A132 for guide rail G-FMS
- ☐ Ceiling smoke detector ORS142 / TDS
- □□Flush-mounted or surface-mounted release button
- ☐ ☐Mechanical opening damper A188

Colour:

- \square \square Silver EV1
- □ □White, similar to RAL9016
- □ □Stainless steel
- □ □ Customised finishes available on request

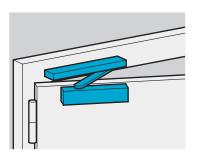
Dimensional drawings and accessories

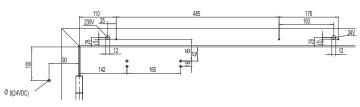




Spacerequired on doors for standard installation on hinge side

Left handed shown in diagram Right handed is the reverse

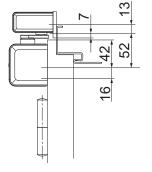


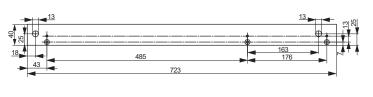


Stop collar dimensions with hinge-sidemounting plate

In compliance with EN 1154, Supplement 1, or for doors where direct mounting is not possible. Left handed shown in diagram
Right handed is the reverse

Mounting plate A132 For guide rail G-FMS.





Opening damper A188

Helps to prevent the door and door handle from hitting a return wall. Simple installation in the guide rail, but doesn't replace the need for a door stop



Accessoriesandorder placement information

Flush-mounted releasebutton 1317-10

Flush-mounted interrupter pushbutton with red actuator field, labelled "Close door". For controlling fail-unlocked components, such as holding magnets and fail-unlocked strikes, and as a manual switch / control for arrester systems. Changeover contact swich



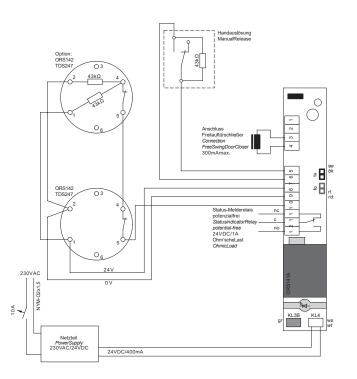
Surface-mounted releasebutton 1316-10

Surface-mountedinterrupter pushbutton with red actuator field, labelled "Close door". For controlling fail-unlocked components, such as holding magnets and fail-unlocked strikes, and as a manual switch / control for arrester systems. Changeover contact switch.



Notice

According to local laws/requirements, an external releasebutton is mandatory for free-swing door closers with hold open devices



Wiring diagram

Designation/ Item	Order no.
Free-Motion® guide rail with smokedetector, silver EV1	DCG-10-50-DEV1-
Free-Motion® guide rail with smokedetector, white similar to RAL9016	DCG-10-50-D9016
Free-Motion® guide rail with smokedetector, stainlesssteel	DCG-10-50-D35
Free-Motion® guide rail with smokedetector, customised finish	DCG-10-50XXXX
Mounting plate A132, silver EV1	DCA132EV1-

Mounting plate A132, white, similar to RAL9016	DCA1329016
Mountig plate A132,customised finish A132	DCA132XXXX
Opening damper A188	DCA188
Interrupter push-buttons1316-10,surefa- ce-mounted	1316-1000
Interrupterpush-buttons1317-10,flush-mounte	d 1317-1000
Ceiling mounted smoke detector RZ101/ORS142 with base,white,similar to RAL9010	DCRZ1019010

Free-Motion® compact door closerwith Cam-Motion® technology, free-swing function and integrated smoke dedector, frame mounting hinge side



ASSAABLOYDC700G-FMS-K

- ASSAABLOYcompact Free-Motion® door closer, free-swingfunction starting from a door opening angle ≥ 0°, with integrated smoke detector and power supply, in compliance to EN1155
- DIBt asa hold-open system Z-6.5-2166
- Smokeswitch with contamination indicator and alarm threshold monitoring
- · Integrated 230 V ACpower supply
- All components integrated in the door closer housing
- Fulfils barrier-free-requirement (EA/ CENTR15894)
- Suitable for fire and smoke protection doors up to 1400 mm

Characteristic of DC700G-FMS-K

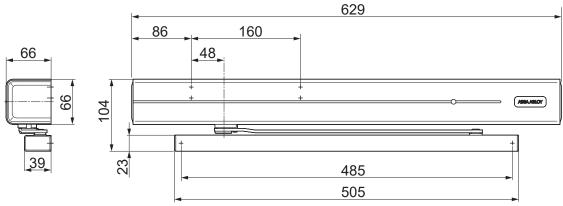
- Easy,initial door opening due to the rapidly decreasing opening force. When active, the freeswing function enables permanent opening of the door without the resistance of the door closer
- The door can be moved freely and, in case of a fire only, is closed automatically by the integrated smoke detector with the disconnection of the supply voltage.
- Optical smokedetector after scattered light principle, status display on LED:operational mode, alarm, maintanance
- Integrated power supply 230V AC
- Connection possibility for manual releasebutton
 mandatory according to the DIBt approval in
 Germany— and additional smoke detector
- Frameinstallation hing side, for left and right handed doors
- · 14 mm height adjustable arm system
- Closing speed and latching speed adjustable via front facing regulating valves
- Variable adjustable closing force
- · Thermodynamic valvesfor consistent performance
- · Effective latching speed range adjustable
- Standard colours: silver EV1, white similar to RAL9016, stainless steel design
- Customised finishes available on request





Characteristics of guide rail G795

- · Height-adjustable by 2 mm for tolerance
- Concealed fastening screws



Technicalattributes

Technicalattributes	
Closing force	EN3-6
Door width up to	1400 mm
Handing	Left/ right handed
Closing speed	Variable between 170°-10°
Latching speed	Variable between 10°-0°
Max.door opening angle	About 170° - mechanically limited
Required power supply	230 V supply voltage
Ratedcurrent consumption	Ca.100 mA
Continousduty	100 %
Classof protection	IP20
Weight	4.0 kg
Height	66 mm
Depth	66 mm
Length	629 mm
Suitablefor fire doors	Yes
Certified in compliance with	EN1155
General DIBt inspection authorities approval as a hold-open arm	Z-6.5-2166

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

You canfind the com-

plete specification on

the internet at: www.

assaabloy.de

Customer segment	Advantages
Project planners	- Extensiverange of usesfire and smoke protection doorsaswell asstandard doors - Modern design - Compact design - Fulfilsbarrier-free building requirements(EA / CENTR15894) - Comprehensivefunctions, standard and optional - Fordoorswith adoor width up to 1400 mm
Builders	Quick and easyinstallation Quickly and easily adjustable Canbe used for left and right handed doorsfor direct frame installation on hinge side Fordoorswith adoor width up to 1400 mm Pre-assembledcomponent modulesfor quick installation Integrated functionstest button
Trade	Reducedinventory costsdue to modular product range Complementary accessories available for the whole product range
User	- Free-swingfunction starting from adoor opening angle≥ 0°.Easydoor opening without the resistanceof the door closer,isapproved for useon fire doors - Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves - Easierdoor opening and improved accessibility due to reapidly decreasingtorque - Automatic alarm reset

Specifications for DC700G-FMS-K

ASSAABLOYcompact Free-Motion® door closer with Cam-Motion® technology, free-swing function starting from a door opening angle ≥ 0°, with integrated smoke detector and power supply, in compliance to EN1155

- Closing power adjustable, ENsize 3-6, for doors up to 1400 mm wide
- Fulfils barrier-free building requirements (EA/ CEN
- Closing speed and Latch adjustable from the front
- · Canbe used for left and right handed doors for di-
- 14 mm height adjustable arm system for ease of fitting

rect frame installation on hinge side

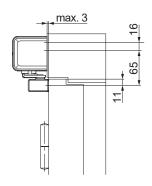
- Smokedetector with contamination indicator and
- · Two smoke protection detector connectable

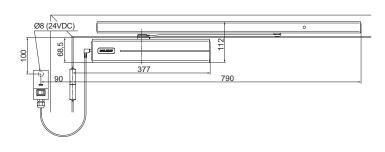
Accessories: G795 Ceiling smoke detector ORS142 / TDS 247 Flush-mounted or surface-mounted release button	Colour: Silver EV1 White, similar to RAL9016 Stainless steel Customised finishes available on request
□ □Mechanical opening	

damper A153

alarm threshold monitoring

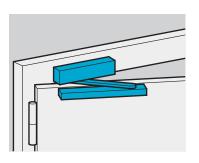
Dimensional drawings and accessories

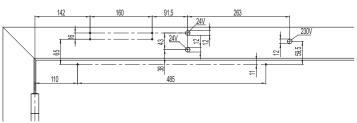




Spacerequired on doors for hinge side lintel fitting

Left handed shown in diagram Right handed is the reverse





Installation dimensions for frame mounting on hinge side

Left handed shown in diagram Right handed is the reverse

Opening damper A153

Helpsto prevent the door and door handle from hitting a return wall. Simple fitting into guide rail.

Opening damper continuously adjustable up to an opening angle of max. 130°. Does not replace a door stop.



Flush-mounted releasebutton 1317-10

Flush-mounted interrupter pushbutton with red actuator field, labelled "Close door". For controlling fail-unlocked components, such as holding magnets and fail-unlocked strikes, and as a manual switch / control for arrester systems. Changeover contact swich



Surface-mounted releasebutton 1316-10

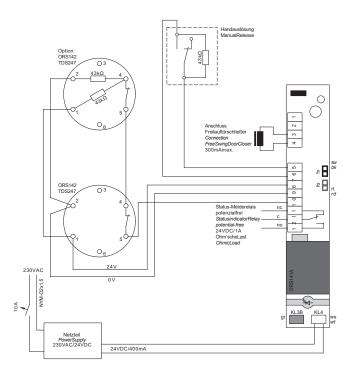
Surface-mountedinterrupter pushbutton with red actuator field, labelled "Close door". For controlling fail-unlocked components, such as holding magnets and fail-unlocked strikes, and as a manual switch / control for arrester systems. Changeover contact switch.



Notice

According to local laws/requirements, an external releasebutton is mandatory for free-swing door closers with hold open devices

Diagram and order placement information



Wiring diagram

Designation/ Item	Order no.
Free-Motion® compact door closer,for direct frame mounting, hinge side, size 3-6, silver EV1	DC700FMSK-DEV1-
Free-Motion® compact door closer,for direct frame mounting,hinge side,size 3-6,white similar to RAL9016	DC700FMSK-D9016
Free-Motion® compact door closer,for direct frame mounting, hinge side, size 3-6, stainlesssteel	DC700FMSK-D35
Free-Motion® compact door closer,for direct frame mounting, hinge side, size 3-6, customised finish	DC700FMSK-DXXXX
Free-Motion® guide rail G795.silver EV1	DCG795DEV1-

Designation/ Item	Order no.
Free-Motion® guide rail G795,white,similar to RAL9016	DCG795D9016
Free-Motion® guide rail G795, stainlesssteel	DCG795D35
Free-Motion® guide rail G795, customised finish	DCG795XXXX
Opening damper A153	DCA153
Interrupter push-buttons1316-10,surefa- ce-mounted	1316-1000
Interrupterpush-buttons1317-10,flush-mounte	ed 1317-
Ceilingmounted smokedetector RZ101/ORS142 with base white similar to RAL9010	DCRZ1019010

Door closerwith Cam-Motion® technology and integrated Close-Motion® element



ASSAABLOYDC700G-CM

- Door closer with Cam-Motion® technology, extended mounting plate and integrated Close-Motion® element for safeand noiselessclosing
- The door can be pulled closed safelyand quietly from an angle of ≤ 10°
- Suitable for retrofitting on fire doors and smoke control doors and fastening using drilling template in accordance with DIN EN1154, supplementary sheet 1:2003-11
- Suitable for fire and smoke protection doors with tamper protection
- Tested as a whole element in accordance with EN 1154, size 3-6
- · Forsingle action doors up to 1400 mm wide
- Tested according to EN1155 and EN1158 (CE certificates applied for)

Characteristics of DC700G-CM

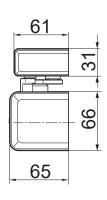
- · Integrated Close-Motion® element in extended closer housing
- · Close-Motion® element with horizontal and vertical adjustment
- · Optional tamper protection, installation without dismantling function elements
- · Standardinstallation on hinge side
- · Canbe used for left and right-handed doors
- 14 mm height adjustable arm system for ease of fitting
- · Closing speed and latching speed continuously adjustable from front
- · Variable adjustable closing force
- · Opening angle up to 170°
- · Thermodynamic valvesfor consistent speed
- · Standard colours: Silver EV1, stainless steel design

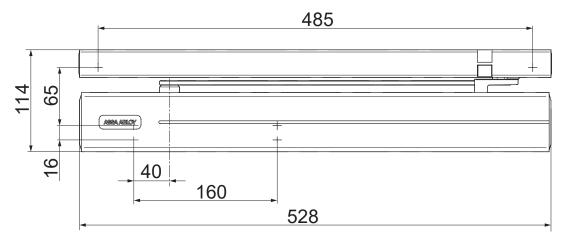




Characteristics of G150

- · Close-Motion® control curve integrated in the guide rail
- Drilling template of the standard guide rails from ASSAABLOY can be used
- · Height-adjustable by 2 mm for tolerance
- · Concealed fastening screws





Technicalattributes

Technicalattributes	
Closing force	Variable adjustable EN3-6
Door width up to	1400 mm
Suitablefor fire doors	Yes
Handing	Left/ right handed
Mounting method	Standardinstallation on hinge side
Closing speed	Variable between 170°-10°
Latching speed	Variable between 10°-0°
Backcheck	Variable above 75°
Max. door opening angle hinge side	ca. 170°
Certified in compliance with	EN1154 EN1155* EN1158*
CEmarking for building products	Yes
Weight	5.9 kg
Dimension door closer	528 x 66 x 66 mm
Dimension guide rail	528 x 30 x 61 mm
Close-Motion® unit	
Support when closing	Yes
Damping when closing	Yes
Suitablefor fire doors	Yes, with tamper protection
Handing	Left/ right handed
Tamper protection	Left/ right handed

*CEcertificate applied for

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	- Integrated Close-Motion® element - Solution for challenging door situations(e.g.interlocks) - Extensive range of uses - Compact design - Modem design - Fordoorswith adoor width up to 1400 mm
Builders	- Suitable for retrofitting using drilling template in accordancewith DIN EN1154, supplementary sheet 1 - Pre-assembledcomponent modulesfor quick and easyinstallation - Canbe used for left and right handed doorsfor standard mounting on hinge side - Fordoorswith adoor width up to 1400 mm
Trade	
User	- The door can be closed safelyand silently - Minimized danger of fingersbeing crushed when the door closes - Optional: Tamper protection to prevent blocking of functional elements

Specifications DC700G-CM

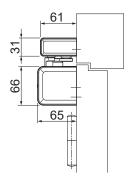
You canfind the complete specification on the internet at: www. assaabloy.de

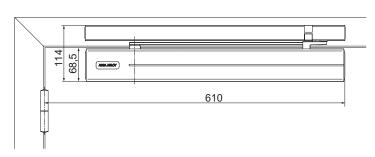
ASSAABLOYdoor closer with Cam-Motion® technology, extended mounting plate and integrated Close-Motion® element; guide rail with Close-Motion® control curve.

- · Closing power adjustable, ENsize 3-6, for doors up to 1400 mm wide
- Door closer DC700 tested in accordance with DIN EN1154, with CEmark
- · Closing speed, latching speed and backcheck continuously adjustable
- · 14 mm height adjustable arm system for easeof fitting
- · Suitable for fire and smoke protection doors
- · Suitable for left and right handed doors
- · Close-Motion® element horizontal (± 6mm) and vertical (± 5 mm) adjustable

	·
Accessories:	Colour: □ □Silver EV1
□ □Mechanical opening damper A188	□ □Stainlesssteel design
☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐	
☐ ☐Tamperprotection M220 / M225	
□ □Adapter plate A230 / A240 / A250 / A260	

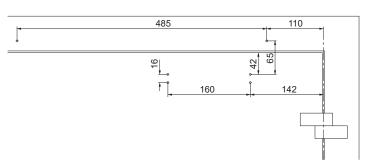
Dimensional drawings and accessories





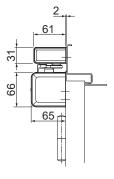
Spacerequired on doors for standard installation on hinge side

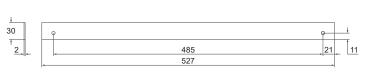
Left handed door shown in diagram
Right handed door is the reverse



Installation dimensions for direct standard mounting on hinge side

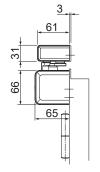
Right handed door shown in diagram Left handed door is the reverse

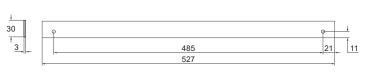




Adapter plate A230 / 2

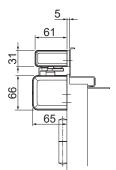
Formounting the guide rail to rabated doors Combination with A240, A250, A260 possible

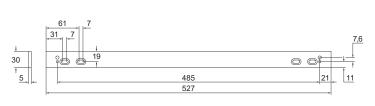




Adapter plate A240 / 3 mm

Formounting the guide rail to rabated doors Combination with A230, A250, A260 possible

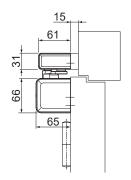


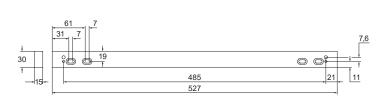


Adapter plate A250 / 5 mm

Formounting the guide rail to rabated doors Combination with A230, A240, A260 possible

Accessoriesandorder placement information





Adapter plate A260 / 15 mm

Formounting the guide rail to rabated doors Combination with A230, A240, A250 possible

Mechanical Hold-Open Device A158

Mechanical hold-open device for temporarily holding doors open Doors held open at an opening angle of 130° hinge side Continuously adjustable holding force Not approved for use on fire and smoke protection doors



Opening damper A188

Helps to prevent the door and door handle from hitting a return wall. Simple installation in the guide rail, but doesn't replace the need for a door stop



Designation/ Item	Order no.
DC700G-CM, ENsize 3-6, silver EV1	DC700CMDEV1-
DC700G-CM, ENsize 3-6, stainlesssteel design	DC700CMD35
Guide rail G150, silver EV1	DCG150DEV1-
Guide rail G150, stainlesssteel	DCG150D35
Mounting plate A131, silver EV1	DCA131EV1-
Mounting plate A131, white, similar to RAL9016	DCA1319016
Tamper protection M220,galvanized	DCM22040

Designation/ Item	Order no.
Tamper protection M225,galvanized	DCM22540
Adapter plate A230, 2 mm, stainlesssteel	DCA23035
Adapter plate A240, 3 mm, stainlesssteel	DCA24035
Adapter plate A250, 5 mm, silver EV1	DCA250EV1-
Adapter plate A260, 15 mm, silver EV1	DCA260EV1-
Mechanical Hold-Open Device A158	DCA158
Opening damper A188	DCA188

Security door closer with Cam-Motion® technology, integrated latch bolt and escapedoor strike



ASSAABLOY DC700G-FT

- ASSAABLOYdoor closer with Cam-Motion® technology, extended mounting plate and integrated latch bolt, extended guide rail with integrated escape door strike
- Suitablefor retrofit to fire doors with guide rail door closers and fastening using drilling template acc. to DIN EN1154, Supplementary Sheet 1:2003-11
- · Suitable for fire and smoke protection doors
- · Certified in compliance with EN1154, size 3-6
- Escapedoor strike 332®, tested in compliance with the guideline for electrical locking systemsfor doors along escaperoutes
- · For single leaf doors, doors between 850 1200 mm wide

Characteristic of DC700G-FT

- · Integrated escapedoor strike 332® in extended guide rail
- Integrated latch bolt 807 on extended mounting plate
- · Supplied with 4 m connecting cable
- · Flushor surface installation of wiring possible
- · Suitable for fire and smoke protection doors
- Suitable for left and right handed doors
- · Standardinstallation on hinge side
- · Variable adjustable closing force
- · Closing speed, latching speed and backcheck continuously adjustable
- · Thermodynamic valvesfor consistent performance
- 14mm height adjustable arm system for ease of fitting
- · Standard colours: silver EV1, stainless steel

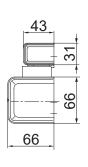
Characteristics of guide rail

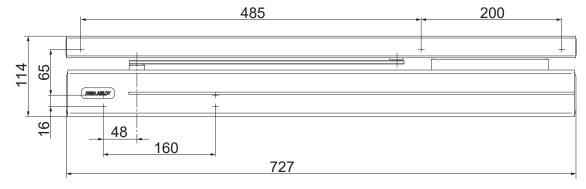
- · Height-adjustable by 2 mm for tolerance
- Concealed fastening screws



Characteristics of escapedoor locking system

- · Holding force of 2000 N
- · Latch position continuously adjustable between 12 mm and 17 mm
- Latch position adjustable horizontally between -3 mm and +6 mm
- Latchbolt can be adjusted vertically in 4 mm increments (-4/ 0/ +4/ +8)
- Escapedoor strike using FaFix®,adjustable by 2 mm (0.5 mm steps)





Technicalattributes

Technicalattributes	
Closing force	EN3-6
Doorwidth up to	850 - 1200 mm
Suitablefor fire doors	Yes
Handing	Left/ right handed
Mounting method	Standardinstallation on hinge side
Closing speed	Variable between 170°-15°
Latching speed	Variable between 15°-0°
Operating temperature range	-15 °Cto +40 °C
Backcheck	Variable above 75°
Max. door opening angle hinge side	ca. 170°
Weight	8.2 kg
Dimension body	727 x66 x66 mm
Dimension guide rail	727 x 30 x 43.5 mm
Certified in compliance with	EN1154
CEmarking for building products	Yes
Escapedoor strike	
Holding force	2000 N
Rated voltage	12 V DC/ 24 V DC
Rated current	190 mA/ 12 V; 95 mA/ 24 V
Rated operational voltage tolerance	+/- 10 %
Anchor contact	Yes
Certified in compliance with	EltVTR
Approved systemin compliance with EltVTR	Escaperoute controller

You canfind the complete specification on the internet at: www. assaabloy.de

ASSAABLOYDC700G-FT

ASSAABLOYdoor closer with Cam-Motion® technology; extended mounting plate and integrated latch bolt, guide rail with integrated effeff escapedoor strike 332®, 24V DC.

- · Closing force continuously adjustable, ENsize 3-6
- Door closer approved in line with EN1154, with CE mark
- Escapedoor strike tested in compliance with the guideline for electrical locking systemsfor doors along escaperoutes
- · Closing speed, latching speed and backcheck continuously adjustable
- · Suitable for fire and smoke protection doors
- · Recommendeddoor width: at least 850 mm max. 1200 mm
- Latch position continuously adjustable between 12 mm and 17 mm
- Latch position adjustable horizontally between -3 mm and +6 mm
- · Latch bolt can be adjusted vertically in 4 mm increments (-4/ 0/ +4/ +8)
- · Escapedoor strike using FaFix®,adjustable by 2 mm
- · Suitable for left and right handed doors
- Standardinstallation on hinge side

Accessories:

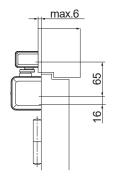
- □ □ 5 mm SpacerPlate (narrow rebate) DC-FA01
- □ □15 mm SpacerPlate (wide rebate) DCFA02
- □□Replacement plate, 5 mm, for Drilling Template DCFA03
- □□Replacement plate, 15 mm, for External Drilling Template DCFA04
- □ Mounting / replacement plate, 5 mm, for Narrow Frame DCFA05
- □ Mounting / replacement plate, 15 mm, for Narrow Frame DCFA06
- □ □ Mechanical opening damper A188

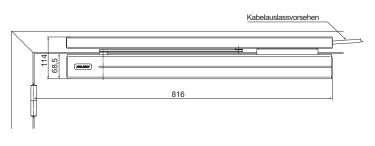
Colour:

□ □Silver EV1

□ □Stainlesssteel

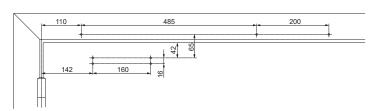
Dimensional drawings and accessories





Spacerequired on doors for standardmounting on hinge side

Left handed shown in diagram Right handed is the reverse



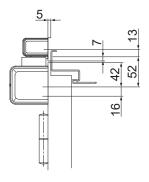
Installation dimensions in compliance with EN1154 Supplementary Sheet 1; standard hinge-side mounting

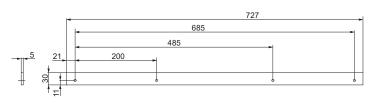
Left handed shown in diagram Right handed is the reverse

Notice

The positions of the locking components on the guide rail and mounting plate are designed in such a way that escapedoor strikes and latch bolt are correctly aligned when installed in a flush position (flush-fitted doors).

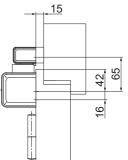
Adjustment option on electric strike (FaFix®)of+/- 1 mm and latch bolt lock of +6/-3 mm mean that smaller differences in measurements can be compensated for. In the caseof doors with an overlapping door leaf (narrow or wide rebate), the following spacerplates must be used to ensure that the guide rail and mounting plate are in a flush position when on top of one another.

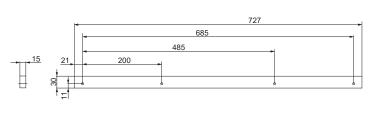




Spacer Plate DCFA01

For shimming guide rails over ASSAABLOYdrilling pattern. For use on narrow-rebate doors with a max. door leaf overlap of 8 mm.

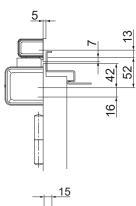


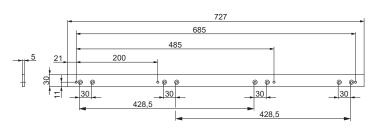


Spacer Plate DCFA02

For shimming guide rails over ASSAABLOYdrilling pattern. For use on wide-rebate doors with a max. door leaf overlap of 18 mm.

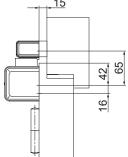
Accessories

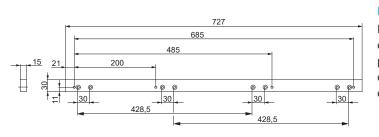




Replacement Plate DC-FA03

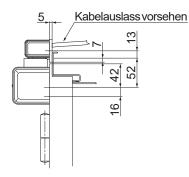
Formounting guide rail over existing drill holes, for flush-fit doors and narrow rebate doors with door leaf overlap up to 8 mm.

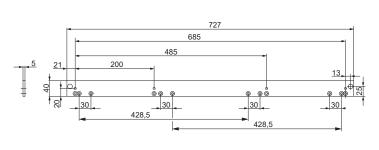




Replacement Plate DC-FA04

Formounting guide rail over existing drilling pattern, for wide-rebate doors with door leaf overlap up to 18 mm.





727 685 485 485 485 428,5

Mounting and Replacement Plate DCFA05

Mounting plate for narrow frames. For mounting over ASSAABLOY drilling pattern and over existing drill holes when the guide rail is replaced. For use on narrow-rebate doors with a max.door leaf overlap of 8 mm

Mounting and Replacement Plate DCFA06

Mounting plate for narrow frames. For mounting over ASSAABLOY drilling pattern and over existing drill holes when the guide rail is replaced. For use on wide-rebate doors with a max. door leaf overlap of 18 mm.



Helps to prevent the door and door handlefrom hitting a return wall.

Simple installation in the guide rail, but doesn't replace the need for a door stop



Order placement information

Designation/ Item	Order no.
Security Door Closer Model DC700G-FT,complete, 24V DC, silver EV1	DC700FT0-FDEV1-
Sicherheitstürschließer Modell DC700G-FT, komplett, 24 VDC,Edelstahl-Design	DC700FT0-FD35
Security Door Closer Model DC700G-FT,complete, 12V DC, silver EV1	DC700FT0-EDEV1-
Security Door Closer Model DC700G-FT,complete, 12V DC, stainlesssteel, ASSAABLOYdesign	DC700FT0-ED35
Spacerplate 5 mm for narrow-rebate doors,silver EV1	DCFA01EV1-

Designation/ Item	Order no.
Spacerplate 15 mm for wide-rebate doors,silver EV1	DCFA02EV1-
Spacerplate 5 mm for competitor'sguide rail drilling template,silver EV1	DCFA03EV1-
Spacerplate 15 mm for guiderail drilling template, silver EV1	DCFA04EV1-
Mounting / replacement plate,5 mm,for narrow frame, silver EV1	DCFA05EV1-
Mounting / replacement plate, 15 mm, for narrow frame, silver EV1	DCFA06EV1-
Opening damper A188	DCA188

Door closerwith Cam-Motion® technology, incorporating integrated escapedoor strike, non-hinge side





ASSAABLOY DC700G-FT BGS

- Door closer with Cam-Motion® technology, incorporating extended mounting plate and integrated escapestrike within extended guide rail. Mounting position non-hinge side
- Suitable for retrofitting on electrical locking device on doors without fire and smoke protection.
- Certified in compliance with EN1154, size 3-6
- Escapedoor strike 332[®], tested in compliance with the guideline for electrical locking systemsfor doors along escaperoutes
- For single leaf doors, doors between 850 1200 mm wide

Characteristic of DC700G-FTBGS

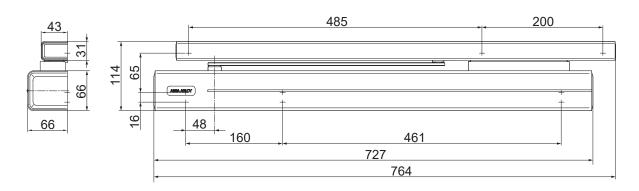
- Integrated escapedoor strike 332® in extended guide rail
- Integrated latch bolt 807 on extended mounting plate
- · Supplied with 4 m connecting cable
- Flushor surface installation of wiring possible
- Suitable for left and right handed doors
- · Standardinstallation on non-hinge side
- · Variable adjustable closing force
- Closing speed, latching speed and backcheck continuously adjustable
- Thermodynamic valvesfor consistent performance
- 14mm height adjustable arm systemfor easeof fitting
- Standard colours: silver EV1, stainless steel

Characteristics of escapedoor locking system

- Holding force of 2000 N
- · Latch position continuously adjustable between 12 mm and 17 mm
- Latch position adjustable horizontally between -3 mm and +6 mm
- · Latchbolt can be adjusted vertically in 4 mm increments (-4/ 0/ +4/ +8)
- · Escapedoor strike using FaFix®,adjustable by 2 mm (0.5 mm steps)

Characteristics of guide rail

- Height-adjustable by 2 mm for tolerance
- · Concealed fastening screws



Technical attributes

Technicalattributes	
Closingforce	EN3-6
Door width up to	1200 mm
Handing	Left/ right handed
Mounting method	Standardinstallation on non-hinge side
Closing speed	Variable between 120°-15°
Latching speed	Variable between 15°-0°
Operating temperature range	-15 °Cto +40 °C
Backcheck	Variable above 75°
Max.door opening angle non-hinge side	Ca.120°
Weight	8.2 kg
Dimension body	727 x66 x66 mm
Dimension guide rail	727 x 30 x 43.5 mm
Certified in compliance with	EN1154
CEmarking for building products	Yes
Escapedoor strike	
Holding force	2000 N
Rated voltage	12 V DC/ 24 V DC
Rated current	190 mA/ 12 V; 95 mA/24 V
Rated operational voltage tolerence	+/- 10 %
Anchor contact	not potential-free
Recoverydiode	Yes
Certified in compliance with	EltVTR
Approved systemin compliance with EltVTR	Escaperoute controller

You canfind the complete specification on the internet at: www. assaabloy.de

ASSAABLOY DC700G-FT BGS

ASSAABLOYdoor closer with Cam-Motion® technology; extended mounting plate and integrated latch bolt, guide rail with integrated effeff escapedoor strike 332®, 24V DC.

- · Closing force continuously adjustable, ENsize 3-6
- Door closer approved in line with EN1154, with CE mark
- Escapedoorstrike tested in compliance with the guideline for electrical locking systemsfor doors along escaperoutes
- Closing speed, latching speed and backcheck continuously adjustable
- Recommended door width: at least 850 mm max. 1200 mm
- Latch position continuously adjustable between 12 mm and 17 mm
- Latch position adjustable horizontally between -3 mm and +6 mm
- Latchbolt can be adjusted vertically in 4 mm increments (-4/ 0/ +4/ +8)
- Escapedoor strike using FaFix®, adjustable by 2 mm
- Suitable for left and right handed doors
- Standardinstallation on non-hinge side
- 14 mm height adjustable arm system for ease of fitting

Accessories:

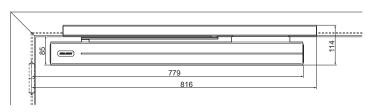
□□Replacement plate
DCFA08

☐ Mounting / replacement plate for Narrow Frame DCFA09

☐ Mechanical opening damper A188 Colour:

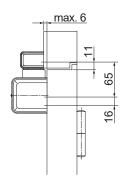
□ □Silver EV1

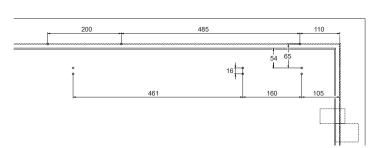
Dimensional drawings



Spacerequired on doors for standardmounting on non-hinge side

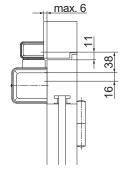
Left handed shown in diagram Right handed is the reverse

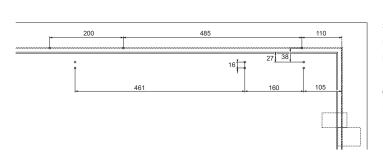




Fitting dimensions standard installation on non-hinge side

Right handed shown in diagram
Ledt handed is the reverse

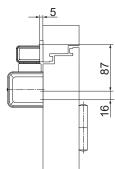


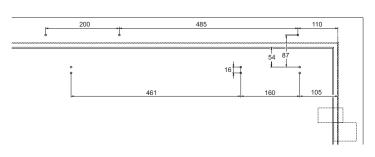


Fitting dimensions after standard installation on non-hinge side with narrow door frame

Right handed shown in diagram

Left handed is the reverse





Fitting dimensions standard installation on non-hinge side with mounting plate for narrow frame

Right handed shown in diagram

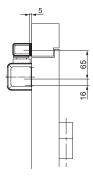
Left handed is the reverse

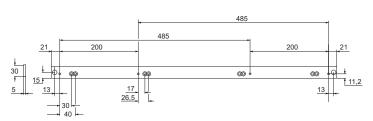
Notice

The positions of the locking components on the guide rail and mounting plate are designed in such a way that escapedoor strikes and latch bolt are correctly aligned when installed in a flush position (flush-fitted doors).

Adjustment option on electric strike (FaFix®)of +/- 1 mm and latch bolt lock of +6/-3 mm mean that smaller differences in measurements can be compensated for.

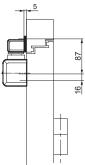
Accessoriesandorder placement information

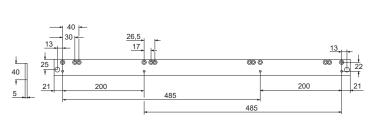




Replacement plate DC-FA08

Formounting guide rail over existing drilling template for flush-fitted doors.





Mounting and Replacement Plate DCFA09

Mounting plate for narrow frames or metal frame profiles. Formounting on the ASSAABLOYdrilling template and an existing drilling template

Opening damper A188

Helps to prevent the door and door handle from hitting a return wall. Simple installation in the guide rail, but doesn't replace the need for a door stop



Designation/ Item	Order no.
Security Door Closer Model DC700G-FT,non-hinge side, complete, 24V DC, silver EV1	DC700FT1-FDEV1-
Security Door Closer Model DC700G-FT,non-hinge side, complete, 24V DC, stainlesssteel, ASSA ABLOYdesign	DC700FT1-FD35
Security Door Closer Model DC700G-FT,non-hinge side, complete, 12V DC, silver EV1	DC700FT1-EDEV1-
Security Door Closer Model DC700G-FT,non-hinge side, complete, 12V DC, stainlesssteel, ASSA ABLOYdesign	DC700FT1-ED35

Designation/ Item	Order no.
Replacement plate DCFA08,silver EV1	DCFA08EV1-
Mounting and replacement plate DCFA09,silver EV1	DCFA09EV1-
Opening damper A188	DCA188

Door closerwith Cam-Motion® technology with integrated mechanicaldoor coordinator



ASSAABLOYDC700G-CO

- Door closer with Cam-Motion® technology with integrated mechanical door coordinator
- · Certified in compliance with EN1158, size 3-6
- Mechanicaldoor coordinator in continuous guide rail
- · All components fully integrated into continuous guide rail
- Fulfils barrier-free building requirements (EA/ CEN TR15894)
- Suitable for fire and smoke protection doors with hinge distance up to 2800 mm

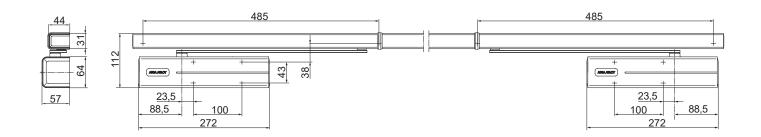
Characteristic of DC700G-CO

- Door coordinator based on wedge system
- · Canbe used for left and right-handed doors
- · For standard mounting on hinge side
- Samedrilling template asstandard guide rails
- · Guide rail height-adjustable by 2 mm for tolerance
- · Axiscontinuously height-adjustable up to 14 mm
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Variable adjustable closing force
- · Thermodynamic valvesfor consistent performance
- Effective backcheck and latching speed range adjustable
- Standard colours: silver EV1, white similar to RAL9016, stainless steel design
- · Customised finishes available on request









Technicalattributes

Guide rail G-CO

Technicalattributes	
Height	30 mm
Depth	43.5 mm
Length	Depending on overall door width
Weight	4.0 kg
Suitablefor fire doors	Yes
Certified in compliance with	EN1158
CEmarking for building products	Yes

Factsfor door closer see DC700

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Modern design - Compact design - Mechanicaldoor coordinator for optimum functional reliability
Builders	- One drilling template overall - Simple, rapid installation and adjustment - Canbe used for left and right handed doorsfor standard mounting on hinge side - Adjustable to nearly all door and frame types - Optimum reliability and servicelife for door coordinator
Trade	- Reducedinventory costsdue to modular product range
User	- Mechanicaldoor coordinator for optimum functional reliability - Optimum usageconveniencethanksto controlled closing of door in correct order

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC700G-CO

ASSAABLOYdoor closer with Cam-Motion® technology, continuous guide rail with mechanical door coordinator, ENsize 3-6

- · Variable adjustable closing force
- 14 mm height adjustable arm systemfor easeof fitting
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- Canbe used for left and right handed doors for standard mounting on hinge side

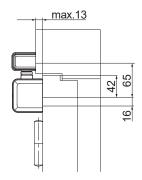
Accessories: □ □Mounting plate A160

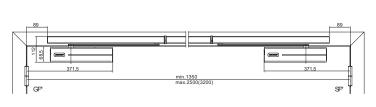
- ☐ Mounting plate A160 for guide rail G-CO
- ☐ ☐Mech. hold-open device A158 (not for fire and smoke protection doors)
- ☐ ☐Mechanical opening damper A188

Colour:

- □ □Silver EV1
- □ □White, similar to RAL9016
- □ □Stainless steel
- □ □Customised finishes available on request

Dimensional drawings and accessories

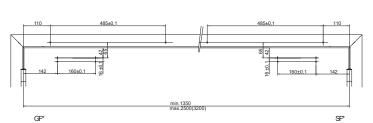




Required spaceon doors

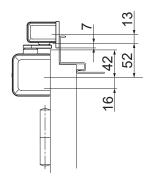
Active leaf DIN left shown in the diagram Active leaf DIN right is the reverse SF*= Inactive leaf

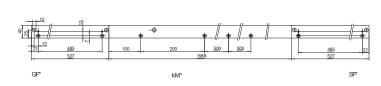
GF*= Active leaf



Installation dimensions

Active leaf DIN left shown in the diagram
Active leaf DIN right is the reverse
SF*= Inactive leaf
GF*= Active leaf





Mounting Plate A160

SF*= Inactive leaf GF*= Active leaf kM* = Middle section length can be shortened

Accessoriesandorder placement information

Mechanical Hold-Open Device A158

Mechanical hold-open device for temporarily holding doors open Doors held open at an opening angle of 130° hinge side Continuously adjustable holding force Not approved for use on fire and smoke protection doors



Opening damper A188

Helps to prevent the door and door handle from hitting a return wall. Simple installation in the guide rail, but doesn't replace the need for a door stop



Designation/ Item	Order no.
Guiderail with door coordinator,doorsup to 2500 mm wide, silver EV1	DCG-21-10-DEV1-
Guiderail with door coordinator,doorsup to 2500 mm wide,white,similar to RAL9016	DCG-21-10-D9016
Guiderail with door coordinator, doorsup to 2500 mm wide, stainlesssteel, ASSAABLOY design	DCG-21-10-D35
Guiderail with door coordinator,doorsup to 2500 mm wide,customised finish	DCG-21-10-DXXXX
Guiderail with door coordinator,doorsup to 3200 mm wide, silver EV1	DCG-23-10-DEV1-
Guiderail with door coordinator,doorsup to 3200 mm wide,white,similar to RAL9016	DCG-23-10-D9016

Designation/ Item	Order no.
Guiderail with door coordinator,doorsup to 3200 mm wide, stainlesssteel, ASSAABLOY design	DCG-23-10-D35
Guiderail with door coordinator,doorsup to 3200 mm wide,customised finish	DCG-23-10-DXXXX
Mounting PlateA160,doorsup to 3200 mm wide, silver EV1	DCA160EV1-
Mounting Plate A160, doorsup to 3200 mm wide, white, similar to RAL9016	DCA1609016
Mounting PlateA160,doorsup to 3200 mm wide, customised finish	DCA160XXXX
Mechanical Hold-Open Device A158	DCA158
Opening damper A188	DCA188

Door closerwith Cam-Motion® technology with electro-mechanical hold-open device and integrated mechanicaldoor coordinator



ASSAABLOY DC700G-CO-E

- Door closerwith Cam-Motion® technology with electro-mechanical hold-open device and integrated mechanical door coordinator for double leaf doors
- · Certified in compliance with EN1155/1158, size3-6
- Mechanicaldoor coordinator in continuous guide
- · Hold-open angle continuously adjustable between 80° and 130°
- · Hold-open device is traversable
- · All components fully integrated into continuous guide rail
- · Fulfils barrier-free building requirements (EA/ CEN TR15894)
- Suitable for fire and smoke protection doors with hinge distance up to 2800 mm
- DIBt approval with different smoke detection systems

Characteristics of DC700G-CO-E

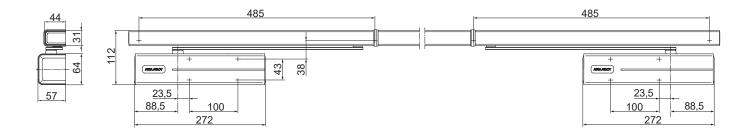
- Door coordinator based on wedge system
- · Electro-mechanical hold-open device
- · Continuously adjustable holding force
- Traversablehold-open device, continuously adjustable between ca.80°-130°
- Flushor surface installation of wiring possible, 24 V DC
- · Canbe used for left and right-handed doors
- · For standard mounting on hinge side
- · Samedrilling template asstandard guide rails
- · Guide rail height-adjustable by 2 mm for tolerance
- · Axis continuously height-adjustable up to 14 mm
- · Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Variable adjustable closing force
- · Thermodynamic valvesfor consistent performance
- · Effective backcheck and latching speed range adjus-
- Standard colours: silver EV1, white similar to RAL9016, stainless steel design
- Customised finishes available on request











Technicalattributes

Guide rail G-CO-E

Technicalattributes	
Required power supply	24 V DC
Ratedcurrent consumption	2 x ca.75 mA
Continousduty	100%
Classof protection	IP43
Weight	4.5 kg
Height	30 mm
Depth	43.5 mm
Length	Depending on overall door width
Suitablefor fire doors	Yes
Certified in compliance with	EN1155/1158
CEmarking for building products	Yes

Factsfor door closer see DC700

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

You canfind the com-

plete specification on

the internet at: www.

assaabloy.de

Customer segment	Advantages
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Modern design - Compact design - Hold-open device istraversable - Mechanicaldoor coordinator for optimum functional reliability
Builders	Onedrilling template overall Simple,rapid installation and adjustment Canbe used for left and right handed doorsfor standard mounting on hinge side Adjustable to nearly all door and frame types Optimum reliability and servicelife for door coordinator
Trade	- Reducedinventory costsdue to modular product range
User	- Adjustable operating force,to meet door construction requirementsand userneed - Optimum usageconveniencethanksto controlled closing of door in correct order

Specifications for DC700G-CO-E ASSAABLOYdoorcloser with Car

ASSAABLOYdoor closer with Cam-Motion® technology, continuous guide rail with mechanical door selector, electro-mechanical hold-open device, ENsize 3-6

- · Variable adjustable closing force
- 14 mm height adjustable arm system for ease of fitting
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- Canbe used for left and right handed doors for standard mounting on hinge side
- Hold-open angle continuously adjustable between 80° and 130°, holding force adjustable
- · Hold-open device is traversable

Accessories:

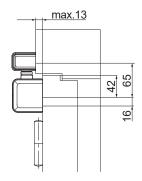
Mounting plate A160 for guide rail G-CO-E

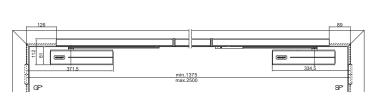
- □ □Mechanical opening damper A188
- □ □Smokedetector station RZ100
- □ □Ceiling smoke detector ORS142 / TDS 247
- □ □ Arrester System
 Control Unit Model
 92020-10
- □ □Optical smokedetector 60060
- □□Flush-mounted or surface-mounted release button

Colour:

- □ □Silver EV1
- □ □White, similar to RAL9016
- □ □Stainless steel
- □ Customised finishes available on request

Dimensional drawings and accessories

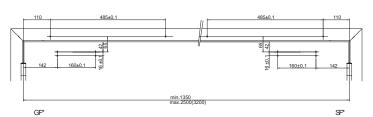




Required spaceon doors

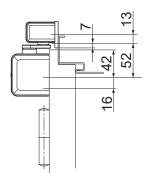
Active leaf DIN left shown in the diagram Active leaf DIN right is the reverse SF*= Inactive leaf

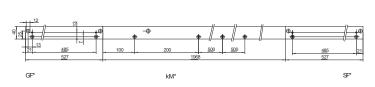
GF*= Active leaf



Installation dimensions

Active leaf DIN left shown in the diagram Active leaf DIN right is the reverse SF*= Inactive leaf GF*= Active leaf





Mounting Plate A160

SF*= Inactive leaf GF*= Active leaf kM* = Middle section length can be shortened

Accessoriesandorder placement information

Opening damper A188

Helps to prevent the door and door handle from hitting a return wall.

Simple installation in the guide rail, but doesn't replace the need for a door stop



Designation/ Item	Order no.
Guiderail with door coordinator,hold-open device on both sides.Doorsup to 2500 mm wide, silver EV1	DCG-21-22NDEV1-
Guiderail with door coordinator,hold-open device on both sides.Doorsup to 2500 mm wide, white,similar to RAL9016	DCG-21-22ND9016
Guiderail with door coordinator,hold-open device on both sides.Doorsup to 2500 mm wide, Stainlesssteel design	DCG-21-22ND35
Guiderail with door coordinator,hold-open deviceon both sides.Doorsup to 2500 mm wide, customised finish	DCG-21-22NDXXXX
Guiderail with door coordinator,hold-open deviceon both sides.Doorsup to 3200 mm wide, silver EV1	DCG-23-22NDEV1-
Guiderail with door coordinator,hold-open deviceon both sides.Doorsup to 3200 mm wide, white,similar to RAL9016	DCG-23-22ND9016
Guiderail with door coordinator,hold-open device on both sides.Doorsup to 3200 mm wide, Stainlesssteel design	DCG-23-22ND35
Guiderail with door coordinator,hold-open deviceon both sides.Doorsup to 3200 mm wide, customised finish	DCG-23-22NDXXXX
Guiderail with door coordinator,hold-open device on the active leaf.Doorsup to 2500 mm wide, silver EV1	DCG-21-21NDEV1-
Guiderail with door coordinator,hold-open device on the active leaf.Doorsup to 2500 mm wide,white,similar to RAL9016	DCG-21-21ND9016

Designation/ Item	Order no.
Guiderail with door coordinator,hold-open device on the active leaf.Doorsup to 2500 mm wide, Stainlesssteel design	DCG-21-21ND35
Guiderail with door coordinator,hold-open device on the active leaf.Doorsup to 2500 mm wide,customised finish	DCG-21-21NDXXXX
Guiderail with door coordinator,hold-open device on the active leaf.Doorsup to 3200 mm wide, silver EV1	DCG-23-21NDEV1-
Guiderail with door coordinator,hold-open device on the active leaf.Doorsup to 3200 mm wide,white,similar to RAL9016	DCG-23-21ND9016
Guiderail with door coordinator,hold-open device on the active leaf.Doorsup to 3200 mm wide, Stainlesssteel design	DCG-23-21ND35
Guiderail with door coordinator,hold-open device on the active leaf.Doorsup to 3200 mm wide,customised finish	DCG-23-21NDXXXX
Mounting PlateA160,doorsup to 3200 mm wide, silver EV1	DCA160EV1-
Mounting PlateA160,doorsup to 3200 mm wide, white,similar to RAL9016	DCA1609016
Mounting Plate A160, doorsup to 3200 mm wide, customised finish	DCA160XXXX
Opening damper A188	DCA188

Door closerwith Cam-Motion® technology with electro-mechanical hold-open device, smoke detector and integrated mechanical door coordinator



ASSAABLOY DC700G-CO-S

- Door closerwith Cam-Motion® technology with electro-mechanical hold-open device, smoke detector and integrated mechanical door coordinator for double leaf doors, DIBt approval Z-6.5-2166
- · Certified in compliance with EN1155/1158, size 3-6
- · Mechanicaldoor coordinator in continuous guide
- Smokeswitch with contamination indicator and alarm threshold monitoring
- · Integrated 230 V power supply
- All components fully integrated into continuous guide rail
- Fulfils barrier-free building requirements (EA/ CEN TR15894)
- Suitable for fire and smoke protection doors with a hinge distance between 1400 and 2500 mm (3200 mm)

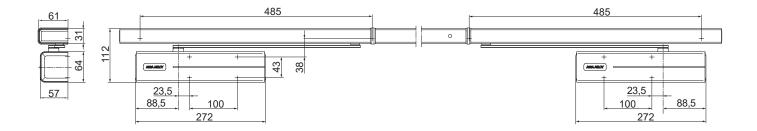
Characteristics of DC700G-CO-S

- Door coordinator based on wedge system
- Optical smoke detector after scattered light principle
- Status displayed on LED:operational mode, alarm, maintenance
- · Integrated potential-free alarm relay
- Can be activated by a fire alarm system
- Connectivity for manual releasebuttons and ceilling smoke detectors
- · Electro-mechanical hold-open device
- · Continuously adjustable holding force
- Traversablehold-open device, continuously adjustable between ca.80°-130°
- Flushor surface installation of wiring possible, 230
 V AC
- · Canbe used for left and right-handed doors
- · Forstandard mounting on hinge side
- · Samedrilling template asstandard guide rails
- · Guide rail height-adjustable by 2 mm for tolerance
- Axis continuously height-adjustable up to 14 mm
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Variable adjustable closing force
- · Thermodynamic valvesfor consistent performance
- Effective backcheck and latching speed range adjustable
- Standard colours: silver EV1, white similar to RAL9016, stainless steel design
- · Customised finishes available on request









Technicalattributes

Guide rail G-CO-S

Technical attributes	
Required power supply	230 V supply voltage
Ratedcurrent consumption	2 x ca.75 mA
Continousduty	100%
Classof protection	IP20
Weight	5.0 kg
Height	30 mm
Depth	61 mm
Length	Depending on overall door width
Suitablefor fire doors	Yes
Certified in compliance with	EN1155/1158
General technical approval asArrester system	Z-6.5-2166

Factsfor door closer see DC700

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Modern design - Compact design - Hold-open device istraversable - Mechanicaldoor coordinator for optimum functional reliability - Harmoniousappearancethanksto smoke detector fully integrated into guide rail
Builders	- One drilling template overall - Simple,rapid installation and adjustment - Canbe used for left and right handed doorsfor standard mounting on hinge side - Adjustable to nearly all door and frame types - Optimum reliability and servicelife for door coordinator
Trade	- Reducedinventory costsdue to modular product range
User	- Automatic alarm reset - Statusdisplayed on LED:operational mode, alarm, maintenance - Optimum usageconveniencethanksto controlled closing of door in correct order

You canfind the complete specification on the internet at: www.

assaabloy.de

Specification for DC700G-CO-S

ASSAABLOYdoor closer with Cam-Motion® technology, continuous guide rail with mechanical door coordinator, electro-mechanical hold-open device, integrated smoke detector and 230V power supply, ENsize 3-6

- · Variable adjustable closing force
- 14 mm height adjustable arm system for ease of fitting
- · Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- Canbe used for left and right handed doors for standard mounting on hinge side
- Hold-open angle continuously adjustable between 80° and 130°, holding force adjustable
- · Hold-open device is traversable
- Integrated smokedetector with contamination indicator and alarm threshold monitoring

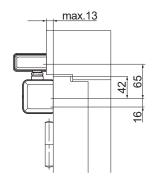
Accessories: □ □Mounting plate A159 for guide rail G-CO-S

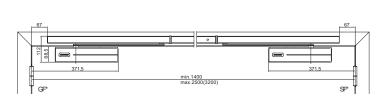
- □ □Mechanical opening damper A188
- □ □ Ceiling smoke detector ORS142 / TDS 247
- ☐ ☐Flush-mounted or surface-mounted release button

Colour:

- \square \square Silver EV1
- □ □White, similar to RAL9016
- □ □Stainless steel
- \square \square Customised finish

Dimensional drawings and accessories

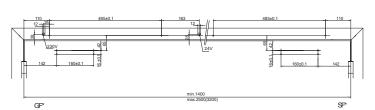




Required spaceon doors

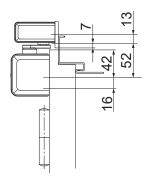
Active leaf DIN left shown in the diagram Active leaf DIN right is the reverse SF*= Inactive leaf

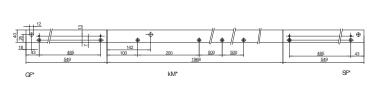
GF*= Active leaf



Installation dimensions

Active leaf DIN left shown in the diagram Active leaf DIN right is the reverse SF*= Inactive leaf GF*= Active leaf





Mounting Plate A159

SF*= Inactive leaf GF*= Active leaf kM* = Middle section length can be shortened

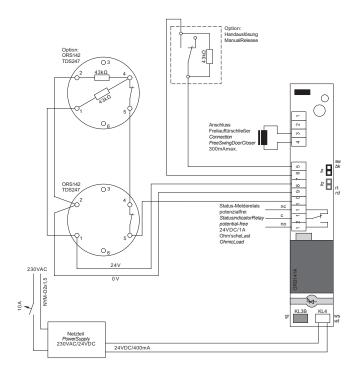
Opening damper A188

Helps to prevent the door and door handle from hitting a return wall.

Simple installation in the guide rail, but doesn't replace the need for a door stop



Diagram and order placement information



Wiring diagram

Designation/Item	Order no.
Guiderail with door coordinator,smoke detector, hold-open device on both sides,doorsup to 2500 mm wide, silver EV1	DCG-21-32NDEV1-
Guiderail with door coordinator, smoke detector, hold-open device on both sides, doorsup to 2500 mm wide, white, similar to RAL9016	DCG-21-32ND9016
Guiderail with door coordinator, smokedetector, hold-open device on both sides, doorsup to 2500 mm wide, Stainlesssteel design	DCG-21-32ND35
Guiderail with door coordinator, smoke detector, hold-open device on both sides, doorsup to 2500 mm wide, customised finish	DCG-21-32NDXXXX
Guiderail with door coordinator,smoke detector, hold-open device on both sides,doorsup to 3200 mm wide, silver EV1	DCG-23-32NDEV1-
Guiderail with door coordinator,smoke detector, hold-open device on both sides,doorsup to 3200 mm wide,white,similar to RAL9016	DCG-23-32ND9016
Guiderail with door coordinator, smokedetector, hold-open device on both sides, doorsup to 3200 mm wide, Stainlesssteel design	DCG-23-32ND35
Guiderail with door coordinator, smoke detector, hold-open device on both sides, doorsup to 3200 mm wide, customised finish	DCG-23-32NDXXXX
Guiderail with door coordinator, smoke detector, hold-open device on one side, doorsup to 2500 mm wide, silver EV1	DCG-21-31NDEV1-
Guiderail with door coordinator, smoke detector, hold-open device on one side, doorsup to 2500 mm wide, white, similar to RAL9016	DCG-21-31ND9016

Designation/Item	Order no.
Designation/ item	
Guiderail with door coordinator, smoked etector, hold-open device on one side, doorsup to 2500 mm wide, Stainless steel design	DCG-21-31ND35
Guiderail with door coordinator, smoke detector, hold-open device on one side, doorsup to 2500 mm wide, customised finish	DCG-21-31NDXXXX
Guiderail with door coordinator, smoke detector, hold-open device on one side, doorsup to 3200 mm wide, silver EV1	DCG-23-31NDEV1-
Guiderail with door coordinator, smoke detector, hold-open device on one side, doorsup to 3200 mm wide, white, similar to RAL9016	DCG-23-31ND9016
Guiderail with door coordinator, smokedetector, hold-open device on one side, doorsup to 3200 mm wide, Stainlesssteel design	DCG-23-31ND35
Guiderail with door coordinator, smoke detector, hold-open device on one side, doorsup to 3200 mm wide, customised finish	DCG-23-31NDXXXX
Mounting Plate DCA159, doorsup to 3200 mm wide, silver EV1	DCA159EV1-
Mounting PlateDCA159,doorsup to 3200 mm wide,white,similar to 9016	DCA1599016
Mounting PlateDCA159,doorsup to 3200 mm wide,customised finish	DCA159XXXX
Opening damper A188	DCA188

Door closerwith Cam-Motion® technology with integrated mechanical door coordinator, non-hinge side



ASSAABLOY DC700G-CO-C

- Door closerwith Cam-Motion® technology with integrated mechanical door coordinator for double leaf doors and installation, non-hinge side
- · Certified in compliance with EN1158, size 3-6
- Mechanicaldoor coordinator in continuous guide rail
- · All components integrated into continuous guide
- Convenient opening of the door by means of a rapidly decreasing opening torque of the door closer system
- Suitable for fire and smoke protection doors with a hinge distance between 1400 and 2500 mm (3200 mm)

Characteristics of DC700G-CO-C

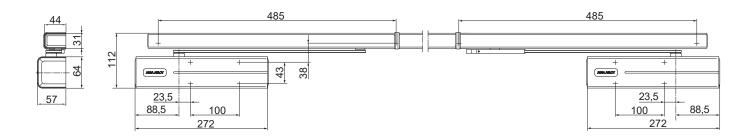
- · Door coordinator based on wedge system
- Regularmounting on non-hinge side, can be used for left and right-handed doors
- Fordoors with panic function in conjunction with the driving flap A102
- Symmetric and asymmetric door partition possible, minimum width of the inactive leaf = 400 mm
- Door opening angle up to approx. 120°, maximum opening angle limited
- · Guide rail height-adjustable by 2 mm for tolerance
- Axis continuously height-adjustable up to 14 mm
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Variable adjustable closing force
- Thermodynamic valvesfor consistent performance
- Effective backcheck and latching speed range adjustable
- Standard colours: silver EV1, white similar to RAL9016, stainless steel design
- · Customised finishes available on request











Technicalattributes

Guide rail G-CO-C

Technical attributes	
Height	30 mm
Depth	43.5 mm
Length	Depending on overall door width
Weight	4.0 kg
Max.door opening angle	Up to 120°
Suitablefor fire doors	Yes
Certified in compliance with	EN1158
CEmarkingfor building products	Yes

Factsfor door closer see DC700

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	 Extensiverange of uses: Fire and smoke protection doorsaswell asstandard doors Modern design Compact design Mechanicaldoor coordinator for optimum functional reliability
Builders	- Simple, rapid installation and adjustment - Symmetrical drilling template - Canbe used for left and right handed doorsfor standard mounting on non-hinge side - Adjustable to nearly all door and frame types - Optimum reliability and servicelife for door coordinator
Trade	- Reducedinventory costsdue to modular product range
User	Mechanicaldoor coordinator for optimum functional reliability Optimum usageconveniencethanksto controlled closing of door in correct order

Specifications for DC700G-CO-C

ASSAABLOYdoor closer with Cam-Motion® technology, continuous guide rail with mechanical door coordinator, ENsize 3-6

- · Variable adjustable closing force
- 14 mm height adjustable arm system for ease of fitting
- · Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- Canbe used for left and right handed doors for standard mounting on non-hinge side

Accessories:	
☐ ☐Mounting plate A180)

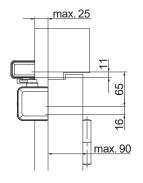
- □ □Angle bracket A181
- ☐ ☐Mech. hold-open device A158 (not for fire and smoke protection doors)
- □ □Mechanicalopening damper A188
- □ □Carry bar A102

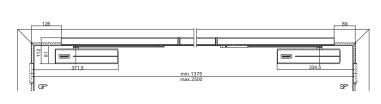
Colour:

- □ □Silver EV1
- □ □White, similar to RAL9016
- □ □Stainless steel design
- $\ \ \, \Box \, Customised \, finish$

You canfind the complete specification on the internet at: www. assaabloy.de

Dimensional drawings and accessories





Required spaceon doors

Active leaf DIN right shown in the diagram Active leaf DIN left is the reverse

GF*= Active leaf

SF*= Inactive leaf

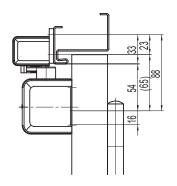


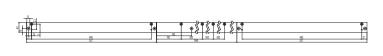
Installation dimensions

Active leaf DIN right shown in the diagram Active leaf DIN left is the reverse

GF*= Active leaf

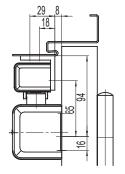
SF*= Inactive leaf

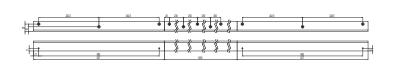




Mounting plate A180







Accessoriesandorder placement information

Mechanical Hold-Open Device A158

Mechanical hold-open device for temporarily holding doors open Doors held open at an opening angle of 130° hinge side Continuously adjustable holding force Not approved for use on fire and smoke protection doors



Carry bar A102

Enablesthe correct opening sequenceof double doors, installed to inactive door leaf on non-hinge side

(G461/G462/G464 installed on non-hinge side)



Opening damper A188

Helps to prevent the door and door handle from hitting a return wall.

Simple installation in the guide rail, but doesn't replace the need for a door stop



Designation/ Item	Order no.
Guiderail with door coordinator non-hinge side, doorsup to 2500 mm wide,silver EV1	DCG-22-10-DEV1-
Guiderail with door coordinator non-hinge side, doorsup to 2500 mm wide, white, similar to RAL9016	DCG-22-10-D9016
Guiderail with door coordinator non-hinge side, doorsup to 2500 mm wide, stainless steel design	DCG-22-10-D35
Guiderail with door coordinator non-hinge side, doorsup to 2500 mm wide,customised finish	DCG-22-10-DXXXX
Carry bar A102, silver EV1	DCA102EV1-

Designation/ Item	Order no.
Mechanical Hold-Open Device A158	DCA158
Mounting plateA180,doorsup to 2500 mm wide, silver EV1	DCA180EV1-
Mounting plateA180,doorsup to 2500 mm wide, white,similar to RAL9016	DCA1809016
Angle bracket A181,doorsup to 2500 mm wide, silver EV1	DCA181EV1-
Angle bracket A181, doorsup to 2500 mm wide, white, similar to RAL9016	DCA1819016
Opening damper A188	DCA188

Door closerwith Cam-Motion® technology, electromechanical hold-open device and integrated mechanical door selector; non-hinge side



ASSAABLOYDC700G-CO-CE

- Door closerwith CamMotion® technology with electromechanical hold-open mode and integrated mechanical door selector for two-leaf doors, non-hinge side
- · Certified in compliance with EN1155/1158, size 3-6
- · Mechanicaldoor coordinator in continuous guide rail
- Hold-open angle continuously adjustable between 80°-110°
- Hold-open device is traversable
- All components integrated into continuous guide rail
- Fulfilsbarrier-free building requirements (DIN 18040 / CENTR15894)
- Suitable for fire and smoke protection doors with hinge distance up to 2800 mm
- DIBt approval with different smoke detection systems

Characteristics of DC700G-CO-CE

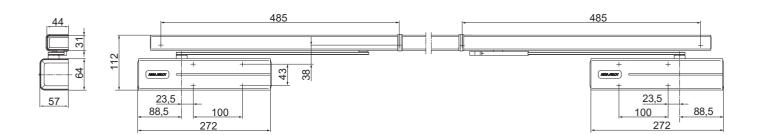
- · Canbe used for left and right-handed doors
- Thermodynamic valvesfor consistent performance
- Regular mounting on non-hinge side, can be used for left and right-handed doors
- Traversablehold-open device, continously adjustable between ca. 80° - 110°
- Fordoors with panic function in conjunction with the driving flap A102
- Symmetric and asymmetric door partition possible, minimum width of the inactive leaf = 400 mm
- Door opening angle up to approx. 120°, maximum opening angle limited
- Guide rail height-adjustable by 2 mm for tolerance
- Axis continuously height-adjustable up to 14 mm
- Variable adjustable closing force
- · Thermodynamic valvesfor consistent performance
- Effective backcheck and latching speed range adjustable
- · Electro-mechanical hold-open device
- Door coordinator based on wedge system
- · Continuously adjustable holding force
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- Standard colours: silver EV1, white similar to RAL9016, stainless steel design
- Customised finishes available on request











Technicalattributes

Guide rail G-CO-CE

Technicalattributes	
Required power supply	24 V DC
Ratedcurrent consumption	2 x ca. 75 mA
Continousduty	100%
Classof protection	IP43
Weight	4.5 kg
Height	30 mm
Depth	43.5 mm
Length	Depending on overall door width
Max. door opening angle	Up to 120°
Certified in compliance with	EN1155/1158
CEmarking for building products	Yes

Factsfor door closer see DC700

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	- Extensiverange of uses: Fire and smoke protection doorsaswell asstandard doors - Modern design - Compact design - Hold-open device istraversable - Mechanicaldoor coordinator for optimum functional reliability
Builders	- Simple,rapid installation and adjustment - Symmetricaldrilling template - Canbe used for left and right handed doorsfor standard mounting on non-hinge side - Adjustable to nearly all door and frame types - Optimum reliability and servicelife for door coordinator
Trade	- Reducedinventory costsdue to modular product range
User	Adjustable operating force,to meet door construction requirementsand userneed Mechanicaldoor coordinator for optimum functional reliability Optimum usageconveniencethanksto controlled closing of door in correct order

You canfind the com-

plete specification on

the internet at: www.

assaabloy.de

Specifications for DC700G-CO-CE

ASSAABLOYdoor closer with Cam-Motion® technology, continuous guide rail with mechanical door selector, electro-mechanical hold-open device, ENsize 3-6

- · Variable adjustable closing force
- 14 mm height adjustable arm system for ease of fitting
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- Canbe used for left and right handed doors for standard mounting on non-hinge side
- · Hold-open mode continuously adjustable between approx. 80° and 110°, holding force adjustable
- · Hold-open device is traversable

□ □Mounting	plate A180

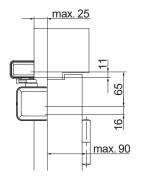
Accessories:

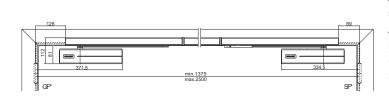
- □ □Smokedetector station RZ100
- □ □Ceiling smoke detector ORS142 / TDS 247
- □ □Angle bracket A181
 - □ □Mechanical opening damper A188
 - □ □Carrybar A102

Colour:

- □ □Silver EV1
- □ □White, similar to RAL9016
- □ □Stainless steel design
- $\ \ \, \Box \, \hbox{Customised finish}$

Dimensional drawings and accessories



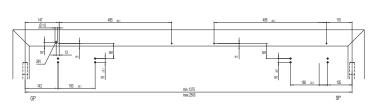


Required spaceon doors

Active leaf DIN right shown in the diagram Active leaf DIN left is the reverse

GF*= Active leaf

SF*= Inactive leaf

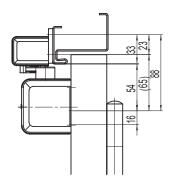


Installation dimensions

Active leaf DIN right shown in the diagram Active leaf DIN left is the reverse

GF*= Active leaf

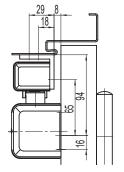
SF*= Inactive leaf

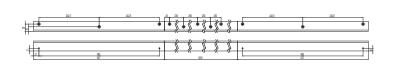




Mounting plate A180







Accessoriesandorder placement information

Carry bar A102

Enablesthe correct opening sequenceof double doors, installed to inactive door leaf on non-hinge side

(G461/G462/G464 installed on non-hinge side)



Opening damper A188

Helps to prevent the door and door handle from hitting a return wall. Simple installation in the guide rail, but doesn't replace the need for a door stop



Designation/ Item	Order no.
Guiderail with door coordinator,hold-open device on both sides.Doorsup to 2500 mm wide, silver EV1	DCG-22-22NDEV1-
Guiderail with door coordinator non-hinge side, hold-open device on both sides, doorsup to 2500 mm wide, white, similar to RAL9016	DCG-22-22ND9016
Guiderail with door coordinator,hold-open device on both sides.Doorsup to 2500 mm wide, Stainlesssteel design	DCG-22-22ND35
Guiderail with door coordinator,hold-open device on both sides.Doorsup to 2500 mm wide, customised finish	DCG-22-22NDXXXX

Designation/ Item	Order no.
Carry bar A102, silver EV1	DCA102EV1-
MountingplateA180,doorsup to 2500mm wide, silver EV1	DCA180EV1-
MountingplateA180,doorsup to 2500mm wide, white,similar to RAL9016	DCA1809016
Angle bracket A181,doorsup to 2500 mm wide, silver EV1	DCA181EV1-
Angle bracket A181,doorsup to 2500 mm wide, white,similar to RAL9016	DCA1819016
Opening damper A188	DCA188

Door closerwith Cam-Motion® technology with electro-mechanical hold oprn device, smoked edector and integrated mechanical door coordinator, non-hinge side



ASSAABLOYDC700G-CO-CS

- Door closerwith Cam-Motion® technology with electro-mechanical hold-open device, smoke detector and integrated mechanical door coordinator for double leaf doors, DIBt approval Z-6.5-2166
- DIBt approval Z-6.5-2166
- Mechanicaldoor coordinator in continuous guide rail
- Smokeswitch with contamination indicator and alarm threshold monitoring
- Integrated 230 V power supply
- All components fully integrated into continuous quide rail
- Fulfils barrier-free building requirements (DIN 18040 / CENTR15894)
- Suitable for fire and smoke protection doors with a hinge distance between 1430 mm and 2500 mm

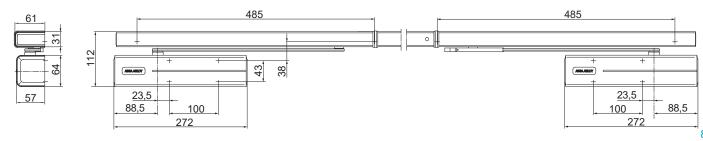
Characteristics of DC700G-CO-CS

- · Door coordinator based on wedge system
- Regularmounting on non-hinge side, can be used for left and right-handed doors
- Optical smoke detector after scattered light principle
- Status displayed on LED:operational mode, alarm, maintenance
- · Integrated potential-free alarm relay
- Canbe activated by a fire alarm system
- Connectivity for manual releasebuttons and ceiling smoke detectors
- · Electro-mechanical hold-open device
- · Continuously adjustable holding force
- Traversablearrestor point, continuously adjustable between approx.80°-110°
- Flushor surface installation of wiring possible, 230 VAC
- Fordoors with panic function in conjunction with the driving flap A102
- Symmetric and asymmetric door partition possible, minimum width of the inactive leaf = 400 mm
- Door opening angle up to approx. 120°, maximum opening angle limited
- · Guide rail height-adjustable by 2 mm for tolerance
- · Axis continuously height-adjustable up to 14 mm
- · Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Variable adjustable closing force
- · Thermodynamic valvesfor consistent performance
- Effective backcheck and latching speed range adjustable
- Standard colours: silver EV1, white similar to RAL9016, stainless steel design
- · Customised finishes available on request









Technicalattributes

Guide rail G-CO-CS

Technicalattributes		
Required power supply	230 V supply voltage	
Rated current consumption 2 x ca. 75 mA		
Continousduty	100%	
Classof protection	IP20	
Weight	5.0 kg	
Height	30 mm	
Depth	61 mm	
Length	Depending on overall door width	
Max. door opening angle	Up to 120°	
Certified in compliance with EN1155/1158		
CEmarkingfor building products	Yes	
General technical approval asArrester system	Z-6.5-2166	

Factsfor door closer see DC700

The advantages at a glance

Our servicefor you: here you can see the individual advantages of our door closer models for your respective field of business.

You canfind the com-

plete specification on

assaabloy.de

Customer segment	Advantages
Project planners	- Extensiverangeof uses:fire, smoke protection and standard doors(with issuanceof DIBt approval) - Modern design - Compact design - Hold-open device istraversable - Mechanicaldoor coordinator for optimum functional reliability - Harmoniousappearancethanksto smoke detector fully integrated into guide rail
Builders	- Simple, rapid installation and adjustment - Symmetrical drilling template - Canbe used for left and right handed doorsfor standard mounting on non-hinge side - Adjustable to nearly all door and frame types - Optimum reliability and servicelife for door coordinator
Trade	- Reducedinventory costsdue to modular product range
User	- Automatic alarm reset - Statusdisplayed on LED:operational mode, alarm, maintenance - Adjustable operating force, to meet door construction requirements and userneed - Optimum usage convenience thanks to controlled closing of door in correct order

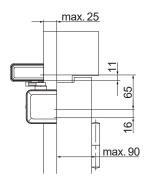
Specifications for DC700G-CO-CS

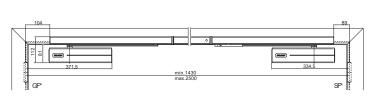
ASSAABLOYdoor closer with Cam Motion® technology, continuous guide rail with mechanical door selector, electro-mechanical hold-open mode, integrated smoke detector and 230V power supply, ENsize 3-6

- · Variable adjustable closing force
- · 14 mm height adjustable arm systemfor easeof fitting
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- Canbe used for left and right handed doors for standard mounting on non-hinge side
- · Hold-open mode continuously adjustable between approx. 80° and 110°, holding force adjustable
- · Hold-open device is traversable
- Integrated smoke detector with contamination indicator and alarm threshold monitoring

Accessories: □ □Mounting plate A179	Colour: □ □Silver EV1
□ □Mechanicalopening damper A188	□ □White, similarto RAL9016
□ □Carry bar A102	□ □Stainless steel design
□ □Ceiling smoke detector ORS142 / TDS 247	□ □Customised finish
□□Flush-mounted or sur- face-mounted release button	

Dimensional drawings and accessories



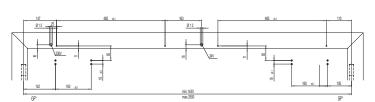


Required spaceon doors

Active leaf DIN right shown in the diagram Active leaf DIN left is the reverse

GF*= Active leaf

SF*= Inactive leaf

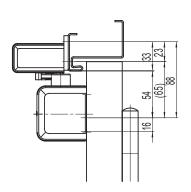


Installation dimensions

Active leaf DIN right shown in the diagram Active leaf DIN left is the reverse

GF*= Active leaf

SF*= Inactive leaf





Mounting plate A179

Accessoriesandorder placement information

Carry bar A102

Enablesthe correct opening sequenceof double doors, installed to inactive door leaf on non-hinge side

(G461/G462/G464 installed on non-hinge side)



Opening damper A188

Helps to prevent the door and door handle from hitting a return wall. Simple installation in the guide rail, but doesn't replace the need for a door stop



Designation/ Item	Order no.
Guiderail with door coordinator non-hinge side, smoke detector, hold-open device on both sides, doorsup to 2500 mm wide, silver EV1	DCG-22-32NDEV1-
Guiderail with door coordinator non-hinge side, smoke detector, hold-open device on both sides, doorsup to 2500 mm wide, white, similar to RAL9016	DCG-22-32ND9016
Guiderail with door coordinator non-hinge side, smoke detector, hold-open device on both sides, doorsup to 2500 mm wide, stainlesssteel design	DCG-22-32ND35

Designation/ Item	Order no.
Guiderail with door coordinator non-hinge side, smoke detector, hold-open device on both sides, doorsup to 2500 mm wide, customised finish	DCG-22-32NDXXXX
Carry bar A102, silver EV1	DCA102EV1-
Opening damper A188	DCA188

Free-Motion® door closerwith Cam-Motion® technology, free-swing function and integradted mechanical door selector



ASSAABLOYDC700G-CO-FM

- Free-Motion® door closer systemfor double leaf doors with free-swing function on the avtive leaf, starting from a door releaseangle of ≥ 0°, Cam-Motion® door closer (DC700) on the inactive leaf and guide rail with integrated door operator
- Tested in accordance with EN1155/1158
- Mechanicaldoor coordinator in continuous guide
 rail
- Fulfils barrier-free-requirement (EA/ CENTR15894)
- Fulfilsbarrier-free building requirements (DIN 18040 / CENTR15894)
- DIBt tested as a hold-open system with various smoke detector systems

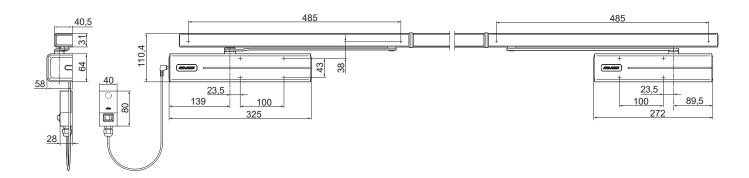
Characteristics of DC700G-CO-FM

- Easy,initial door opening due to the rapidly decreasing opening force. When active, the free-swing function enables permanent opening of the door without the resistance of the door closer
- Active leaf can be moved freely and, if necessaryor in caseof power failure only, is closed automatically by the integratedsmokedetector with the disconnection of the supply voltage; the inactive leaf closes automatically after each opening process
- Integrated door selector for closing of the doors in the correct sequencein all operating modes
- · Guide rail height-adjustable by 2 mm for tolerance
- · Closing speed and latching speed adjustable via front facing regulating valves
- Axis continuously height-adjustable up to 14 mm
- Closing speed and latching speed adjustable via front facing regulating valves
- Variable adjustable closing force
- · Thermodynamic valvesfor consistent performance
- · Effective latching speed range adjustable
- Standard colours: silver EV1, white similar to RAL9016, stainless steel design
- Customised finishes available on request









Technicalattributes

Free-Motion® guide rail G-CO-FM

Technicalattributes	
Required power supply	24 V DC
Ratedcurrent consumption	ca. 90 mA
Continousduty	100%ED
Classof protection	IP43
Weight	4.5 kg
Height	30 mm
Depth	43.5 mm
Length	Depending on overall door width
Suitablefor fire doors	Yes
Max.door opening angle	ca. 170°
Certified in compliance with	EN1158
CEmarkingfor building products	Yes

Factsfor door closer see DC700

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Modern design - Compact design - Mechanicaldoor coordinator for optimum functional reliability - Fulfilsbarrier-free building requirements
Builders	- Onedrilling template overall - Simple,rapid installation and adjustment - Canbe used for left and right handed doorsfor standard mounting on hinge side - Adjustable to nearly all door and frame types - Optimum reliability and servicelife for door coordinator - Fordoorswith adoor width up to 1400 mm - Pre-assembledcomponent modulesfor quick installation
Trade	- Reducedinventory costsdue to modular product range
User	- Optimum usageconveniencethanksto controlled closing of door in correct order - Free-swingfunction starting from adoor opening angle≥ 0°.Easydoor opening without the resistanceof the door closer,isapproved for useon fire doors - Easierandmore comfortable opening of the door due to rapidly creasingopening force even at activation of Free-Motion®function

Specifications for DC700G-CO-FM

ASSAABLOYcompact Free-Motion® door closer with Cam-Motion® technology, free-swingfunction starting from a door opening angle ≥ 0° at active leaf, with integrated mechanicaldoor coordinator, in compliance to EN1155/1158

- Closing power adjustable, ENsize 3-6, for doors up to 1400 mm wide
- Fulfils barrier-free-requirement (EA/ CENTR15894)
- Closing speed and latching speed adjustable via front facing regulating valves
- Canbe used with mounting plate for fire and smoke protection doors
- Canbe used for left and right handed doors for standard mounting on hinge side
- Cablerouting between junction box and leaf mounting
- 14 mm height adjustable arm system for ease of fitting

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- ☐ ☐ Mounting plate A160 for guide rail G-CO-FM
- □ □Smokedetector station RZ100
- ☐ ☐ Ceiling smoke detector ORS142 / TDS 247
- □ □ Arrester System Control Unit Model 92020-10
- □ □Optical smoke detector 60060
- ☐ ☐Flush-mounted or surface-mounted release button
- □ □ Mechanical opening damper A188

Colour:

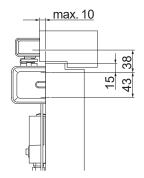
- □ □Silver EV1
- □ □White, similar to RAL9016
- □ □Stainless steel
- □ □Customised finish

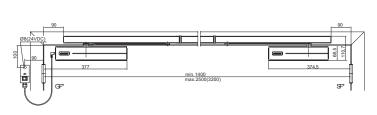
the internet at: www. assaabloy.de

You canfind the com-

plete specification on

Dimensional drawings and accessories





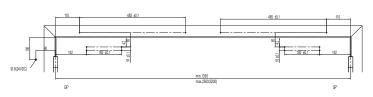
Required spaceon doors

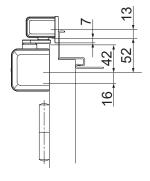
Active leaf DIN left shown in the diagram Active leaf DIN right is the reverse SF*= Inactive leaf

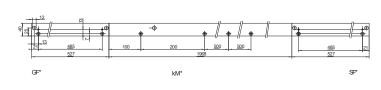
GF*= Active leaf

Installation dimensions

Active leaf DIN left shown in the diagram
Active leaf DIN right is the reverse
SF*= Inactive leaf
GF*= Active leaf







Mounting Plate A160

SF*= Inactive leaf GF*= Active leaf kM* = Middle section length can be shortened

Accessoriesandorder placement information

Opening damper A188

Helps to prevent the door and door handle from hitting a return wall.

Simple installation in the guide rail, but doesn't replace the need for a door stop



Flush-mounted releasebutton 1317-10

Flush-mounted interrupter pushbutton with red actuator field, labelled "Close door". For controlling fail-unlocked components, such as holding magnets and fail-unlocked strikes, and as a manual switch / control for arrester systems. Changeover contact swich



Surface-mounted releasebutton 1316-10

Surface-mountedinterrupter pushbutton with red actuator field, labelled "Close door". For controlling fail-unlocked components, such as holding magnets and fail-unlocked strikes, and as a manual switch / control for arrester systems. Changeover contact switch.



Notice

According to local laws/requirements, an external releasebutton is mandatory for free-swing door closers with hold open devices

Designation/ Item	Order no.
Free-Motion®guide rail with door coordinator, door width 2500 mm,silver EV1	
Free-Motion®guide rail with door coordinator, door width 2500 mm, white similar RAL9016	DCG-21-40-D9016
Free-Motion®guide rail with door coordinator, door width 2500 mm,stainlesssteel design	DCG-21-40-D35
Free-Motion®guiderail with door coordinator, door width 2500 mm,customised finish	DCG-21-40-DXXXX
Free-Motion®guiderail with door coordinator, door width 3200 mm,silver EV1	DCG-23-40-DEV1-
Free-Motion®guiderail with door coordinator, door width 3200 mm,similar RAL9016	DCG-23-40-D9016
Free-Motion®guiderail with door coordinator, door width 3200 mm,stainlesssteel design	DCG-23-40-D35
Free-Motion®guide rail with door coordinator, door width 3200 mm,customised finish	DCG-23-40-DXXXX

Designation/Item	Order no.
Mounting PlateA160,doorsup to 3200 mm wide, silver EV1	DCA160EV1-
Mounting PlateA160,doorsup to 3200 mm wide, white,similar to RAL9016	DCA1609016
Opening damper A188	DCA188
Interrupter push-buttons1316-10,surefa- ce-mounted	1316-1000
Interrupterpush-buttons1317-10,flush-mounte	d 1317-1000

Free-Motion® door closerwith Cam-Motion® technology, integrated mechanical door coordinator and smoke detector



ASSAABLOYDC700G-CO-FMS

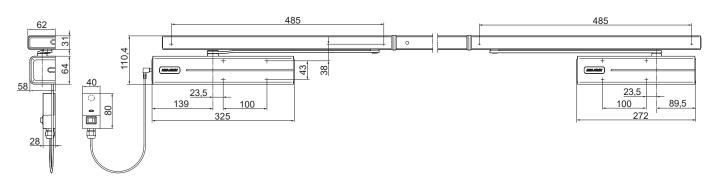
- Free-Motion® door closerfor double leaf doors with free-swing function on the active leaf, starting from a door opening angle of ≥ 0°, Cam-Motion® door closer on the inactive leaf with integrated door coordinator and smokedetector
- DIBt as a hold-open system Z-6.5-2166
- Tested in accordance with EN1155/1158
- Mechanicaldoor coordinator in continuous guide rail
- Fulfilsbarrier-free building requirements (DIN 18040 / CENTR15894)
- Smokeswitch with contamination indicator and alarm threshold monitoring
- Fulfils barrier-free-requirement (EA/ CENTR15894)
- Suitable for fire and smoke protection doors with a hinge distance of 1400 –2500mm (3200mm)

Characteristics of DC700G-CO-FMS

- Easy,initial opening due to the rapidly decreasing opening force. When active, the free-swing function enablespermanent opening of the door without the resistance of the door closer
- Active leaf can be moved freely and, in case of a fire only, is closed automatically by the integrated smoke detector with the disconnection of the supply voltage; the inactive leaf closesautomatically after each opening process
- Integrated door selector for closing of the doors in the correct sequencein all operating modes
- Optical smoke detector according to the scattered light principle, status indication by LED:operating mode, alarm, error
- Connetivity for manual releasebutton and ceiling smoke detectors; German mandatory according to the DIBt approval
- Guide rail height-adjustable by 2 mm for tolerance
- · Closing speed and latching speed adjustable via front facing regulating valves
- · Axis continuously height-adjustable up to 14 mm
- Variable adjustable closing force
- thermodynamische Ventile für konstante Geschwindigkeiten
- · Effective latching speed range adjustable
- Standard colour: silver EV1, whitze similar to RAL9016, stainless steel design
- Customised finishes available on request







Technical attributes

Free-Motion® guide rail G-CO-FMS

Technicalattributes		
Required power supply	230 V supply voltage	
Ratedcurrent condumption ca. 100 mA		
Continousduty	100%ED	
Classof protection	IP20	
Weight	5.0 kg	
Height	30 mm	
Depth	61 mm	
Length	Depending on overall door width	
Max.door opening angle ca. 170°		
Suitablefor fire doors Yes		
Certified in compliance with EN1158		
DIBt approval for hold open device	Z-6.5-2166	

Factsfor door closer see DC700

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Modern design - Hold-open device istraversable - Mechanicaldoor coordinator for optimum functional reliability - Harmoniousappearance thanksto smoke detector fully integrated into guide rail - Fulfilsbarrier-free building requirements(EA / CENTR15894)
Builders	- Onedrilling template overall - Simple,rapid installation and adjustment - Canbe used for left and right handed doorsfor standard mounting on hinge side - Adjustable to nearly all door and frame types - Optimum reliability and servicelife for door coordinator - Fordoorswith adoor width up to 1400 mm - Pre-assembledcomponent modulesfor quick installation
Trade	- Reducedinventory costsdue to modular product range
User	- Automatic alarm reset - Statusdisplayed on LED:operational mode, alarm, maintenance - Optimum usageconveniencethanksto controlled closing of door in correct order - Free-swingfunction starting from adoor opening angle≥ 0°.Easydoor opening without the resistanceof the door closer,isapproved for useon fire doors

Specifications for DC700G-CO-FMS

- ASSAABLOYcompact Free-Motion® door closer with Cam-Motion® technology, free-swingfunction starting from a door opening angle≥ 0° at active leaf, with integrated mechanicaldoor coordinator, integrated smoke detector and power supply, in compliance to EN1155/1158
- Closing power adjustable, ENsize 3-6, for doors up to 1400 mm wide
- · Fulfils barrier-free-requirement (EA/ CENTR15894)
- · Closing speed and latching speed adjustable via front facing regulating valves
- Canbe used with mounting plate for fire and smoke protection doors
- Canbe used for left and right handed doors for standard mounting on hinge side
- Cablerouting between junction box and leaf mounting
- 14 mm height adjustable arm system for ease of fitting
- Smokedetector with contamination indicator and alarm threshold monitoring
- · Two smoke protection detector connectable

∖ccessor	155

- □ □Mounting plate A159 for guide rail G-CO-FMS
- ☐ Ceiling smoke detector ORS142 / TDS
- □□Flush-mounted or surface-mounted release button
- ☐ ☐Mechanical opening damper A188

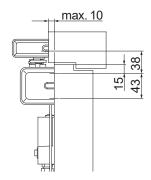
Colour:

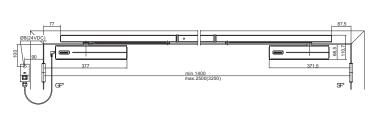
- □ Silver EV1□ White, similar to
- RAL9016

 □ □Stainless steel
- □ □Customised finish

You canfind the complete specification on the internet at: www. assaabloy.de

Dimensional drawings and accessories

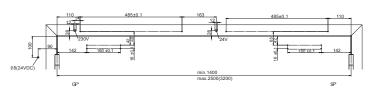




Required spaceon doors

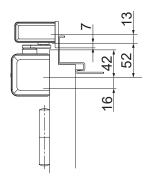
Active leaf DIN left shown in the diagram Active leaf DIN right is the reverse SF*= Inactive leaf

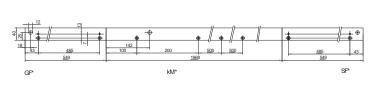
GF*= Active leaf



Installation dimensions

Active leaf DIN left shown in the diagram Active leaf DIN right is the reverse SF*= Inactive leaf GF*= Active leaf





Mounting Plate A159

SF*= Inactive leaf GF*= Active leaf kM* = Middle section length can be shortened

Surface-mounted releasebutton 1316-10

Surface-mountedinterrupter pushbutton with red actuator field, labelled "Close door". For controlling fail-unlocked components, such as holding magnets and fail-unlocked strikes, and as a manual switch / control for arrester systems. Changeover contact switch.



Flush-mounted releasebutton 1317-10

Flush-mountedinterrupter pushbutton with red actuator field, labelled "Close door". For controlling fail-unlocked components, such as holding magnets and fail-unlocked strikes, and as a manual switch / control for arrester systems. Changeover contact swich



Notice

According to local laws/requirements, an external releasebutton is mandatory for free-swing door closers with hold open devices

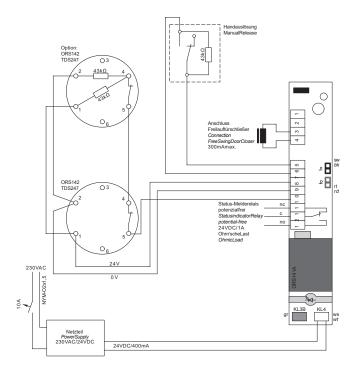
Accessoriesandorder placement information

Opening damper A188

Helps to prevent the door and door handle from hitting a return wall. Simple installation in the guide rail, but doesn't replace the need for a door stop







Designation/ Item	Order no.
Freemotion guide rail with door coordinator and smoke detector, door witdh 2500 mm, silver EV1	DCG-21-50-DEV1-
Freemotion guide rail with door coordinator and smokedetector,door witdh 2500 mm,white similar RAL9016	DCG-21-50-D9016
Freemotion guiderail with door coordinator and smoke detector, door witdh 2500 mm, stainless steel design	DCG-21-50-D35
Freemotion guide rail with door coordinator and smokedetector,door witdh 2500 mm,customised finish	DCG-21-50-DXXXX
Freemotion guide rail with door coordinator and smoke detector, door witdh 3200 mm, silver EV1	DCG-23-50-DEV1-
Freemotion guide rail with door coordinator and smokedetector,door witdh 3200 mm,white similar RAL9016	DCG-23-50-D9016

Designation/ Item	Order no.
Freemotion guiderail with door coordinator and smokedetector,door witdh 3200 mm,stainless steel design	DCG-23-50-D35
Freemotion guide rail with door coordinator and smokedetector,door witdh 3200 mm,customised finish	DCG-23-50-DXXXX
Mounting PlateDCA159,doorsup to 3200 mm wide, silver EV1A159	DCA159EV1-
Mounting PlateDCA159,doorsup to 3200 mm wide,white,similar to 9016 A159	DCA1599016
Mounting PlateDCA159,doorsup to 3200 mm wide,customised finish	DCA159XXXX
Opening damper A188	DCA188

Door closerwith Cam-Motion® technology and electromechanical hold-open device



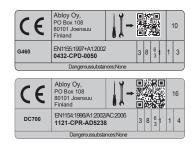
ASSAABLOYDC700 with G460

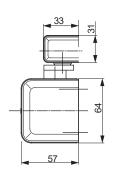
- Door closer with Cam-Motion® technology and guide rail with electro-mechanical hold-open device for single leaf doors
- Certified in compliance with EN1154/EN1155,size
 3-6
- · Hold-open angle continuously adjustable between 70°-130°
- Suitable for fire and smoke protection doors up to 1400 mm wide

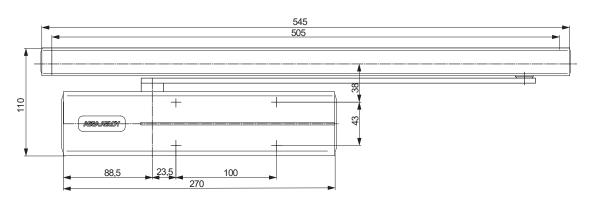
Characteristic of DC700 with G460

- · Electro-mechanical hold-open device
- · Continuously adjustable holding force
- · Hold-open angle adjustable between 70°-130°
- Door opening angle up to 130°
- · Canbe used for left and right handed doors
- · Standard mounting position on hinge side and non-hinge side
- · Axis continuoulsy height adjustable up to 14 mm
- · Largerange of applications
- Standard colours: silver EV1; white, similar to RAL9016; brown, similar to RAL8014; black, similar to RAL9005, stainless steel
- Customised finishes available on request









Technicalattributes

Guide rail G460

Technicalattributes	
Door width up to	1400 mm
Hold open angle(continuously adjustable)	70° - 130°
Hold open anglenon-hinge side installation	70° - 120°
Required power supply	24 V DC
Max.consumption	60 mA
Weight	1.2 kg
Height	31 mm
Depth	34 mm
Length	545 mm
Certified in compliance with	EN1154 / EN1155
CEmarking for building products	Yes

Factsfor door closer see DC700

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

You canfind the com-

plete specification on

the internet at: www. assaabloy.de

Customer segment	Advantages
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Modem design - Compact design
Builders	- Adjustable to nearly anydoor and frame types - Quick and easyinstallation - Quickly and easily adjustable - Suitable for left and right handed doorsfor standard mounting on hinge and non hinge side
Trade	- Reducedinventory costsdue to modular product range - One single product suitable for alarge variety of mounting positions
User	- Adjustable operating force,to meet door construction reguirementsand userneed

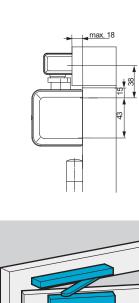
Specification for DC700 with G460

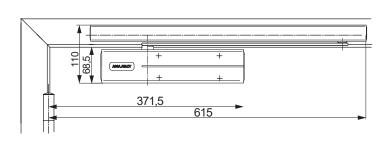
ASSAABLOYdoor closer DC700 with Cam-Motion® technology, guide rail G460 with electro-mechanical hold-open device, 24 V DC

- · Power supply 24 V DC
- · Hold-open force continuously adjustable, ENsize 3-6
- · Hold-open angle adjustable between 70°-130°
- Hold-open angle non-hing side adjustable between 70° and 120°
- · Canbe used for left and right handed doors
- Standardmounting position on hinge side and non-hinge side
- Axis continuoulsy height adjustable up to 14 mm
- Largerange of applications
- · With technical approval for different smokedetection systems

Accessories:	Colour:
☐ ☐Mounting plate A115	□ □Silver EV1
□ □Angle bracket A116	□ □White, similar to
□ □Smokeprotection de-	RAL9016
tector A177	□ □Brown, similar to
□ □Flushmounted door	RAL8014
releasebutton A178	□ □Black,similar to
	RAL9005
	□ □ Stainless steel

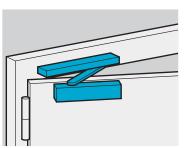
Dimensional drawings and accessories

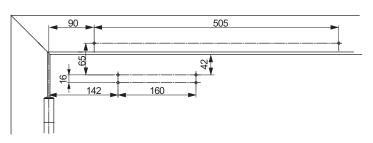




Regularmounting on hinge side

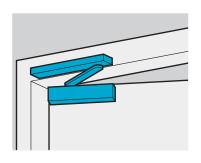
Left handed shown in diagram Right handed is the reverse

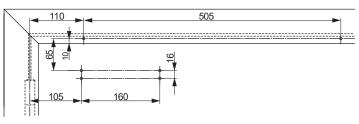




Installation dimensions with mounting plate for standard mounting on hinge side

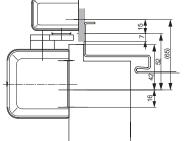
In compliance with EN 1154, Supplement 1, or for doors where direct mounting is not possible. Left handed shown in diagram Right handed is the reverse

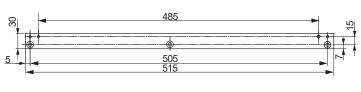




Installation dimensions with mounting plate for standard mounting on non-hinge side

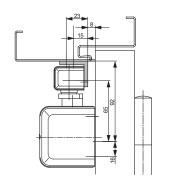
For doors where direct mounting is not possible Right handed door shown in diagram Left handed door is the reserve

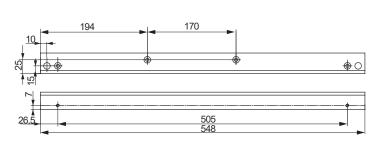




Mounting plate A115

For guide rail G460





Angle bracket A116

For guide rail G460 non-hinge side mounting.

Accessoriesandorder placement information

Flushmounted door release button A178

For manual release of hold-open.



Smokeprotection detector A177 (optical)

Operating voltage 15-30 VDC



Designation/ Item	Order no.
Guide rail G460, silver EV1	DCG460DEV1-
Guide rail G460, white similar to RAL9016	DCG460D9016
Guide rail G460, brown similar to RAL8014	DCG460D8014
Guide rail G460, black similar to RAL9005	DCG460D9005
Guide rail G460, stainlesssteel	DCG460D35
Guide rail G460, customised finish	DCG460DXXXX

Designation/ Item	Order no.
Mounting plate A115,silver EV1	DCA115EV1-
Mounting plate A115,customised finish	DCA115XXXX
Angle bracket A116, silver EV1	DCA116EV1-
Angle bracket A116, customised finish	DCA116XXXX
Smokeprotection detector A177	DCA177
Flushmounted door releasebutton A178	DCA178

Door closerwith Cam-Motion® technology and integrated mechanical coordinator



ASSAABLOYDC700 with G461

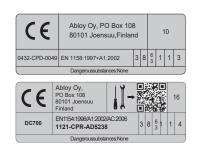
- Door closer with Cam-Motion® technology and guide rail
- Certified in compliance with EN1154/EN1158,size 3-6
- Operates independently of door closers and offers best possible safety and reliability
- Suitable for fire and smoke protection double leaf doors, hinge distance 1350-2500 mm, non-hinge side installation hing distance 1400-2800 mm

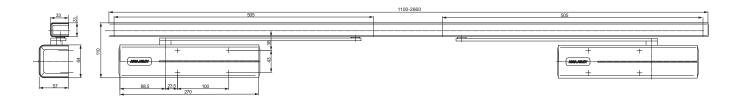
Characteristics of DC700 with G461

- Integrated mechanical coordinator for double leaf doors
- Correct closing sequence guaranteed for double leaf doors, inactive leaf closes before active leaf starts to close
- Active leaf could stay open in any selected angle up to 150° when inactive leaf is opened
- Standardmounting position on hinge side and non-hinge side
- Non-hinge side mounting requires hook arm G120
- · Axis continuoulsy height adjustable up to 14 mm
- · Largerange of applications
- Standard colours: silver EV1; white, similar to RAL9016; brown, similar to RAL8014; black, similar to RAL9005, stainless steel
- · Customised finishes available on request









Technicalattributes

Guide rail G461

Technicalattributes	
Hinge distance (hinge side)	1,350 - 2800 mm (2800 - 3200 mm)
Hinge distance (non-hinge side)	1400 - 2800 mm
Max. door opening angle of active leaf (hinge side/non-hinge side)	170° / 105°
Max. door opening angle of inactive leaf (hinge side/non-hinge side)	170° / 115°
Weight	2.6 kg
Height	31 mm
Depth	34 mm
Length	Dependson hinge distance
Suitablefor fire doors	Yes
Certified in compliance with	EN1154/1158
CEmarkingfor building products	Yes

Factsfor door closer see DC700

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	- Modern design - Compact design
Builders	- Adjustable to nearly anydoor and frame types - Quick and easyinstallation - Quickly and easily adjustable - Suitablefor hinge and non-hinge side installations
Trade	- Reducedinventory costsdue to modular product range - One single product suitable for alarge variety of mounting positions
User	- Correct closing sequence guaranteed in every situation

You canfind the complete specification on the internet at: www.

assaabloy.de

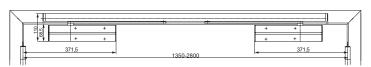
Specification for DC700 with G461

ASSAABLOYguiderail with mechanical coordinator for double leaf doors used with DC700 Cam-Motion® technology door closers

- · Hinge distance 1,350 2800
- Active leaf could stay open in any selected angle up to 150° when inactive leaf is opened
- Standard mounting position on hinge side and non-hinge side
- Non-hinge side mounting requires hook arm G120
- · Axiscontinuoulsy height adjustable up to 14 mm
- · Largerange of applications

Accessories: Mounting plate A115 Angle bracket A116 Angle bracket A117 Hook arm G120 for non-hinge side mounting Carrybar A101 for hinge side installations Carrybar A102 for non-hinge side installations Mounting kit for wide double doors A113 (2800mm-3200mm), for hing side only Mech. hold-open device for double doors	Colour: Silver EV1 White, similar to RAL9016 Brown, similar to RAL8014 Black, similar to RAL9005 Stainless steel
A114 (NOT applicable with fire doors)	
A151, for double doors	
□ □Opening damperA191	

Dimensional drawings



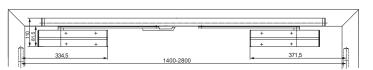
Regularmounting on hinge side

Right handed door is active leaf Left handed door is inactive leaf



Installation dimensions with mounting plate for standard mounting on hinge side

Right handed door is active leaf Left handed door is inactive leaf



Regularmounting on non-hinge side

Left handed door is active leaf

Right handed door is inactive leaf

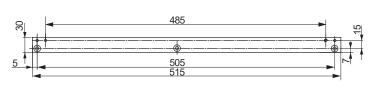


Installation dimensions with mounting plate for standard mounting non hinge side

Left handed door is active leaf

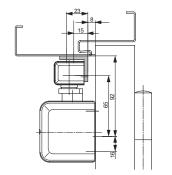
Right handed door is inactive leaf

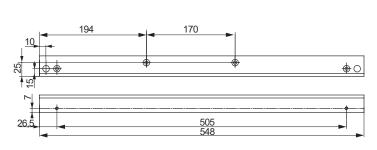
Accessories



Mounting plate A115

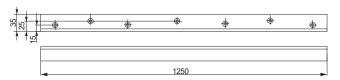
For guide rail G461 1pc for active door leaf





Angle bracket A116

Forguide rail G461 non-hinge side mounting 1pc for active door leaf



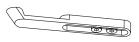
Angle bracket A117

Middle bracket for guide rail G461 non-hinge side mounting

Accessories and order placement information

Hook arm G120

For double leaf doors non-hinge side mounting



Carry bar A101

Enablesthe correct opening sequenceof double doors, installed to inactive door leaf on non-hinge side



(G461/G462/G464 installed on hinge side)

Carry bar A102

Enablesthe correct opening sequenceof double doors, installed to inactive door leaf on non-hinge side

(G461/G462/G464 installed on non-hinge side)



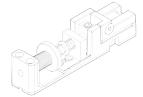
Mechanical hold-open device A114

Mechanical hold-open device for doors which need to be secured in the open positions.

Order no.

Hold-open angle adjustable from ca.70°-120°.

Not approved for use on fire and smoke protection doors



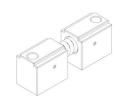
Opening damper A191

Designation/Item

Helps to prevent the door and door handle from hitting a return wall.

Simple fitting into guide rail and continously adjustable.

Does not replace a door stop.



3	
Guide rail G461 with mechanical coordinator, silver EV1	DCG461DEV1-
Guide rail G461 with mechanical coordinator, white, similar to RAL9016	DCG461D9016
Guide rail G461 with mechanical coordinator, brown, similar to RAL8014	DCG461D8014
Guide rail G461 with mechanical coordinator, black, similar to RAL9005	DCG461D9005
Guide rail G461 with mechanical coordinator, stainlesssteel	DCG461D35
Guide rail G461 with mechanical coordinator, customised finish	DCG461DXXXX
Carry bar A101	DCA101
Carry bar A102	DCA102
Mounting kit A113	DCA113
Hold-open device A114	DCA114

Designation/ Item	Order no.
Mounting plate A115,silver EV1	DCA115EV1-
Mounting plate A115,customised finish	DCA115XXXX
Angle bracket A116, silver EV1	DCA116EV1-
Angle bracket A116,customised finish	DCA116XXXX
Angle bracket A117, silver EV1	DCA117EV1-
Angle bracket A117,customised finish	DCA117XXXX
Hook arm G120, silver EV1	DCG120EV1-
Hook arm G120,white, similar to RAL9016	DCG1209016
Hook arm G120,brown, similar to RAL8014	DCG1208014
Hook arm G120, black, similar to RAL9005	DCG1209005
Hook arm G120, black, similar to RAL9005	DCG12035
Hook arm G120,customised finish	DCG120XXXX
Mechanical bearing A151, for double doors	DCA151
Opening damper A191	DCA191

Door closerwith Cam-Motion® technology, integrated mechanical door coordinator and electro-mechanical hold-open device(s).



ASSAABLOYDC700 with G462 / G464

- Door closer with Cam-Motion® technology and guide rail with integrated mechanicaldoor coordinator and two electromechanical hold-open devices for double-leaf doors
- Certified in compliance with EN1154, EN1155 and EN1158, size 3-6
- Operates independently of door closers and offers best possible functions, safetyand reliability
- Suitable for fire and smoke protection double leaf doors, hinge distance 1350 - 2800 mm, non-hinge side installation hinge distance 1400 - 2800 mm

Characteristics of DC700 with G462 / G464

- Continuously adjustable holding force
- Correct closing sequence guaranteed for double leaf doors, inactive leaf closes before active leaf starts to
- Standard mounting position on hinge side and non-hinge side
- Non-hinge side mounting requires hook arm G120
- Axis continuoulsy height adjustable up to 14 mm
- Largerange of applications
- Standard colours: silver EV1; white, similar to RAL9016; brown, similar to RAL8014; black, similar to RAL9005, stainless steel
- Customised finishes available on request
- G462 hold-open angle adjustable between 70°-130° on hinge side and 70°-120° on non-hinge side
- G464 inactive door leaf hold-open angle adjustable between 70°-130° on hinge side and 70°-120° on non-hinge side

Characteristics of G462

- · Integrated mechanical coordinator with two electro-mechanical hold-open devices

Possibleto keep active leaf or both door leavesopen

Characteristics of G464

- · Integrated mechanical coordinator with one electro-mechanical hold-open device
- Possibleto keep both door leavesopen
- Active leaf can stay open in any selected angle up to 150° when inactive leaf is open

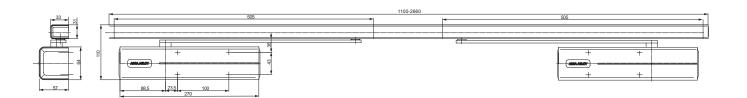












Technicalattributes

Guide rail G462/G464

Technicalattributes	
Max.door opening angle of active leaf(hinge side/non-hinge side)	170° / 105°
Hold-open angle of inactive leaf(hinge side/ non-hinge side)	70° - 130° / 70° - 115°
Hinge distance (hinge side)	1350 - 2800 mm
Hinge distance(non-hinge side)	1400 - 2800 mm
Required power supply	24 V DC
Weight G462 / G464	3.1kg / 2.9 kg
Height	34 mm
Depth	33 mm
Length	Dependson hinge distance
Suitable for fire doors	Yes
Certified in compliance with	EN1154 / EN1155 / EN1158
CEmarkingfor building products	Yes

Factsfor door closer see DC700

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	- Extensiverange of uses:Fire and smoke protection doors - Modem design - Compact design - Applicationswhere both door leavesneed to keep open
Builders	- Adjustable to nearly anydoor and frame types - Quick and easyinstallation - Quickly and easily adjustable - Suitable for hinge and non-hinge side installations
Trade	- Reducedinventory costsdue to modular product range - One single product suitable for alarge variety of mounting positions
User	Correct closing sequence guaranteed in every situation Adjustable operating force,to meet door construction reguirementsand userneed

Specification for G462 / G464

ASSAABLOYguiderail with mechanical coordinator and electro-mechanical hold-open device for double leaf doors used with DC700 Cam-Motion® technology door closers

- Hinge distance 1250 2800 mm
- Hold-open angle of inactive leaf adjustable between 70° 130°
- · Continuously adjustable holding force
- Correct closing sequence guaranteed for double leaf doors, inactive leaf closes before active leaf starts to close
- Standard mounting position on hinge side and non-hinge side
- Non-hinge side mounting requires hook arm G120
- · Axis continuoulsy height adjustable up to 14 mm
- · Largerange of applications
- Possibleto keep active leaf or both door leavesopen (G462)
- Possibleto keep both door leavesopen (G464)

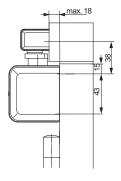
eet door construction reguirementsand userneed		
Accessories: □ □Mounting plate A115	Colour: □ □Silver EV1	
□ □Angle bracket A116 □ □Angle bracket A117	□ □White, similar to RAL9016	
☐ ☐Hook arm G120 for non-hinge side moun-	□ □Brown, similar to RAL8014	
ting □ □Carrybar A101 for	□ □Black,similar to RAL9005	
hinge side installa- tions	□ □Stainless stee□ □Customised finish	
□ □Carrybar A102 for non-hinge side installations		
□ □Smoke detector		
☐ ☐Flushmounted or surface mounted release button		
□ □Mechanical bearing A151, for double doors		
□ □Smokeprotection detector A177		
□ □Flushmounted door		

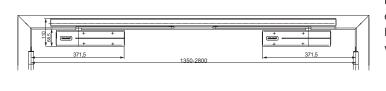
releasebutton A178

□ □Opening damper A191

You canfind the complete specification on the internet at: www. assaabloy.de

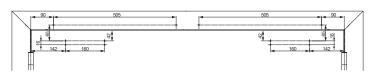
Dimensional drawings and accessories





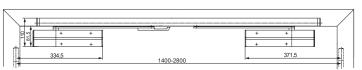
Regularmounting on hinge side

Left handed shown in diagram Right handed is the reverse



Installation dimensions with mounting plate for standard mounting on hinge side

Right handed door is active leaf Left handed door is inactive leaf



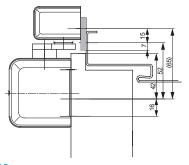
Regularmounting on non-hinge side

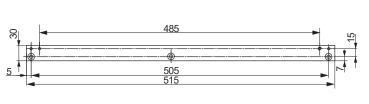
Right handed door is active leaf Left handed door is inactive leaf



Installation dimensions with mounting plate for standard mounting non hinge side

Right handed door is active leaf Left handed door is inactive leaf



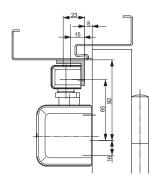


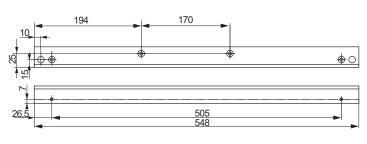
Mounting plate A115

For guide rail G464 and G462

1pc for active door leaf

Accessories





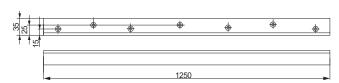
Angle bracket A116

For guide rails G464 and G462

1pc for active door leaf 1pc for passivedoor leaf

Angle bracket A117

For guide rails G464 and G462



Hook arm G120

For double leaf doors non-hinge side mounting



Carry bar A101

Enablesthe correct opening sequenceof double doors, installed to inactive door leaf on non-hinge side

(G461/G462/G464 installed on hinge side)





Carry bar A102

Enablesthe correct opening sequenceof double doors, installed to inactive door leaf on non-hinge side

(G461/G462/G464 installed on non-hinge side)



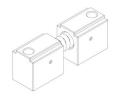
Opening damper A191

Helpsto prevent the door and door handle from hitting a return wall.

Simple fitting into guide rail and continously adjustable.

Does not replace a door stop.

Canbe used only with G464 on active leaf.



Accessoriesandorder placement information

Smokeprotection detector A177 (optical)

Operating voltage 15-30 VDC



Flushmounted door release button A178

For manual release of hold-open.



Designation/ Item	Order no.
Guiderail G462with mechanical coordinator and two electro-mechanical hold-open devices, silver EV1	DCG462DEV1-
Guiderail G462 with mechanical coordinator and two electro-mechanical hold-open devices, white, similar to RAL9016	DCG462D9016
Guiderail G462with mechanical coordinator and two electro-mechanical hold-open devices, brown,similar to RAL8014	DCG462D8014
Guiderail G462 with mechanical coordinator and two electro-mechanical hold-open devices, black, similar to RAL9005	DCG462D9005
Guiderail G462with mechanical coordinator and two electro-mechanical hold-open devices, stainlesssteel	DCG462D35
Guiderail G462with mechanical coordinator and two electro-mechanical hold-open devices, customised finish	DCG462DXXXX
Guide rail G464 with mechanical coordinator and electro-mechanical hold-open device, silver EV1	DCG464DEV1-
Guiderail G464 with mechanical coordinator and electro-mechanical hold-open device, white, similar to RAL9016	DCG464D9016
Guide rail G464 with mechanical coordinator and electro-mechanical hold-open device, brown, similar to RAL8014	DCG464D8014
Guiderail G464with mechanical coordinator and electro-mechanical hold-open device, black, similar to RAL9005	DCG464D9005

Designation/ Item	Order no.
Guiderail G464 with mechanical coordinator and electro-mechanical hold-open device, stainless steel	DCG464D35
Guide rail G464 with mechanical coordinator and electro-mechanical hold-open device, customised finish	DCG464DXXXX
Carry bar A101	DCA101
Carry bar A102	DCA102
Mounting plate A115,silver EV1	DCA115EV1-
Mounting plate A115,customised finish	DCA115XXXX
Angle bracket A116, silver EV1	DCA116EV1-
Angle bracket A116, customised finish	DCA116XXXX
Angle bracket A117, silver EV1	DCA117EV1-
Angle bracket A117,customised finish	DCA117XXXX
Hook arm G120, silver EV1	DCG120EV1-
Hook arm G120, white, similar to RAL9016	DCG1209016
Hook arm G120,brown, similar to RAL8014	DCG1208014
Hook arm G120, black, similar to RAL9005	DCG1209005
Hook arm G120, black, similar to RAL9005	DCG12035
Hook arm G120,customised finish	DCG120XXXX
Mechanical bearing A151, for double doors	DCA151
Smokeprotection detector A177	DCA177
Flushmounted door releasebutton A178	DCA178
Opening damper A191	DCA191

Door closerwith Cam-Motion® technology and guide rail





- Door closer with Cam-Motion® technology and height-adjustable guide rail G195 or standard guide rail G193
- Fulfils barrier-free building requirements (EA/ CEN TR15894)
- · Certified in compliance with EN1154, size 1-4
- · Forsingle action doors up to 1100 mm wide
- Canbe used in four installation types: hinge and non-hinge sides in standard and frame installation
- · Suitable for fire and smoke protection doors

Characteristics of DC500

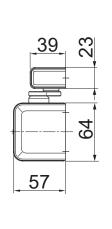
- · Canbe used with integrated concealed mounting plate, suitable for fire and smoke protection doors
- · Canbe used for left and right-handed doors
- 14 mm height adjustable arm systemfor easeof fitting
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Thermodynamic valvesfor consistent performance
- Variable adjustable closing force
- Opening angle up to 160°
- Effective backcheck and latching speed range adjustable
- · Largerange of applications
- Standard colours: silver EV1; white, similar to RAL9016; brown, similar to RAL8014; black, similar to RAL9005. stainless steel
- · Customised finishes available on request

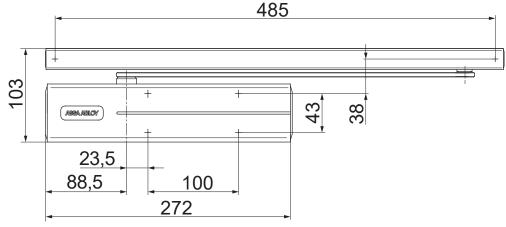
Characteristics of guide rail G195

- · Height-adjustable by 2 mm for tolerance
- · Concealed fastening screws
- · Installation dimensions: seediagram

Characteristics of standard guide rail G193

- Without protective cover
- · Visible fastening screws
- Installation dimensions: seediagram (dimensions in brackets)







Technicalattributes

Technicalattributes	
Closing force	EN1-4
Door width up to	1100 mm
Suitable for fire doors	Yes
Handing	Left/ right handed
Mounting method	Standard and frame installation
Closing speed	Variable between 170°-10°
Latching speed	Variable between 10°-0°
Backcheck	Variable above 75°
Max. door opening angle hinge side	ca. 170°
Max. door opening angle non-hinge side	Ca.120°
Weight	2.7 kg
Height	64 mm
Depth	58 mm
Length	272 mm
Certified in compliance with	EN1154
CEmarking for building products	Yes

Our service for you: here you can see the individual advantages of our door closer models for your respective field of

business.

The advantages at a glance

Customer segment	Advantages
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Modern design - Compact design - Fulfilsbarrier-free building requirements(EA / CENTR15894) - Samedimensionsand designwith and without mounting plate
Builders	One drilling template overall Adjustable to nearly all door and frame types Quick and easyinstallation Quickly and easily adjustable Suitable for left and right handed doorsfor standard and frame mounting on hinge and non-hinge side
Trade	Reducedinventory costsdue to modular product range One single product suitable for alarge variety of mounting positions Complementary accessories available for the whole product range
User	- Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves - Easierdoor opening and improved accessibility due to reapidly decreasingtorque

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC500

ASSAABLOYDoor Closer DC500 with Cam-Motion® technology and guide rail in compliance with EN1154

- · Closing power continuously adjustable, ENsize 1-4, for doorsup to 1100 mm wide
- Closing speed, latching speed and backcheck continuously adjustable
- Canbe used with integrated concealed mounting plate, suitable for fire and smoke protection doors
- CEapproved
 - 14 mm height adjustable arm system for easeof
- Standard and frame mounting on hinge and non-hinge side of the door
- Suitable for left and right handed doors

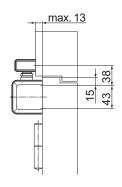
Accessories: ☐ ☐Standard guide rail

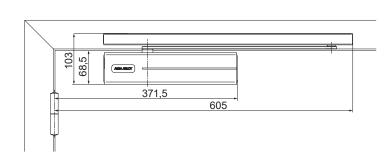
- □ □Height-adjustable guide rail G195
- □ □ Mounting plate A120
- ☐ ☐Mounting plate A130 for guide rail G193 and G195
- □ □ Angle bracket A104 for guide rail G193
- □ □ Mechanical opening damper A153
- □ □ Mechanical hold-open device A152 (not for fire and smoke protection doors)
- ☐ ☐Glassdoor shoe A166
- □ □Screening plate A190

Colour:

- □ □Silver EV1
- □ □White, similar to RAL9016
- $\ \square$ \square Brown, similar to RAL8014
- □ □Black,similar to RAL9005
- □ □Stainless steel
- □ □Stainlesssteel
- □ □Customised finish

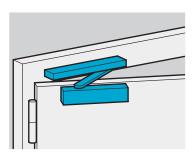
Dimensional drawings

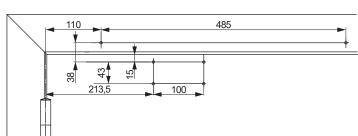




Spacerequired on doors for standard installation on hinge side

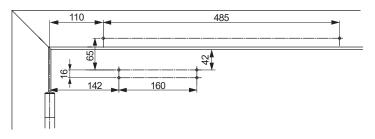
Left handed shown in diagram
Right handed is the reverse





Installation dimensions for direct standard mounting on hinge side

Left handed shown in diagram Right handed is the reverse



Installation dimensions with mounting plate for standard mounting on hinge side

In compliance with EN 1154, Supplement 1, or for doors where direct mounting is not possible. Left handed shown in diagram Right handed is the reverse

Installation dimensions for direct frame moun-

ting on hinge side Closer on hinge side of

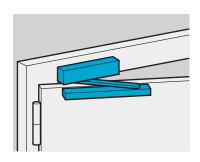
Left handed shown in

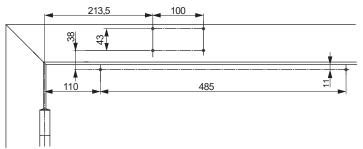
Right handed is the re-

door frame.

diagram

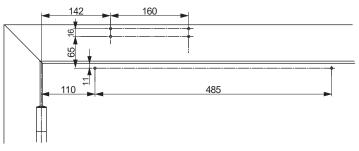
verse



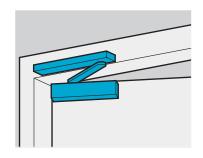


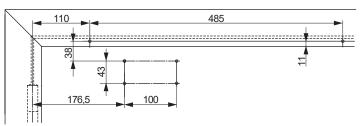
Installation dimensions with mounting plate for frame mounting on hinge side Closer on hinge side of

Closer on hinge side of door frame. Fordoors where direct mounting is not possible.
Left handed shown in diagram
Right handed is the reverse



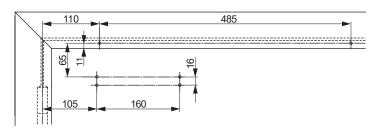
Dimensional drawings





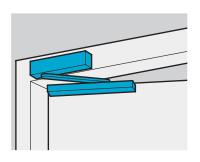
Installation dimensions for direct standard mounting non hinge side

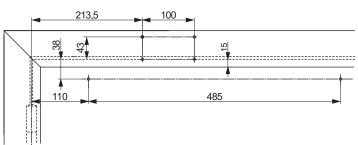
Right handed door shown in diagram Left handed door is the reverse



Installation dimensions with mounting plate for standard mounting non hinge side

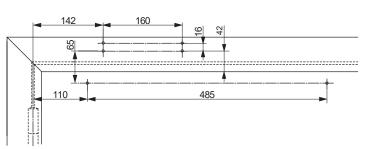
For doors where direct mounting is not possible Right handed door shown in diagram Left handed door is the reverse





Installation dimensions when mounted directly onto the frame non-hinge side

Closer on non-hinge side of door frame Right handed door shown in diagram Left handed door is the reverse

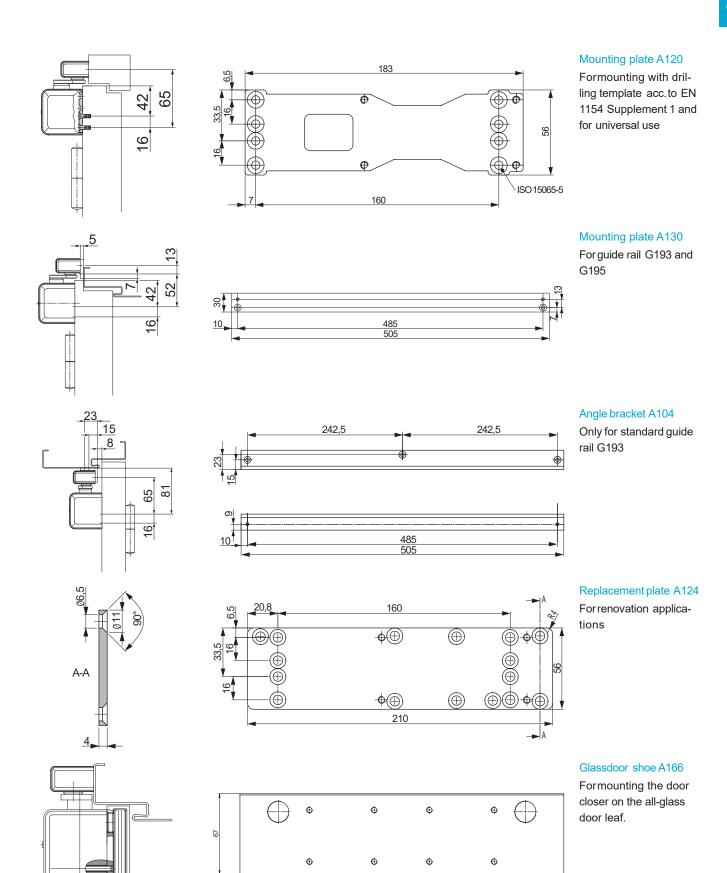


Installation dimensions with mounting plate for frame mounting non-hinge side

Closer on non-hinge side of door frame. For doors where direct mounting is not possible.
Right handed door shown in diagram
Left handed door is the reverse

max.10

Accessories



Accessoriesandorder placement information

Stainless steel full cover

For DC500 and DC700



Stainless steel design cover

For DC500 and DC700



Opening damper A153

Helps to prevent the door and door handle from hitting a return wall.

Simplefitting into guide rail.

Opening damper continuously adjustable up to an opening angle of max. 130°.

Does not replace a door stop.



Hold-open device A152

Mechanical hold-open device for doors which sometimes need to be secured in the open position.

Simple fitting into guide rail G193 and G195.

Hold-open angle max. 130°

Not approved for use on fire and smoke protection doors

Continuously adjustable holding force



Screening plate A190

Screening plate A190

Useon doors with narrow profiles and glassfilling ascover of the back of the door.



Designation/ Item	Order no.
DC500, ENsize 1-4, silver EV1	DC500DEV1-
DC500, ENsize 1-4, white, similar to RAL9016	DC500D9016
DC500, ENsize 1-4, brown, similar to RAL8014	DC500D8014
DC500, ENsize 1-4, black, similar to RAL9005	DC500D9005
DC500, ENsize 1-4, stainless steel, ASSAABLOY design	DC500D35
DC500, ENsize 1-4, customised finish	DC500DXXXX
Guide rail G193, silver EV1	DCG193EV1-
Guide rail G193, white, similar to RAL9016	DCG1939016
Guide rail G193, brown, similar to RAL8014	DCG1938014
Guide rail G193, black, similar to RAL9005	DCG1939005
Guide rail G195, silver EV1	DCG195DEV1-
Guide rail G195, white, similar to RAL9016	DCG195D9016
Guide rail G195, brown, similar to RAL8014	DCG195D8014
Guide rail G195, black, similar to RAL9005	DCG195D9005
Guide rail G195, stainlesssteel	DCG195D35
Guide rail G195, bespoke finish	DCG195DXXXX

Designation/ Item	Order no.
Mounting plate A120,galvanised	DCA12040
Mounting plate A130, silver EV1	DCA130EV1-
Mounting plate A130, white, similar to RAL9016	DCA1309016
Mounting plate A130, brown, similar to RAL8014	DCA1308014
Mounting plate A130,black,similar to RAL9005	DCA1309005
Mounting plate A130,customised finish	DCA130XXXX
Mounting plate A136,non-hinge side,for Guide Rail G193 and G195,40 mm, silver EV1	DCA136EV1-
Glassdoor shoe A166, silver EV1	DCA166EV1-
Angle bracket A104, silver EV1	DCA104EV1-
Angle bracket A104, RAL9016white	DCA1049016
Anglebracket A104, brown, similar to RAL8014	DCA1048014
Angle bracket A104, black, similar to RAL9005	DCA1049005
Hold-open device A152	DCA152
Opening damper A153	DCA153
Replacement plate A124, galvanised	DCA12440
Screening plate A190, stainlesssteel	DCA19035

Concealeddoor closer with Cam-Motion® technology and guide rail



ASSAABLOYDC860

- Concealeddoor closerwith Cam-Motion® technology and small standard concealed guide rail G892 or standard concealed guide rail G893
- Fulfils barrier-free building requirements (EA/ CEN TR15894)
- Certified in compliance with EN1154, size 1-5
- · Suitable for fire and smoke protection doors
- · For single action doors up to 1250 mm wide

Characteristics of DC860

- · Canbe used for left and right-handed doors
- · Closing speed and latching speed adjustable from top facing regulating valves
- · Built-in backcheck
- · Thermodynamic valvesfor consistent performance
- · Opening angle up to 120°
- Largerange of applications
- · Versions with 4 mm and 8 mm spindle extensions
- Standard colours: silver EV1
- Canbe used for left and right-handed doors

Characteristics of standard guide rail G892

- · Small size guide rail, can be used with hold-open device and opening damper
- · Forstandard applications
- · Installation dimensions: seediagram

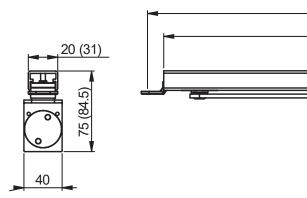
Characteristics of guide rail G893

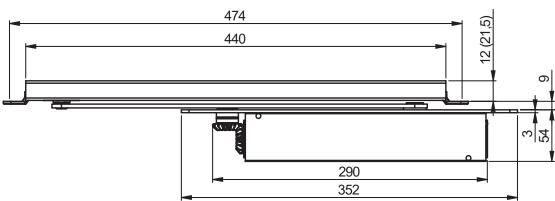
- Guiderail suitable for equipping with hold-open device and opening damper
- Installation dimensions: seediagram (dimensions in brackets)











Technicalattributes

Technicalattributes	
Door width up to	1250 mm
Closing force	EN1-5
Suitable for fire doors	Yes
Handing	Left/ right handed
Max.door opening angle	Ca.120°
Closing speed	Variable between 120° -7°
Latching speed	Variable 7° - 0°
Weight	2.3 kg
Height	54 mm
Depth	40 mm
Length	290 mm
Certified in compliance with	EN1154
CEmarkingfor building products	Yes

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

The advantages at a glance

Customer segment	Advantages
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Fulfilsbarrier-free building requirements(EA / CENTR15894) - Comprehensivefunctions,standard or optional
Builders	- Quick and easyinstallation - Quickly and easily adjustable - Suitable for left and right handed doors
Trade	Reducedinventory costsdue to modular product range One single product suitable for alarge variety of mounting positions Complementary accessories available for the whole product range
User	- Easierdoor opening and improved accessibility due to reapidly decreasingtorque - Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves

Accessories:

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC860

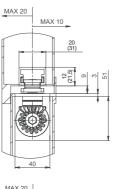
ASSAABLOYConcealed Door Closer DC860 with Cam-Motion® Technology and concealed guide rail in compliance with EN1154

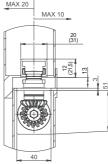
- · Closing force continuously adjustable, ENsize 1-5, for doorsup to 1250 mm wide
- Closing speed, latching speed and closing force continuously adjustable when installed
- · CEapproved
- Suitable for left and right handed doors
- Additional verification of suitability required for the respective fire or smoke protection door

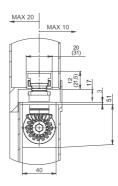
□ □Small concealed gui-	□ □Silver EV1
de rail G892	□ □Customised finish
□ □Standard concealed guide rail G893	
☐ ☐Mechanical hold-open device A152 for G893	
□ □Mechanicalopening damper A153 for G893	
□ □Mechanical opening damper A157 for G892	
□ □ Mechanicalhold-open device A156 for G892 (not for fire and smo- ke protection doors)	
□□Fixing plate A162	
□□Fireprotection A193	

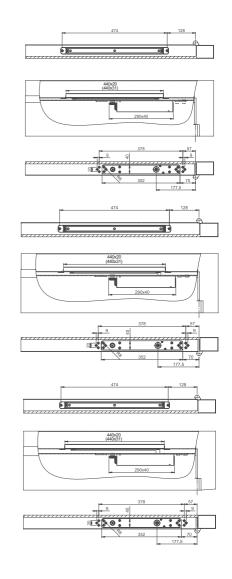
Colour:

Dimensional drawings









Installation dimensions

Right handed door shown in diagram Left handed door is the reverse

Installation dimensions with 4 mm axis extension

Right handed door shown in diagram Left handed door is the reverse

Installation dimensions with 8 mm axis extension

Right handed door shown in diagram Left handed door is the reverse

Accessoriesandorder placement information

Hold-open device A152

Mechanical hold-open device for doors which sometimes need to be secured in the open position.

Simple fitting into guide rail G193 and G195.

Hold-open angle max. 130°

Not approved for use on fire and smoke protection doors

Continuously adjustable holding force

Hold-open device A156

Mechanical hold-open device for doors which sometimes need to be secured in the open position.

Simple fitting to guide rail G892.

Not approved for use on fire and smoke protection doors



Opening damper A153

Helps to prevent the door and door handle from hitting a return wall.

Simple fitting into guide rail.

Opening damper continuously adjustable up to an opening angle of max. 130°. Does not replace a door stop.



Opening damper A157

 $\label{thm:lemma$

Simple fitting into guide rail G892, does not replace a door stop.



Fireprotection A193

The Fireprotection is used depending on the door type to improve fire resistance. It is stuck on the electric strike from above. The adjustment options remain the same.



Fixing plate A162

Mounting plate set for metal doors.





Designation/ Item	Order no.
DC860 ENsize 1 – 5, silver EV1	DC860EV1-
DC860 ENsize 1–5, spindle extension 4 mm, silver EV1	DC8604EV1-
DC860 ENsize 1–5, spindle extension 8 mm, silver EV1	DC8608EV1-
Concealed Standard Guide Rail G892, small, silver EV1	DCG892EV1-
Concealed Standard Guide Rail G892, small, customised finish	DCG892XXXX
Concealed standard guide rail G893, silver EV1	DCG893EV1-
Concealed standard guide rail G893, customised finish	DCG893XXXX

Designation/Item	Order no.
Hold-open device A152	DCA152
Opening damper A153	DCA153
Hold-open device A156	DCA156
Opening damper A157	DCA157
Mounting Plate A162, galvanised	DCA16240
Fireprotection A193	DCA193

Concealeddoor closer with Cam-Motion® technology and guide rail with electro-mechanical hold-open device



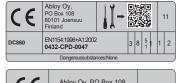
ASSAABLOYDC860 with G880

- Concealeddoor closerwith Cam-Motion® technology and guide rail with electro-mechanical hold-open device for single leaf doors
- Guide rail is certified in compliance with EN1155, size 3-6
- · Closer is certified in compliance with EN1154, size 1-5
- Fulfils barrier-free building requirements (EA/ CEN TR15894)
- · Suitable for fire and smoke protection doors
- · Forsingle action doors up to 1250 mm wide
- DIBt approval with different smoke detection systems

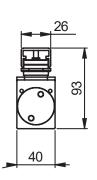
Characteristics of DC860 with G880

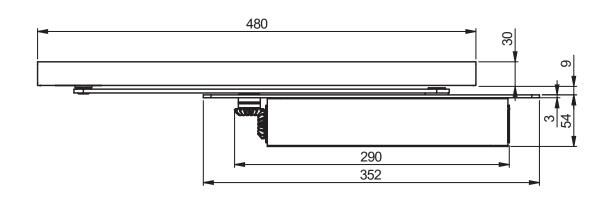
- · Concealed electro-mechanical hold-open device
- · Continuously adjustable holding force
- · Canbe used for left and right-handed doors
- Closing speed and latching speed adjustable from top facing regulating valves
- Hold-open angle continuously adjustable between 80°- 120°
- Built-in backcheck
- Thermodynamic valvesfor consistent performance
- Largerange of applications
- · Versions with 4 mm and 8 mm spindle extensions
- Standard colours: silver EV1
- Customised finishes available on request











Technicalattributes

Concealed guide rail G880

Technicalattributes	
Required power supply	24 V DC
Ratedcurrent consumption	60 mA
Continousduty	100 %ED
Hold-open angle (continously adjustable)	80° - 120°
Weight	0.9 kg
Height	30 mm
Depth	26 mm
Length	493 mm
Suitablefor fire doors	Yes*
Certified in compliance with	EN1154 / EN1155
CEmarkingfor building products	Yes

Factsfor door closer see DC860

The advantages at a glance

Customer segment	Advantages
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Fulfilsbarrier-free building requirements(EA / CENTR15894) - Comprehensivefunctions,standard or optional
Builders	Quick and easyinstallation Quickly and easily adjustable Suitable for left and right handed doors
Trade	Reducedinventory costsdue to modular product range One single product suitable for alarge variety of mounting positions Complementary accessories available for the whole product range
User	- Easierdoor opening and improved accessibility due to reapidly decreasingtorque - Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves

you can see the individual advantages of our door closer models for your respective field of business.

You canfind the com-

plete specification on

the internet at: www.

assaabloy.de

Our service for you: here

Specifications for DC860 with G880

ASSAABLOYconcealed guide rail with electro-mechanical hold-open device used with DC860 concealed Cam-Motion® door closer

- Closing force continuously adjustable, ENsize 1-5, for doorsup to 1250 mm wide
- Closing speed, latching speed and closing force continuously adjustable when installed
- · CEapproved
- Canbe used for left and right-handed doors
- Hold-open angle continuously adjustable between about 80° and 120°
- · Adjustable holding force
- Additional verification of suitability required for the respective fire or smoke protection door

Accessories:
□ □Smokedetector stati-
on RZ100
□ □Coiling amoles dates

□ □ Arrester System
Control Unit Model
92020-10

□ □Optical smokedetector 60060

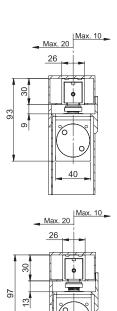
□□Flush-mounted or surface-mounted release button

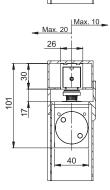
□□Fireprotection A193

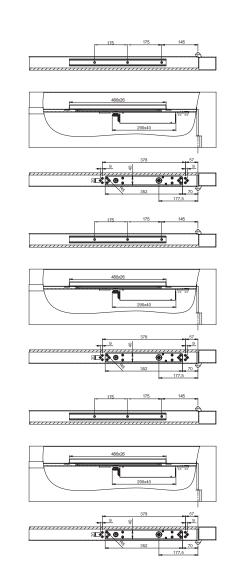
Colour: □ Silver EV1 □ Customised finish

^{*}Additional verification of suitable required for the respective fire smoke protection door

Dimensional drawings







Installation dimensions

Right handed door shown in diagram Left handed door is the reverse

Installation dimensions with 4 mm axisextension

Right handed door shown in diagram Left handed door is the reverse

Installation dimensions with 8 mm axis extension

Right handed door shown in diagram Left handed door is the reverse

Accessoriesandorder placement information

Flushmounted door release button A178

For manual release of hold-open.



Smokeprotection detector A177 (optical)

Operating voltage 15-30 VDC



Fixing plate A162

Mounting plate set for metal doors.





Fireprotection A193

The fire protection is used depending on the door type to improve fire resistance. It is stuck on the electric strike from above. The adjustment options remain the same.



Designation/ Item	Order no.
Concealedguide rail G880 with electromechanical hold-open device, silver EV1	DCG880EV1-
Concealedguide rail G880 with electromechanical hold-open device, customised finish	DCG880XXXX

Designation/ Item	Order no.
Smokeprotection detector A177	DCA177
Flushmounted door releasebutton A178	DCA178
Fixing plate A162, galvanised	DCA16240
Fireprotection A193	DCA193

Concealeddoor closer with Cam-Motion® technology and guide rail with integrated mechanical coordinator



ASSAABLOYDC860 with G881

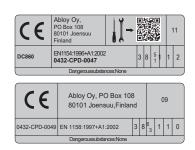
- Concealeddoor closerwith Cam-Motion® technology and guide rail with integrated mechanical coordinator for double leaf doors
- · Guide rail is certified in compliance with EN1158, size 3-6
- Closer is certified in compliance with EN1154, size 1-5
- Fulfils barrier-free building requirements (EA/ CEN TR15894)
- For double leaf fire doors, hing distance 1,350 2500 mm

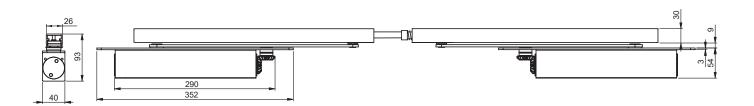
Characteristic DC860 with G881

- · Concealedguide rail with integrated mechanical door coordinator basedon wedge system
- Closing speed and latching speed adjustable from top facing regulating valves
- Built-in backcheck
- · Thermodynamic valvesfor consistent performance
- · Versionswith 4 mm and 8 mm spindle extensions
- · Largerange of applications
- · Standard colours: silver EV1
- Customised finishes available on request









Technical attributes

Concealed guide rail G881

Technicalattributes	
Opening angle	Up to 120°
Weight	2.0 kg
Height	30 mm
Depth	26 mm
Length	Depending on overall door width
Suitablefor fire doors	Yes*
Certified in compliance with	EN1158
CEmarking for building products	Yes

Factsfor door closer see DC860

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

The advantages at a glance

Customer segment	Advantages	
Project planners	 Extensiverange of uses: Fire and smoke protection doorsaswell asstandard doors Fulfilsbarrier-free building requirements (EA / CENTR15894) Comprehensive functions, standard or optional 	
Builders	Quick and easyinstallation Quickly and easily adjustable Suitable for left and right handed doors	
Trade	Reducedinventory costsdue to modular product range One single product suitable for alarge variety of mounting positions Complementary accessories available for the whole product range	
User	- Easierdoor opening and improved accessibility due to reapidly decreasingtorque - Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves	

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC860 with G881

ASSAABLOYconcealed guide rail with mechanical coordinator for double leaf doors used with DC860 concealed Cam-Motion® door closers

- For doors with a hinge distance between 1,350 mm and 2500 mm
- Closing speed, latching speed and closing force continuously adjustable when installed
- · CEapproved
- Additional verification of suitability required for the respective fire or smoke protection door

Accessories:

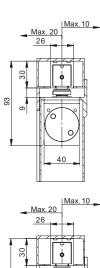
- □ □ Carry bar A101 for hinge side installations
- □ □Carrybar A102 for non-hinge side installations
- □ Mechanical hold-open device A114 (not for fire and smoke protection doors)
- □ □Smokeprotection detector A177
- □ □Opening damper A191
- ☐ Fixing plate A162
- □□Fireprotection A193

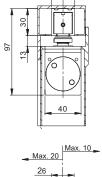
Colour:

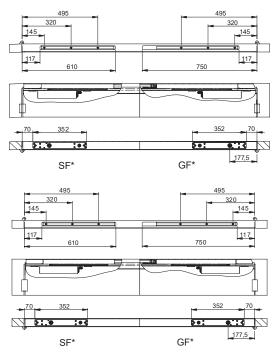
- □ □Silver EV1
- □ □Customised finish

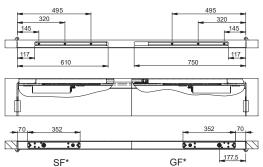
^{*}Additional verification of suitable required for the respective fire smoke protection door

Dimensional drawings and accessories









Installation dimensions

Right handed door shown in diagram Left handed door is the reverse

SF*= Inactive leaf

GF*= Active leaf

Installation dimensions with 4 mm axis extension

Right handed door shown in diagram Left handed door is the reverse

SF*= Inactive leaf

GF*= Active leaf

Installation dimensions with 8 mm axis extension

Right handed door shown in diagram Left handed door is the reverse

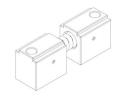
SF*= Inactive leaf

GF*= Active leaf

Opening damper A191

Helps to prevent the door and door handle from hitting a return wall. Simple fitting into guide rail and continously adjustable.

Does not replace a door stop.

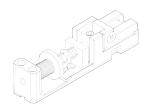


Mechanical hold-open device A114

Mechanical hold-open device for doors which need to be secured in the open positions.

Hold-open angle adjustable from ca. 70°-120°.

Not approved for use on fire and smoke protection doors



Carry bar A101

Enablesthe correct opening sequenceof double doors, installed to inactive door leaf on non-hinge side

(G461/G462/G464 installed on hinge side)





Accessoriesandorder placement information

Carry bar A102

Enablesthe correct opening sequenceof double doors, installed to inactive door leaf on non-hinge side

(G461/G462/G464 installed on non-hinge side)



Fixing plate A162

Mounting plate set for metal doors.



Smokeprotection detector A177 (optical)

Operating voltage 15-30 VDC



Fireprotection A193

The fire protection is used depending on the door type to improve fire resistance. It is stuck on the electric strike from above. The adjustment options remain the same.



Designation/ Item	Order no.	
Concealedguide rail G881 with mechanical coordinator, silver EV1	DCG881EV1-	
Concealed guide rail G881 with mechanical coordinator, customised finish	DCG881XXXX	
Carry bar A101	DCA101	
Carry bar A102	DCA102	

Designation/ Item	Order no.
Mechanical hold-open device A114	DCA114
Smokeprotection detector A177	DCA177
Opening damper A191	DCA191
Mounting Plate A162, galvanised	DCA16240
Fireprotection A193	DCA193

DC860 with G882 / G884

Concealeddoor closerwith Cam-Motion® technology and guide rail with integrated mechanical coordinator and two electro-mechanical hold-open devices



ASSAABLOYDC860 with G882 / G884

- Concealeddoor closer with Cam-Motion® technology and guide rail with integrated mechanical coordinator and two electro-mechanical hold-open devices for double leaf doors
- Guide rail is certified in compliance with EN1155 and EN1158. size 3-6
- Closer is certified in compliance with EN1154, size
- Fulfils barrier-free building requirements (EA/ CEN TR15894)
- Suitable for fire and smoke protection double leave doors, hinge distance 1350-2500 mm
- DIBt approval with different smoke detection systems

Characteristics of DC860 with G882 / G884

- Concealedguide rail with integrated electro-mechanical hold-open device on both sides and door coordinator based on wedge system
- Hold-open angle adjustable between 80° 120°
- · Continuously adjustable holding force
- Largerange of applications
- · Standard colours: silver EV1
- Customised finishes available on request

Characteristics of G882

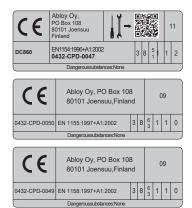
- Concealedmechanical coordinator with two electro-mechanical hold-open devices for double leaf doors
- · Possibleto keep active leaf or both door leavesopen

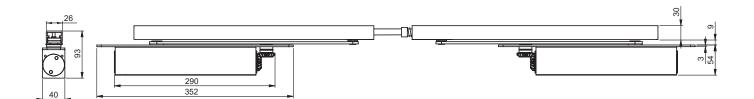
Characteristics of G884

- Concealedmechanical coordinator with one electro-mechanical hold-open device for double leaf doors
- Possibleto keep both door leavesopen by using only one electro-mechanical hold-open device









DC860 with G882 / G884

Technicalattributes

Concealed guide rail G882/G884

Technicalattributes	
Hinge distance	1350 - 2500 mm
Required power supply	24 V DC
Max. opening angle for active and inactive leaf	Up to 120°
Hold-open angle of inactive leaf	80° - 120°
Weight G882 / G884	2.2 kg/2.1 kg
Height	30 mm
Depth	26 mm
Length	Depending on overall door width
Suitablefor fire doors	Yes
Certified in compliance with	EN1155 and EN1158
CEmarking for building products	Yes

Factsfor door closer see DC860

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages	
Project planners	 Extensiverange of uses: Fire and smoke protection doorsaswell asstandard doors Fulfilsbarrier-free building requirements (EA / CENTR15894) Comprehensivefunctions, standard or optional 	
Builders	- Quick and easyinstallation - Quickly and easily adjustable - Suitable for left and right handed doors	
Trade	- Reducedinventory costsdue to modular product range - One single product suitable for alarge variety of mounting positions	
User	- Easierdoor opening and improved accessibility due to reapidly decreasingtorque - Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves	

You canfind the complete specification on the internet at: www. assaabloy.de

Specification for DC860 with G882 / G884

ASSAABLOYconcealed guide rail with mechanical coordinator and two electro-mechanical hold-open devices for double leaf doors used with DC860 concealed Cam-Motion® door closers

- For doors with a hinge distance between 1350 mm and 2500 mm
- Hold-open angle in active and inactive leaf continuously adjustable between about 80° and 120°
- · Adjustable holding force
- Closing speed, latching speed and closing force continuously adjustable when installed
- · CEapproved
- Additional verification of suitability required for the respective fire or smoke protection door

□ □Carrybar A102
□ □Smokedetector stati on RZ100
□ □Ceiling smoke detector ORS142 / TDS 247
□□Flushmounted door releasebutton A178
□□Fixing plate A162

□□Fireprotection A193

Accessories:

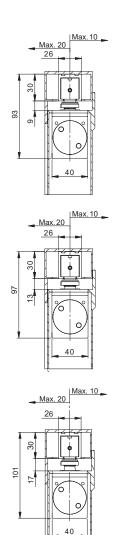
Colour:

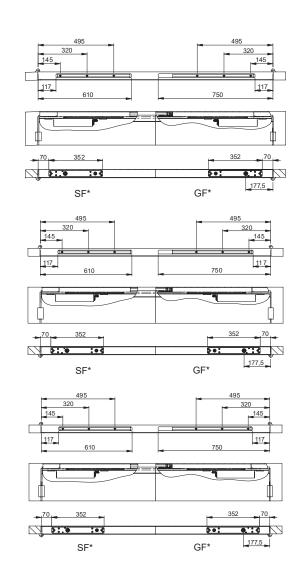
□ Silver EV1

□ Customised finish

DC860 with G882/G884

Dimensional drawings





Installation dimensions

Right handed door shown in diagram Left handed door is the reverse

SF*= Inactive leaf

GF*= Active leaf

Installation dimensions with 4 mm axisextension

Right handed door shown in diagram Left handed door is the reverse

SF*= Inactive leaf

GF*= Active leaf

Installation dimensions with 8 mm axisextension

Right handed door shown in diagram Left handed door is the reverse

SF*= Inactive leaf

GF*= Active leaf

DC860 with G882 / G884

Accessoriesandorder placement information

Carry bar A101

Enablesthe correct opening sequenceof double doors, installed to inactive door leaf on non-hinge side (G461/G462/G464 installed on hinge side)





Carry bar A102

Enablesthe correct opening sequenceof double doors, installed to inactive door leaf on non-hinge side

(G461/G462/G464 installed on non-hinge side)



Fixing plate A162

Mounting plate set for metal doors.



Flushmounted door release button A178

For manual release of hold-open.



Smokeprotection detector A177 (optical)

Operating voltage 15-30 VDC



Fireprotection A193

The fire protection is used depending on the door type to improve fire resistance. It is stuck on the electric strike from above. The adjustment options remain the same.



Designation/ Item	Order no.
Concealedguiderail G882with mechanicalcoordinator and two electro-mechanical hold-open devices, silver EV1	DCG882EV1-
Concealedguide rail G882with mechanical coordinator and two electro-mechanical hold-open devices, customised finish	DCG882XXXX
Concealedguiderail G882with mechanicalcoordinator and two electro-mechanical hold-open devices, customised finish G884	DCG884EV1-
Concealedguide rail G882with mechanical coordinator and two electro-mechanical hold-open devices, customised finish G884	DCG884XXXX

Designation/ Item	Order no.
Carry bar A101	DCA101
Carry bar A102	DCA102
Smoke detector unit RZ100, silver EV1	DCRZ100DEV1-
Ceiling mounted smoke detector RZ101/ORS142 with base, white, similar to RAL9010	DCRZ1019010
Flushmounted door releasebutton A178	DCA178
Fixing Plate A162, galvanised	DCA16240
Fireprotection A193	DCA193

Concealeddoor closer with Cam-Motion® technology and guide rail



ASSAABLOYDC840

- Concealeddoor closerwith Cam-Motion® technology and small standard concealed guide rail G892 or standard concealed guide rail G893
- Fulfils barrier-free building requirements (EA/ CEN TR15894)
- · Certified in compliance with EN1154, size 1-4
- · Suitable for fire and smoke protection doors
- · For single action doors up to 1100 mm wide

Characteristics of DC840

- · Canbe used for left and right-handed doors
- Closing speed and latching speed adjustable from top facing regulating valves
- · Built-in backcheck
- · Thermodynamic valvesfor consistent performance
- · Opening angle up to 120°
- · Largerange of applications
- · Versionswith 4 mm and 8 mm spindle extensions
- · Standard colours: silver EV1
- Canbe used for left and right-handed doors



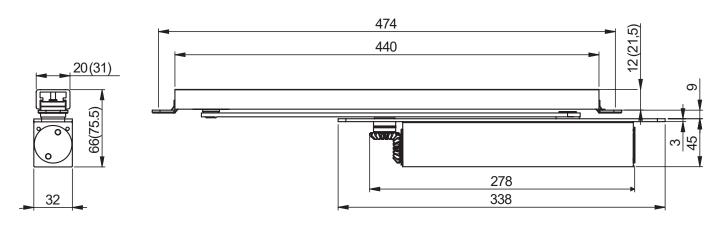


Characteristics of standard guide rail G892

- · Small size guide rail, can be used with hold-open device and opening damper
- · For standard applications
- · Installation dimensions: seediagram

Characteristics of guide rail G893

- · Guiderail suitable for equipping with hold-open device and opening damper
- · Installation dimensions: seediagram (dimensions in brackets)



Technicalattributes

Technicalattributes	
Max. door opening angle	Ca.120°
Closing force	EN1-4
Door width up to	1100 mm
Suitablefor fire doors	Yes*
Handing	Left/ right handed
Closing speed	Variable 120° - 7°
Latching speed	Variable 7° - 0°
Weight	1.4 kg
Height	45 mm
Depth	32 mm
Length	278 mm
Certified in compliance with	EN1154
CEmarking for building products	Yes

^{*}Additional verification of suitable required for the respective fire smoke protection door

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

You canfind the com-

plete specification on

the internet at: www.

assaabloy.de

Customer segment	Advantages	
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Fulfilsbarrier-free building requirements(EA / CENTR15894) - Comprehensivefunctions,standard or optional	
Builders	- Quick and easyinstallation - Quickly and easily adjustable - Suitable for left and right handed doors	
Trade	Reducedinventory costsdue to modular product range One single product suitable for alarge variety of mounting positions Complementary accessories available for the whole product range	
User	- Easierdoor opening and improved accessibility due to reapidly decreasingtorque - Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves	

Specifications for DC840

ASSAABLOYConcealed Door Closer DC840 with CAM Motion® Technology and concealed guide rail in compliance with EN1154

- Closing power continuously adjustable, ENsize 1-4, for doorsup to 1100 mm wide
- Closing speed, latching speed and closing force continuously adjustable when installed
- CEapproved
- Suitable for left and right handed doors
- Additional verification of suitability required for the respective fire or smoke protection door

Accessories:
□ □Small concealed gui-
de rail G892

 \square \square Standard concealed guide rail G893

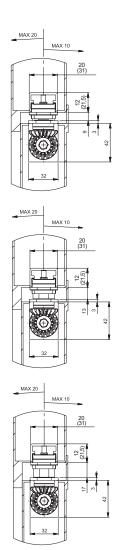
□ ■ Mechanical opening damper A153 for

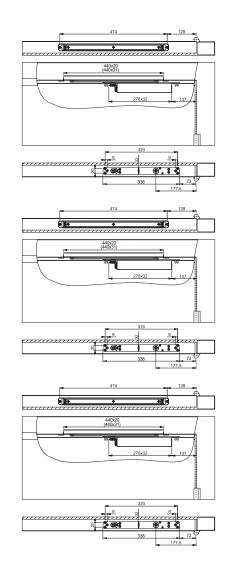
□ □ Mechanical opening damper A157 for

□□Fireprotection A192

Colour: □ □Silver EV1 □ □Customised finish □ □ Mechanical hold-open device A152 for G893 G893 □ □ Mechanical hold-open device A156 for G892 G892 □□Fixing plate A162

Dimensional drawings





Installation dimensions

Right handed door shown in diagram Left handed door is the reverse

Installation dimensions with 4 mm axis extension

Right handed door shown in diagram Left handed door is the reverse

Installation dimensions with 8 mm axis extension

Right handed door shown in diagram Left handed door is the reverse

Accessoriesandorder placement information

Opening damper A153

Helpsto prevent the door and door handlefrom hitting a return wall. Simplefitting into guide rail.

Opening damper continuously adjustable up to an opening angle of max. 130°. Does not replace a door stop.



Mechanical opening damper A157

Helps to prevent the door and door handle from hitting a return wall. Simple fitting into guide rail G892, does not replace a door stop.



Hold-open device A152

Mechanical hold-open device for doors which sometimes need to be secured in the open position.

Simple fitting into guide rail G193 and G195.

Hold-open angle max. 130°

Not approved for useon fire and smoke protection doors

Continuously adjustable holding force



Hold-open device A156

Mechanical hold-open device for doors which sometimes need to be secured in the open position.

Simple fitting to guide rail G892.

Not approved for useon fire and smoke protection doors



Fireprotection A192

Not approved for useon fire and smoke protection doors

Fireprotection for improving fire resistance

The Fireprotection is used depending on the door type to improve fire resistance. It is stuck on the electric strike from above. The adjustment options remain the same.



Fixing plate A162

Mounting plate set for metal doors.





Designation/ Item	Order no.
DC840 ENsize 1 – 4, silver EV1	DC840EV1-
DC840ENsize1-4,spindle extension4 mm,silver EV1	DC8404EV1-
DC840 ENsize1-4, spindle extension 8 mm, silver EV1	DC8408EV1-
ConcealedStandardGuideRailG892,small,silverEV1	DCG892EV1-
Concealed Standard Guide Rail G892, small, customised finish	DCG892XXXX
Concealed standard guide rail G893, silver EV1	DCG893EV1-

Order no.
DCG893XXXX
DCA152
DCA153
DCA156
DCA157
DCA16240
DCA192

Rackandpinion door closerwith free-swing function



ASSAABLOYDC640

- Rackand pinion door closer with free-swing function
- · Certified in compliance with EN1155
- · Suitable for fire and smoke protection doors
- Door width up to 1400 mm with link arm free-swing L690 and up to 1100 mm with guide rail free-swing G694

Characteristics of DC640

- · Electro-hydraulic door closer
- Supplied with integrated concealed mounting plate, suitable for fire and smoke protection doors
- For activating free-swing feature, first opening min. 70 degrees
- Can be used also as electro-mechanical hold-open device in applications with link arm L190 or guide rail G195
- · Canbe used for left and right-handed doors
- · Arm systemheight-adjustable up to 14 mm
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Thermodynamic valvesfor consistent performance
- · Variable adjustable closing force
- Opening angle up to 180°
- · Largerange of applications
- Standard colours: silver EV1; white, similar to RAL9016; brown, similar to RAL8014; black, similar to RAL9005
- · Customised finishes available on request





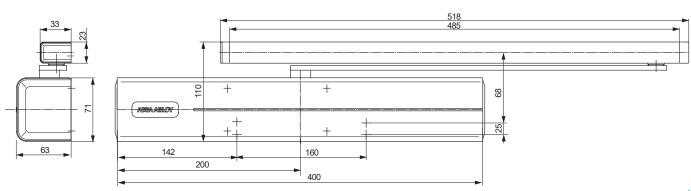


Characteristics of guide rail free-swing G694

- · Free-swingangle adjustable up to 180°
- · Closing force size EN3-4
- Doorsup to 1100 mm wide

Characteristics of link arm free-swing L690

- · Free-swingangle adjustable up to 180°
- · Closing force size EN3-6
- · Doorsup to 1400 mm wide



Technicalattributes

Technicalattributes	
Door width up to	1100 mm / 1400 mm
Closingforce with guide rail / with link arm	EN3-4 / EN3-6
Suitablefor fire doors	Yes
Handing	Left/ right handed
Closing speed	Variable between 180°-0°
Latching speed	Variable between 15°-0°
Backcheck	Variable above 75°
Weight	4.0 kg
Height	69 mm
Depth	64.5 mm
Length	397 mm
Certified in compliance with	EN1155
CEmarking for building products	Yes

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

The advantages at a glance

Customer segment	Advantages
Project planners	- Free-swing function - CEcertified with link arm and guide rail - Modem design - Standardfunctionsbuilt-in - Fulfilsbarrier-free building requirements
Builders	 - Adjustable to nearly all door and frame types - Quick and easyinstallation - Quickly and easily adjustable - Suitable for left and right handed doors,in both door and frame mounted applications
Trade	- One single product suitable for alarge variety of mounting positions - Complementary accessories available for the whole product range
User	After first opening door could be opened without any opening resistance Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves Free-swing function

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC640

ASSAABLOYDoor Closer DC640 featuring free-swing technology in compliance with EN1155

- With link arm free-swing L690 closing power continuously adjustable, ENsize 3-6, for doors up to 1400 mm wide
- With guide rail free-swing G694 closing power continuously adjustable, ENsize 3-4, for doors up to 1100 mm wide
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- Supplied with integrated concealed mounting plate, suitable for fire and smoke protection doors
- CEapproved
- 14 mm height adjustable arm system for ease of fitting
- · Suitable for left and right handed doors

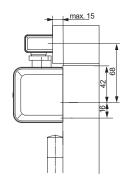
Accessories: □ □Link arm free-swing L690

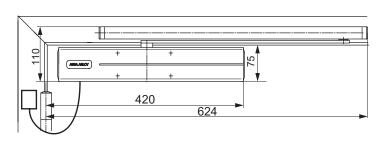
- ☐ ☐Guide rail free-swing G694
- ☐ ☐Mounting plate A130 for guide rail G694
- □ □Smokeprotection detector A177
- □ □Flushmounted door releasebutton A178

Colour:

- □ □Silver EV1
- □ □White, similar to RAL9016
- □ □Brown, similar to RAL8014
- □ □Black,similar to
- □ □Customised finish

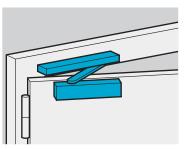
Dimensional drawings

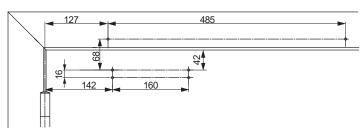




Required spaceon doors

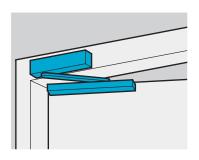
Left handed shown in diagram
Right handed is the re-

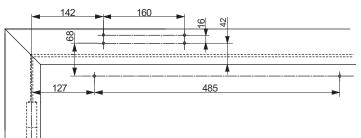




Installation dimensions for standardmounting on hinge side with guide rail

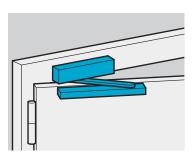
Left handed shown in diagram Right handed is the reverse

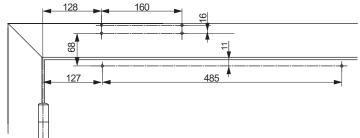




Installation dimension for frame mounting on non-hinge side with guide rail

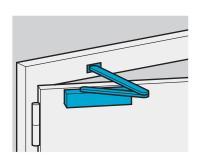
Closeron non-hinge side of door frame Right handed door shown in diagram Left handed door is the reverse

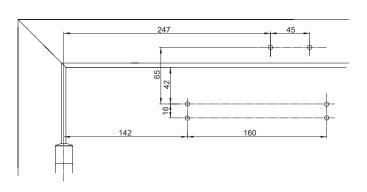




Installation dimension for frame mounting on hinge side with guide rail

Closer on hinge side of door frame. Left handed shown in diagram Right handed is the reverse

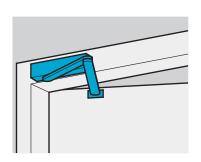


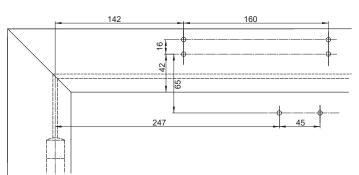


Installation dimension for standard mounting on hinge side with link arm

Left handed shown in diagram Right handed is the reverse

Dimensional drawings and order placement information



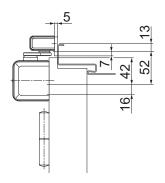


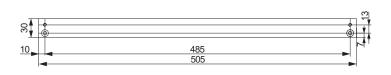
Installation dimension for frame mounting on non-hinge side with link arm

Closer on non-hinge side of door frame Right handed door shown in diagram Left handed door is the reverse

Mounting plate A130

For guide rail G694





Designation/ Item	Order no.
DC640 ENsize 3 –6 / ENsize 3 - 4, brown, similar to RAL8014	DC640D8014
DC640 ENsize 3 –6 / ENsize 3 - 4, black, similar to RAL9005	DC640D9005
DC640 ENsize 3 –6 / ENsize 3 - 4, white, similar to RAL9016	DC640D9016
DC640 EN size 3 -6 / EN size 3 - 4, silver EV1	DC640DEV1-
DC640 ENsize 3 –6 / ENsize 3 - 4, customised finish	DC640DXXXX
Link arm free-swing L690, silver EV1	DCL690EV1-
Link arm free-swing L690, white, similar to RAL9016	DCL6909016
Link arm free-swing L690, brown, similar to RAL8014	DCL6908014
Link arm free-swing L690, black, similar to RAL9005	DCL6909005
Link arm free-swing L690, customised finish	DCL690XXXX
Guide rail free-swing G694, silver EV1	DCG694EV1-
Guide rail free-swing G694, white, similar to RAL9016	DCG6949016
Guide rail free-swing G694,brown,similar to RAL8014	DCG6948014

Designation/ Item	Order no.
Guide rail free-swing G694, black, similar to RAL9005	DCG6949005
Guide rail free-swing L694, customised finish	DCG694XXXX
Angle bracket A104, silver EV1	DCA104EV1-
Angle bracket A104, RAL9016white	DCA1049016
Anglebracket A104, brown, similar to RAL8014	DCA1048014
Angle bracket A104, black, similar to RAL9005	DCA1049005
Mounting plate A130, silver EV1	DCA130EV1-
Mounting plate A130, white, similar to RAL9016	DCA1309016
Mounting plate A130, brown, similar to RAL8014	DCA1308014
Mounting plate A130,black,similar to RAL9005	DCA1309005
Mounting plate A130,customised finish	DCA130XXXX
Connection box A140	DCA140
Mounting plate A115,silver EV1	DCA115EV1-
Mounting plate A115,customised finish	DCA115XXXX
Smokeprotection detector A177	DCA177
Flushmounted door releasebutton A178	DCA178

Rackandpinion door closerwith link arm



ASSAABLOYDC300

- · Rackand pinion closer with link arm L190
- · Certified in compliance with EN1154, size 3-6
- · Suitable for fire and smoke protection doors
- · For single action doors up to 1400 mm wide

Characteristics of DC300

- Canbe used with integrated concealed mounting plate, suitable for fire and smoke protection doors
- · Canbe used for left and right-handed doors
- · Axisheight-adjustable up to 14 mm
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- Thermodynamic valvesfor consistent performance
- · Variable adjustable closing force
- Opening angle up to 180°
- Effective backcheck and latching speed range adjustable
- · Accessoriesfor established installation types
- · Largerange of applications
- Standard colours: silver EV1; white, similar to RAL9016; brown, similar to RAL8014; black, similar to RAL9005
- Customised finishes available on request





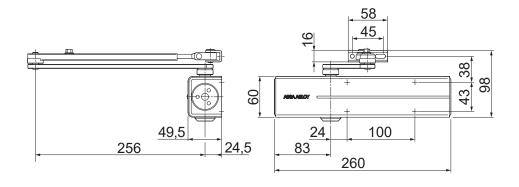


Characteristics of special model DC300DA

- · Delayed closing adjustable from front
- Other features asin model DC300

Characteristics of hold open link arm L191

- · Hold-open angle adjustable up to 150°
- · Hold-open mode can be enabled and disabled as required
- · Sameinstallation as link arm
- · Cannot be used with fire and smoke protection doors



Technicalattributes

Technicalattributes	
Closing force	EN3-6
Door width up to	1400 mm
Suitablefor fire doors	Yes
Handing	Left/ right handed
Closing speed	Variable between 180°-15°
Latching speed	Variable between 15°-0°
Backcheck	Variable above 75°
Delayed closing	No
Hold-open mode (with hold-open link arm L191)	Adjustable 75°-150°,can be enabled and disabled
Weight	1.9 kg
Height	60 mm
Depth	50 mm
Length	260 mm
Certified in compliance with	EN1154
CEmarking for building products	Yes

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

The advantages at a glance

Customer segment	Advantages
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Modem design - Compact design - Fulfilsbarrier-free building requirements - Samedimensionsand designwith and without mounting plate - Comprehensivefunctions,standard and optional
Builders	- Onedrilling template overall - Adjustable to nearly all door and frame types - Quick and easyinstallation - Quickly and easily adjustable - Suitablefor left and right handed doors,in both door and frame mounted applications
Trade	Reducedinventory costsdue to modular product range One single product suitable for alarge variety of mounting positions Complementary accessories available for the whole product range
User	Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves Easierdoor opening and improved accessibility due to reapidly decreasingtorque Backcheckfeatureoffersoptimum protection for doorsand walls

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC300

ASSAABLOYDoor Closer DC300 featuring rack and pinion technology in compliance with EN1154

- · Closing power adjustable, ENsize 3-6, for doors up to 1400 mm wide
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- Can be used with integrated concealed mounting plate, suitable for fire and smoke protection doors
- CEapproved · 14 mm height adjustable arm system for ease of
- · Suitable for left and right handed doors

Accessories.
□ □Link arm L190
□ □Hold-open link arm
L191 (Cannot be used
with fire and smoke
protection doors)
☐ ☐Mounting plate A120
□ □Angle bracket A123
□ □ Parallel arm bracket

for parallel arm mounting A154 ☐ ☐Glassdoor shoe A165

☐ □Full stainless steel cover A173

Colour:

□ □Silver EV1 □ □White, similar to

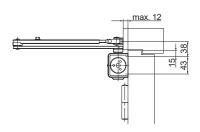
RAL9016

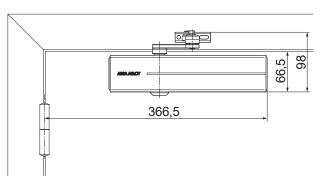
☐ ☐Brown, similar to RAL8014

□ □Black,similar to RAL9005

□ □Customised finish

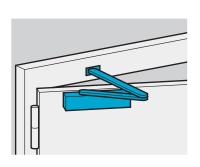
Dimensional drawings

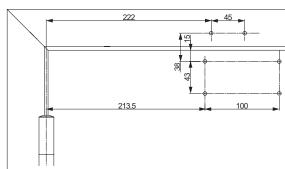




Required spaceon doors

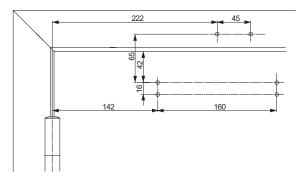
Left handed shown in diagram Right handed is the re-





Installation dimensions for direct mounting Left handed shown in

diagram Right handed is the reverse



Installation dimensions with mounting plate

In compliance with EN 1154, Supplement 1, or for doors where direct mounting is not possible. Left handed shown in diagram Right handed is the reverse

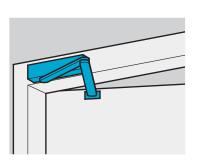
Closeron non-hinge side

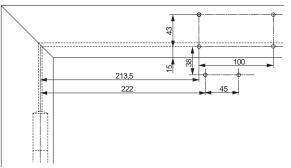
Left handed door is the

Framemounting

of door frame Right handed door shown in diagram

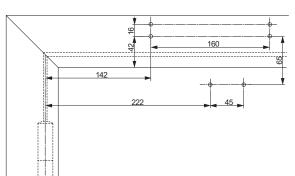
reverse



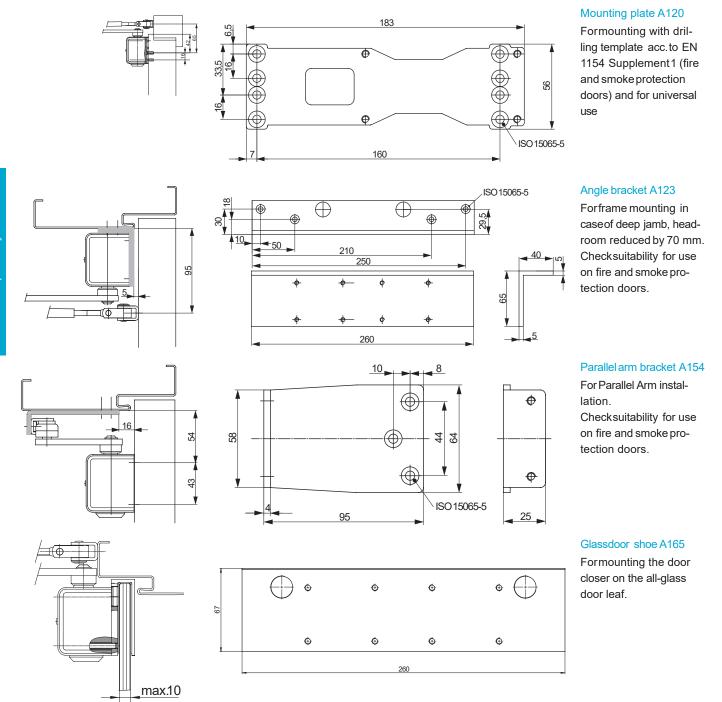


Installation dimensions with mounting plate for 160 frame mounting

Closeron non-hinge side of door frame. For doors where direct mounting is not possible. Right handed door shown in diagram Left handed door is the reverse

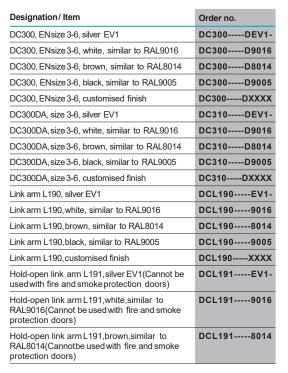


Accessories



Accessoriesandorder placement information

Stainlesssteel full cover



Designation/ Item	Order no.
Hold-open link arm L191,black,similar to RAL9005(Cannot be used with fire and smoke protection doors)	DCL1919005
Hold-open link arm L191,customised finish (Cannot be used with fire and smoke protection doors)	DCL191XXXX
Mounting plate A120,galvanised	DCA12040
Angle bracket A123, silver EV1	DCA123EV1-
Angle bracket A123, white, similar to RAL9016	DCA1239016
Anglebracket A123, brown, similar to RAL8014	DCA1238014
Angle bracket A123, black, similar to RAL9005	DCA1239005
Angle bracket A123, customised finish	DCA123XXXX
Parallel arm bracket A154, silver EV1	DCA154EV1-
Parallelarm bracket A154,white,similar to RAL9016	DCA1549016
Parallelarm bracket A154,brown,similar to RAL8014	DCA1548014
Parallel arm bracket A154, black, similar to RAL9005	DCA1549005
Parallel arm bracket A154, stainlesssteel	DCA15435
Parallel arm bracket A154, customised finish	DCA154XXXX
Glassdoor shoe A165, silver EV1	DCA165EV1-
Mounting plate A168,for link arm,silver EV1	DCA168EV1-
Full stainlesssteel cover A173	DCA17335

DC300 Tandem

Tandemdoor closerwith rackand pinion technology and link arm



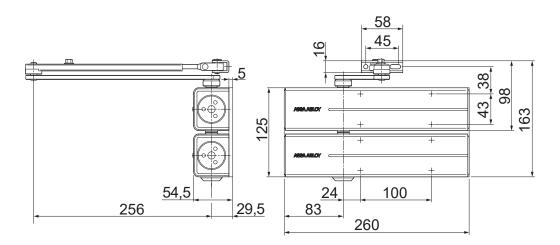


ASSAABLOYDC300 Tandem

- · Rackand pinion closer with link arm L190
- Two door closers are interlinked for extra wide and heavy doors
- · Double closing torque of DC300, ENsize > 7
- · For single action doors up to 1800 mm wide
- Suitable for fire and smoke protection doors

Characteristics of DC300 Tandem

- · Tandem mounting plate A121 generally required
- · Canbe used for left and right-handed doors
- · Canonly be used with a link arm
- · Axisheight-adjustable up to 14 mm
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Thermodynamic valvesfor consistent performance
- · Variable adjustable closing force
- · Opening angle up to 180°
- · Effective backcheck and latching speed range adjustable
- · Largerange of applications
- · Standard colours: silver EV1



DC300 Tandem

Technicalattributes

Technicalattributes	
Closing force	EN>7 (2 x DC300)
Suitable for fire doors	Yes
Door width up to	1800 mm
Handing	Left / right handed
Closing speed	Variable between 180°-15°
Latching speed	Variable between 15°-0°
Backcheck	Variable above 75°
Hold-open mode	E.g.for external holding magnet
Weight	4.8 kg
Height	125 mm
Depth	55 mm
Length	260 mm
Certified in compliance with	EN1154 (DC300)
CEmarkingfor building products	Yes(DC300)

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	- Extensiverange of uses,also for extra large and heavydoors
Builders	- Onedrilling template overall - Standarddoor closersDC300 canbe usedwith tandem mounting plates - Quick and easyinstallation - Quickly and easily adjustable - Suitable for left and right handed doors,in both door and frame mounted applications - Easilyretrofitted with minimal rework
Trade	- Reducedinventory costsdue to modular product range
User	- No reworking of door element for upgrade to tandem

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC300 Tandem

ASSAABLOYDoor Closer DC300 Tandem with link arm

- · Closing power continuously adjustable, ENsize > 7, for doors up to 1,800 mm wide
- · Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Canbe used with mounting plate for fire and smoke protection doors
- 14 mm height adjustable arm system for ease of fitting
- · Suitable for left and right handed doors

Accessories: Colour:

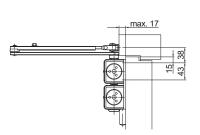
□ □ 2 pieces DC300 □ □ Silver EV1

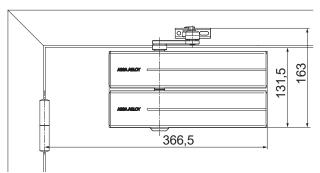
☐ ☐1 piece mounting plates A121 (One piece of accessory pack contains mounting plate A121, extra long spindle and screw pack)

□□1 piece link arm L190

DC300 Tandem

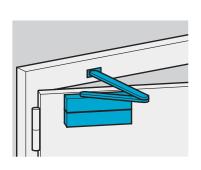
Dimensional drawings and order placement information

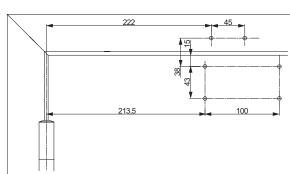




Required spaceon doors

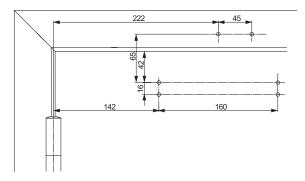
Left handed shown in diagram Right handed is the reverse





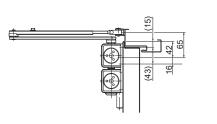
Installation dimensions for direct mounting

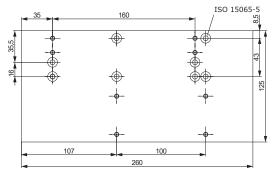
Left handed shown in diagram
Right handed is the reverse



Installation dimensions

In compliance with EN 1154, Supplement 1, or for doors where direct mounting is not possible. Left handed shown in diagram Right handed is the reverse





Mounting plate A121

Formounting with drilling template acc. to EN 1154 Supplement1 (fire and smoke protection doors) and for direct mounting.

Designation/ Item	Order no.
*DC300, ENsize 3-6, silver EV1	DC300DEV1-
Mounting plate A121, silver EV1	DCA121EV1-
Link arm L190, silver EV1	DCL190EV1-

^{*}have to be ordered twice

Rackandpinion door closer with link arm



ASSAABLOYDC347

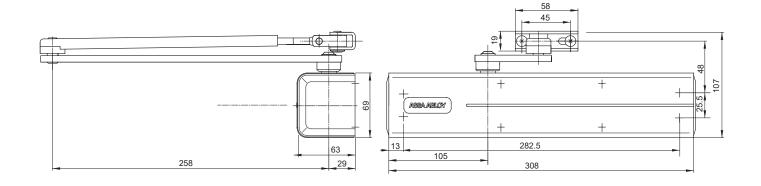
- · Rackand pinion door closer with link arm L197
- · Certified in compliance with EN1154, size 5 7
- · Suitable for fire and smoke protection doors
- · Forsingleaction doors with a width of up to 1600 mm

Characteristics of DC347

- Canbe used with integrated concealed mounting plate, suitable for fire and smoke protection doors
- · Canbe used for left and right handed doors
- Axisheight-adjustable up to 14 mm
- Thermodynamic valvesfor consistent performance
- · Forheavydoor applications
- · Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Variable adjustable closing force
- Opening angle up to 180°
- Standard colours: silver EV1; white, similar to RAL9016; brown, similar to RAL8014; black, similar to RAL9005
- Customised finishes available on request







Technicalattributes

Technicalattributes	
Door width up to	1600 mm
Closing force	EN5-7
Handing	Left/ right handed
Closing speed	Variable between 180°-0°
Latching speed	Variable between 15°-0°
Backcheck	Variable above 75°
Weight	2.2 kg
Height	69 mm
Depth	64.5 mm
Length	306 mm
Suitablefor fire doors	Yes
Certified in compliance with	EN1154
CEmarkingfor building products	Yes

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

The advantages at a glance

Customer segment	Advantages
Project planners	 Forheavydoors, fire and smoke protection doorsaswell asstandard doors Modern design Compact design Samedimensionsand designwith and without mounting plate
Builders	 Quick and easyinstallation Quickly and easily adjustable Suitable for left and right handed doors, in both door and frame mounted applications
Trade	One single product suitable for alarge variety of mounting positions Complimentary accessories available
User	Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves Enoughclosing force for all type of heavydoors Backcheckfeatureoffersoptimum protection for doorsand walls

You can find the complete specification on the internet at: www. assaabloy.de

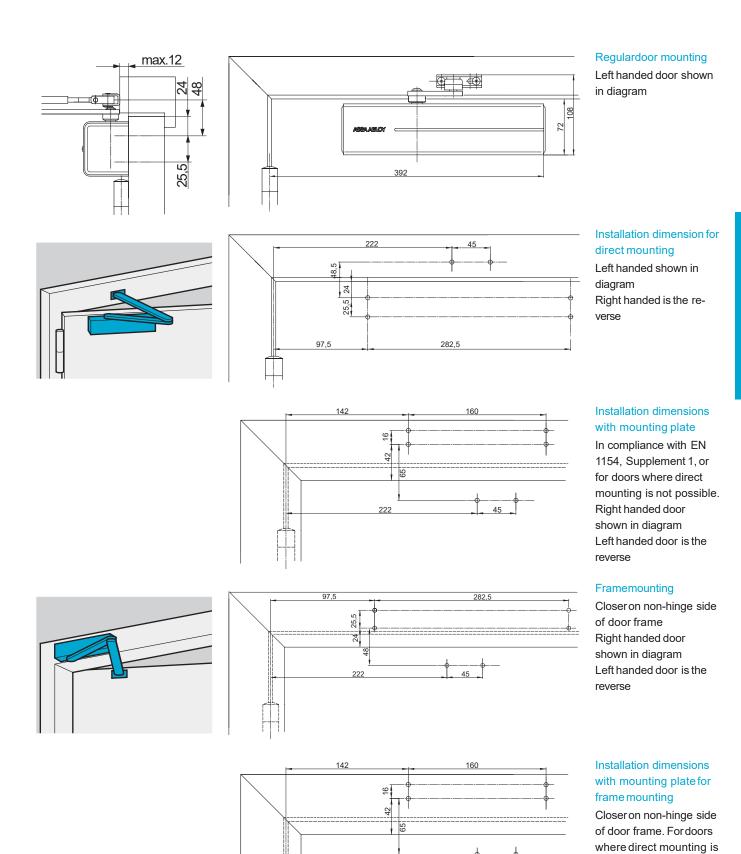
Specifications for DC347

ASSAABLOYDoor Closer DC347 featuring rack and pinion technology in compliance with EN1154

- · Closing power variable adjustable, ENsize 5 7, for doors up to 1,600 mm wide
- · Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Canbe used with integrated concealed mounting plate, suitable for fire and smoke protection doors
- CEapproved
- 14 mm height adjustable arm system for ease of fitting
- · Suitable for left and right handed doors

Accessories:	Colour:
□ □Link arm L197	□ □Silver EV1
□ □Mounting plate A126	□ □White, similarto
□ □Angle bracket A107	RAL9016
	□ □Brown, similar to
	RAL8014
	□ □Black,similar to
	RAL9005
	□ □Customised finish

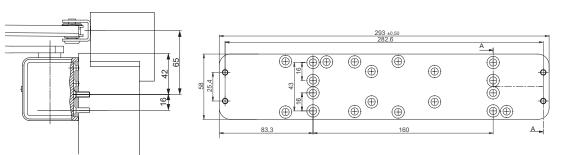
Dimensional drawings



not possible. Right handed door shown in diagram Left handed door is the

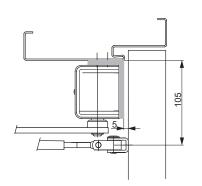
reverse

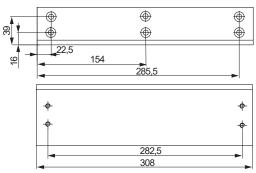
Accessoriesandorder placement information



Mounting plate A126

Formounting with drilling template acc. to EN 1154 Supplement 1 (fire and smoke protection doors) and for universal use





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Angle bracket A107

Forframe mounting in case of deep jamb, head-room reduced by 80 mm. Checksuitability for use on fire and smoke protection doors.

Stainless steel full cover

For DC340 and DC347



Stainless steel design cover

For DC340 and DC347



Designation/ Item	Order no.
DC347, ENsize 5-7, silver EV1	DC347DEV1-
DC347, ENsize 5-7, white, similar to RAL9016	DC347D9016
DC347, ENsize 5-7, brown, similar to RAL8014	DC347D8014
DC347, ENsize 5-7, black, similar to RAL9005	DC347D9005
DC347, ENsize 5-7, stainless steel ASSAABLOY design	DC347D35
DC347, ENsize 5-7, stainlesssteel full cover	DC347-1D35
DC347, ENsize 5-7, customised finish	DC347DXXXX
Link arm L197, silver EV1	DCL197EV1-

Designation/Item	Order no.
Link arm L197, white, similar to RAL9016	DCL1979016
Link arm L197, brown, similar to RAL8014	DCL1978014
Link arm L197,black, similar to RAL9005	DCL1979005
Link arm L197, stainlesssteel	DCL19735
Link arm L197, customised finish	DCL197XXXX
Angle bracket A107, silver EV1	DCA107EV1-
Angle bracket A107, customised finish	DCA107XXXX
Mounting plate A126,galvanised	DCA12640

Rackandpinion door closer with link arm







ASSAABLOY DC200

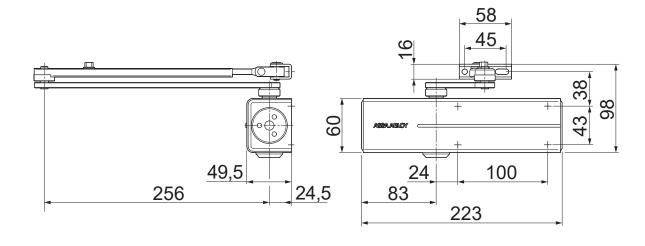
- Rackand pinion door closer with link arm L190
- Certified in compliance with EN1154, size 2-4
- Suitable for fire and smoke protection doors
- For single action doors up to 1100 mm wide

Characteristics of DC200

- · Canbe used for left and right-handed doors
- · Canbe used with integrated concealed mounting plate, suitable for fire and smoke protection doors
- · Axisheight-adjustable up to 14 mm
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- Thermodynamic valvesfor consistent performance
- · Variable adjustable closing force
- Opening angle up to 180°
- Effective backcheck and latching speed range adjustable
- · Largerange of applications
- Standard colours: silver EV1; white, similar to RAL9016; brown, similar to RAL8014; black, similar to RAL9005
- Customised finishes available on request

Characteristics of hold open link arm L191

- · Hold-open angle adjustable up to 150°
- · Hold-open mode can be enabled and disabled as required
- · Sameinstallation as link arm
- · Cannot be used with fire and smoke protection doors



Technicalattributes

Technicalattributes	
Closing force	EN2-4
Door width up to	1100 mm
Suitable for fire doors	Yes
Handing	Left / right handed
Closing speed	Variable between 180°-15°
Latching speed	Variable between 15°-0°
Backcheck	Variable above 75°
Hold-open mode (with hold-open link arm L191)	Adjustable 75°-150°,can be enabled and disabled
Weight	1.6 kg
Height	60 mm
Depth	50 mm
Length	223 mm
Certified in compliance with	EN1154
CEmarkingfor building products	Yes

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

The advantages at a glance

Customer segment	Advantages
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Modem design - Compact design - Fulfilsbarrier-free building requirements - Samedimensionsand designwith and without mounting plate
Builders	Onedrilling template overall Adjustable to nearly all door and frame types Quick and easyinstallation Quickly and easilyadjustable Suitablefor left and right handed doors, in both door and frame mounted applications
Trade	Reducedinventory costsdue to modular product range One single product suitable for alarge variety of mounting positions Complementary accessories available for the whole product range
User	Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves Easierdoor opening and improved accessibility due to reapidly decreasingtorque Backcheckfeatureoffersoptimum protection for doorsand walls

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC200

ASSAABLOYDoor Closer DC200 featuring rack and pinion technology in compliance with EN1154

- · Closing power variable adjustable, ENsize 2-4, for doorsup to 1100 mm wide
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- Canbe used with integrated concealed mounting plate, suitable for fire and smoke protection doors
- CEapproved
- 14 mm height adjustable arm system for ease of fitting
- · Suitable for left and right handed doors

□ Link arm L190 □ Hold-open link arm L191 (Cannot be used with fire and smoke protection doors) □ Mounting plate A120 □ Angle bracket A122

Accessories:

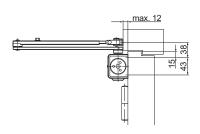
- ☐ Mounting plate A120☐ Angle bracket A122☐ Parallel arm bracket for parallel arm
- mounting A154

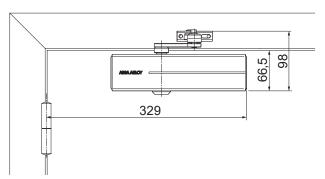
 □ □Glassdoor shoe A164
- ☐ □Full stainless steel cover A172

Colour:

- □ □Silver EV1
- □ □White, similar to RAL9016
- □ □Brown, similar to RAL8014
- □ □Black,similar to RAL9005
- □ □Customised finish

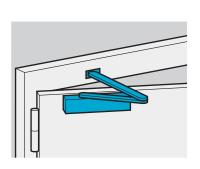
Dimensional drawings

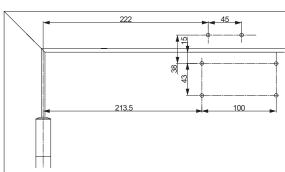




Required spaceon doors

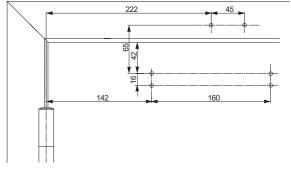
Left handed shown in diagram Right handed is the reverse





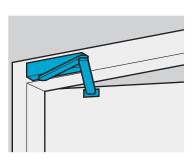
Installation dimensions for direct mounting

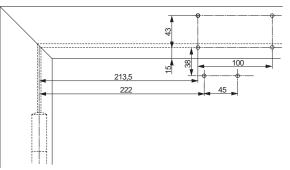
Left handed shown in diagram Right handed is the reverse

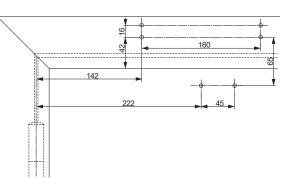


Installation dimensions with mounting plate

In compliance with EN 1154, Supplement 1, or for doors where direct mounting is not possible. Left handed shown in diagram Right handed is the reverse







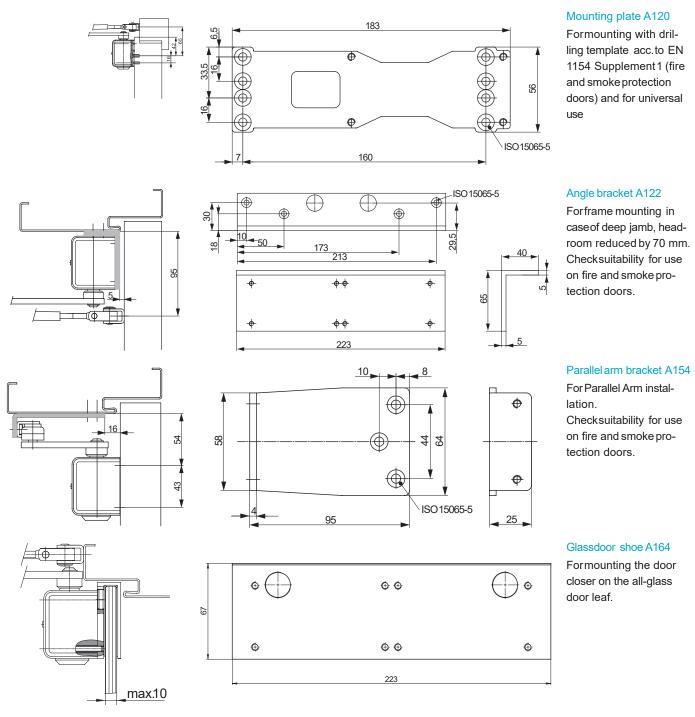
Framemounting

Closeron non-hinge side of door frame Right handed door shown in diagram Left handed door is the reverse

Installation dimensions with mounting plate for frame mounting

Closeron non-hinge side of door frame. For doors where direct mounting is not possible.
Right handed door shown in diagram
Left handed door is the reverse

Accessories



Stainless steel full cover

Order placement information

Designation/Item	Order no.
DC200, ENsize 2-4, silver EV1	DC200DEV1-
DC200, ENsize 2-4, white, similar to RAL9016	DC200D9016
DC200, ENsize 2-4, brown, similar to RAL8014	DC200D8014
DC200, ENsize 2-4, black, similar to RAL9005	DC200D9005
DC200, ENsize 2-4, customised finish	DC200DXXXX
Link arm L190, silver EV1	DCL190EV1-
Link arm L190, white, similar to RAL9016	DCL1909016
Link arm L190, brown, similar to RAL8014	DCL1908014
Link arm L190,black, similar to RAL9005	DCL1909005
Link arm L190, stainlesssteel	DCL19035
Link arm L190, customised finish	DCL190XXXX
Hold-open link arm L191,silver EV1(Cannot be used with fire and smokeprotection doors)	DCL191EV1-
Hold-open link armL191,white,similar to RAL9016(Cannot be used with fire and smoke protection doors)	DCL1919016
Hold-open link arm L191,brown,similar to RAL8014(Cannotbe used with fire and smoke protection doors)	DCL1918014
Hold-open link arm L191,black,similar to RAL9005(Cannot be used with fire and smoke protection doors)	DCL1919005
Hold-open link arm L191,customised finish(Cannot be used with fire and smoke protection doors)	DCL191XXXX

Designation/ Item	Order no.
Mounting plate A120,galvanise	DCA12040
Angle bracket A122, silver EV1	DCA122EV1-
Angle bracket A122, white, similar to RAL9016	DCA1229016
Angle bracket A122, brown, similar to RAL8014	DCA1228014
Angle bracket A122, black, similar to RAL9005	DCA1229005
Angle bracket A122, customised finish	DCA122XXXX
Parallel arm bracket A154, silver EV1	DCA154EV1-
Parallelarm bracket A154,white,similar to RAL9016	DCA1549016
Parallelarm bracket A154,brown,similar to RAL8014	DCA1548014
Parallel arm bracket A154, black, similar to RAL9005	DCA1549005
Parallel arm bracket A154, stainlesssteel	DCA15435
Parallelarm bracket A154, customised finish	DCA154XXXX
Glassdoor shoe A164, silver EV1	DCA164EV1-
Mounting plate A168,for link arm,silver EV1	DCA168EV1-
Full stainlesssteel cover A172	DCA17235

Rackandpinion door closerwith link arm



ASSAABLOYDC140

- · Rackand pinion door closer with link arm
- Certified in compliance with EN1154, size 2/3/4/5
- For single action doors up to 1250 mm wide

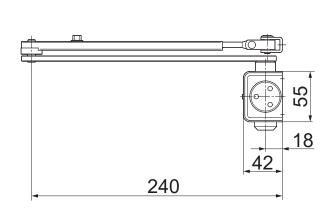
Characteristics of DC140

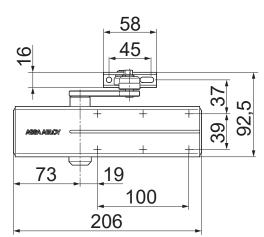
- · Suitable for fire and smoke protection doors
- · Canbe used for left and right-handed doors
- · Thermodynamic valvesfor consistent performance
- · Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Closing force configurable
- Opening angle up to 180° (EN5= 125°)
- Standard colours: silver EV1; white, similar to RAL9016; brown, similar to RAL8014; black, similar to RAL9005











Technicalattributes

Technicalattributes	
Door width up to	1250 mm
Closing force	EN2/3/4/5
Suitable for fire doors	Yes
Handing	Left/ right handed
Closing speed	Variable between 180°-15° / EN5= 125°-15°
Latching speed	Variable between 15°-0°
Backcheck	Variable above 75°
Weight	1.75 kg
Height	55 mm
Depth	43 mm
Length	206 mm
Certified in compliance with	EN1154
CEmarkingfor building products	Yes

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	- Compact design - Modem design - Favourablypriced, reliable closer model
Builders	- Quick and easyinstallation - Canbe used for left and right-handed doors - Easyto adjust
Trade	- Inexpensivecloser model for standard doors - All-inclusive packagewith door closer and link arm
User	- Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves - Backcheckfeatureoffersoptimum protection for doorsand walls

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC140

ASSAABLOYDoor Closer DC140 featuring rack and pinion technology in compliance with EN1154

- · Closing force configurable, ENsize 2/3/4/5, for doors up to 1250 mm wide
- · Closing speed, latching speed and backcheck continuously adjustable
- · Suitable for fire and smoke protection doors
- · CEapproved
- · Suitable for left and right handed doors

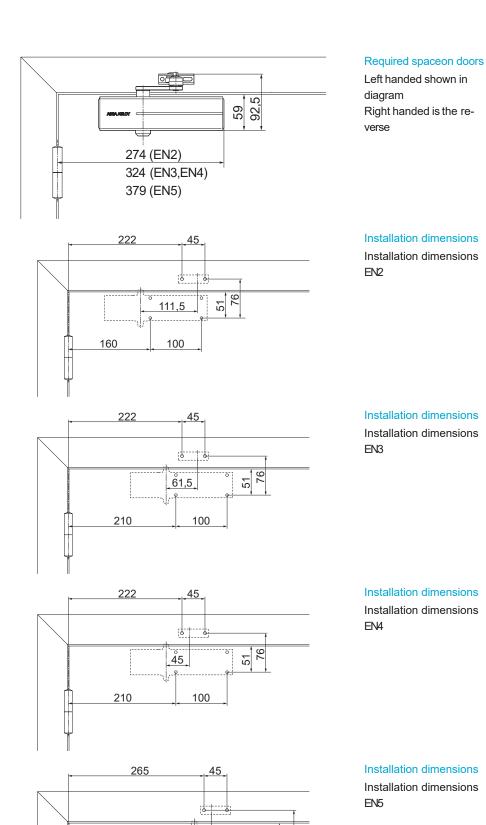
Accessories:

- □ □Link arm L140
- □ □Hold-open link arm L141 (not for fire and smoke protection doors)
- ☐ ☐Guide rail G143 (not for fire and smoke protection doors)
- □ □ParalleIarm bracket
 A154
- □ □ Mounting Plate A161

Colour:

- □ □Silver EV1
- □ □White, similar to RAL9016
- □ □Brown, similar to RAL8014
- □ □Black,similar to RAL9005

Dimensional drawings

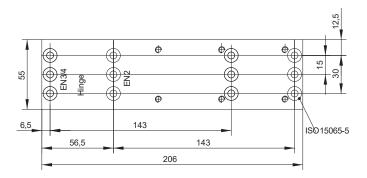


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Accessoriesandorder placement information



Mounting PlateA161

Parallel arm bracket A154

For Parallel Arm installation.

Checksuitability for use on fire and smoke protection doors.

Designation/ Item	Order no.
DC140 ENsize 2/3/4/5, silver EV1	DC140DEV1-
DC140ENsize2/3/4/5,white,similar to RAL9016	DC140D9016
DC140ENsize2/3/4/5,brown,similar to RAL8014	DC140D8014
DC140ENsize2/3/4/5,black,similar to RAL9005	DC140D9005
DC140 body ENsize 2/3/4/5, silver EV1	DC140-0DEV1-
DC140 body ENsize2/3/4/5, white, similar to RAL9016	DC140-0D9016
DC140 body ENsize2/3/4/5, brown, similar to RAL8014	DC140-0D8014
DC140 body ENsize 2/3/4/5, black, similar to RAL9005	DC140-0D9005
Link arm L140, silver EV1	DCL140EV1-
Link arm L140, white, similar to RAL9016	DCL1409016
Link arm L140, brown, similar to RAL8014	DCL1408014
Link arm L140,black, similar to RAL9005	DCL1409005
Hold-open link arm L141,silver EV1(Cannot be used with fire and smoke protection doors)	DCL141EV1-
Hold-open link arm L141, white, similar to RAL9016(Cannot be used with fire and smoke protection doors)	DCL1419016
Hold-open link arm L141, brown, similar to RAL8014(Cannot be used with fire and smoke protection doors)	DCL1418014

Designation/ Item	Order no.
Hold-open link arm L141,black,similar to RAL9005(Cannot be used with fire and smoke protection doors)	DCL1419005
Parallel arm bracket A154, silver EV1	DCA154EV1-
Parallelarm bracket A154,white,similar to RAL9016	DCA1549016
Parallelarm bracket A154,brown,similar to RAL8014	DCA1548014
Parallel arm bracket A154, black, similar to RAL9005	DCA1549005
Guiderail G143(not for fire and smoke protection doors), silver EV1	DCG143EV1-
Guiderail G143(not for fire and smoke protection doors), white, similar to RAL9016	DCG1439016
Guiderail G143(not for fire and smoke protection doors), black, similar to RAL9005	DCG1439005
Mounting Plate A161, silver EV1	DCA161EV1-
Mounting PlateA161,white,similar to RAL9016	DCA1619016
Mounting PlateA161,brown,similar to RAL8014	DCA1618014
Mounting PlateA161,black,similar to RAL9005	DCA1619005
Mounting plate A168,for link arm,silver EV1	DCA168EV1-

Rackandpinion door closerwith link arm



ASSAABLOYDC120

- · Rackand pinion door closer with link arm
- Certified in compliance with EN1154, size 2/3/4
- Forsingleaction doors up to 1100 mm wide

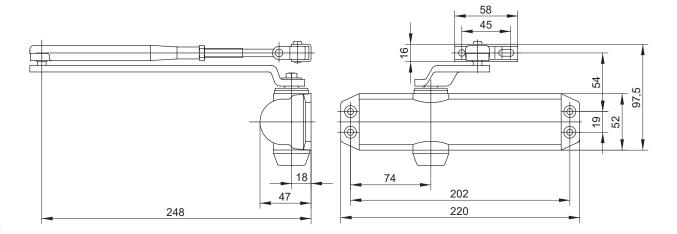
Characteristic DC120

- · Canbe used for left and right-handed doors
- · Suitable for fire and smoke protection doors
- · Closing speed, latching speed and backcheck continuously adjustable using regulating valves
- · Thermodynamic valvesfor consistent performance
- · Closing force configurable
- Opening angleup to 180° (105° in mounting position ENsize 4)
- Standard colours: silver EV1; white, similar to RAL9016; brown, similar to RAL8014; black, similar to RAL9005









Technicalattributes

Technicalattributes	
Door width up to	1100 mm
Closing force	EN2/3/4
Suitable for fire doors	Yes
Handing	Left/ right handed
Closing speed	Variable between 180°-15°
Latching speed	Variable between 15°-0°
Backcheck	Variable above 75°
Weight	1.6 kg
Height	52 mm
Depth	47 mm
Length	220 mm
Certified in compliance with	EN1154
CEmarkingfor building products	Yes

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	- Compact design - Favourablypriced, reliable closer model
Builders	- Quick and easyinstallation - Suitable for left and right handed doors - Easyto adjust
Trade	- Inexpensiveclosermodel for standard doors - All-inclusive packagewith door closer and link arm
User	- Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves - Backcheckfeatureoffersoptimum protection for doorsand walls

You canfind the com-

plete specification on the internet at: www. assaabloy.de

Specifications for DC120

ASSAABLOYDoor Closer DC120 featuring rack and pinion technology in compliance with EN1154

- Closing force configurable, ENsize 2/3/4, for doors up to 950 mm (1100 mm) wide
- · Closing speed, latching speed and backcheck continuously adjustable
- · Suitable for fire and smoke protection doors
- CEapproved
- · Suitable for left and right handed doors

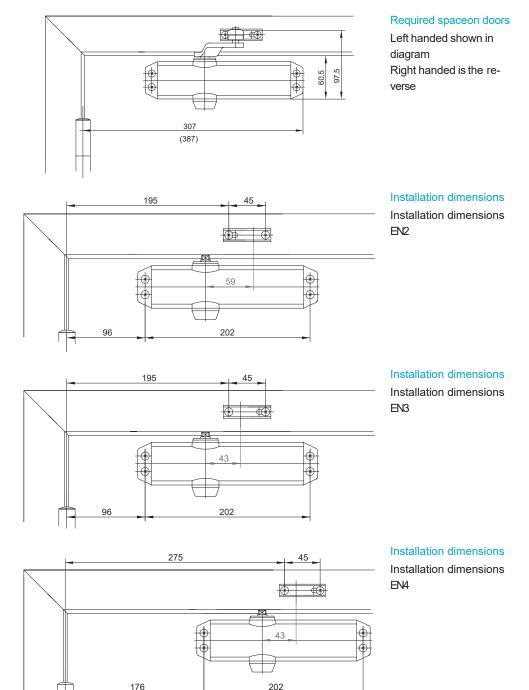
Accessories:

- □□Hold-open link arm
 L141 (Cannot be used
 with fire and smoke
 protection doors)
- □□Parallel arm bracket A154
- □ □Cover A120CC

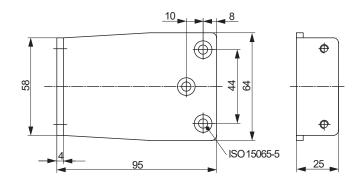
Colour:

- □ □Silver EV1
- □ □White, similar to RAL9016
- □ □Black,similar to RAL9005

Dimensional drawings



Accessoriesandorder placement information



Parallel arm bracket A154

For Parallel Arm installation.

Checksuitability for use on fire and smoke protection doors.

Cover A120C

Painted plastic cover for DC120 body, fixed by clip on and reversible logo tag.



Designation/Item	Order no.
DC120 with link arm, ENsize 2/3/4, silver EV1	DC120EV1-
DC120 with link arm,EN size2/3/4,white,similar to RAL9016	DC1209016
DC120 with link arm, ENsize2/3/4, brown, similar to RAL8014	DC1208014
DC120 with link arm, ENsize2/3/4, black, similar to RAL9005	DC1209005
Mounting plate A168, for link arm, silver EV1	DCA168EV1-
Parallel arm bracket A154, silver EV1	DCA154EV1-
Parallelarm bracket A154,white,similar to RAL9016	DCA1549016
Parallelarm bracket A154,brown,similar to RAL8014	DCA1548014
Parallelarm bracket A154, black, similar to RAL9005	DCA1549005

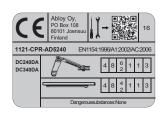
Designation/ Item	Order no.
Hold-open link arm L141,silver EV1(Cannot be used with fire and smoke protection doors)	DCL141EV1-
Hold-open link arm L141, white, similar to RAL9016(Cannot be used with fire and smoke protection doors)	DCL1419016
Hold-open link arm L141, brown, similar to RAL8014(Cannot be used with fire and smoke protection doors)	DCL1418014
Hold-open link arm L141,black,similar to RAL9005(Cannot be used with fire and smoke protection doors)	DCL1419005
Cover A120C, silver EV1	DCA120CEV1-
Cover A120C, white similar to RAL9016	DCA120C9016
Cover A120C, black similar to RAL9005	DCA120C9005
Cover A120C,customised finish on demand	DCA120CXXXX

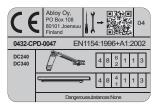
Rackand pinion closer with guide rail or link arm











Characteristics of hold open link arm L191

- · Hold-open angle adjustable up to 150°
- · Hold-open mode can be enabled and disabled as required
- Sameinstallation as link arm
- Cannot be used with fire and smoke protection doors
- · Drawings: seedrawings at DC347 with link arm

Characteristics of special model DC300DA

- · Delayed closing adjustable from front
- · Other features asin model DC300

ASSA ABLOY DC340

- Rackand pinion door closer with height-adjustable link arm L190 or guide rail G195/G193
- Certified in compliance with EN1154,size 2-6 with link arm and size 2-4 with guide rail
- Delayed action variant DC340DAcertified in compliance with EN1154, size 2-6 with link arm and size 2-4 with guide rail
- · Suitable for fire and smoke protection doors
- Forsingle action doors up to 1100 mm wide (guide rail) and 1400 mm (link arm)

Characteristics of DC340

- Canbe used with integrated concealed mounting plate, suitable for fire and smoke protection doors
- Canbe used for left and right-handed doors
- 14 mm height adjustable arm system for ease of fitting
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- · Thermodynamic valvesfor consistent performance
- · Variable adjustable closing force
- · Opening angle up to 180°
- · Largerange of applications
- Standard colours: silver EV1; white, similar to RAL9016; brown, similar to RAL8014; black, similar to RAL9005, stainless steel
- · Customised finishes available on request

Characteristics of guide rail G195

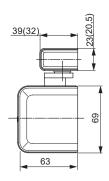
- · Height-adjustable by 2 mm for tolerance
- · Concealed fastening screws
- Installation dimensions: seediagram

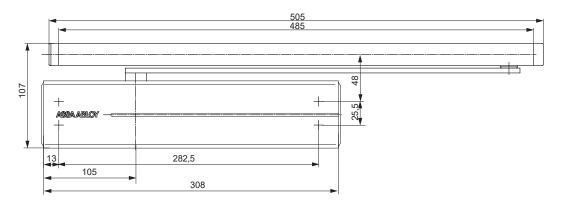
Characteristics of standard guide rail G193

- · Without protective cover
- · Visible fastening screws
- · Installation dimensions: seediagram (dimensions in brackets)

Characteristics of link arm L190

· Opening angle up to 180°





Technicalattributes

Technicalattributes	
Door width up to (guiderail / linkarm)	1100 mm / 1400 mm
Closingforce (guide rail / link arm)	EN1-4 / EN2-6
Suitablefor fire doors	Yes
Handing	Left/ right handed
Closing speed	Variable between 180°-15°
Latching speed	Variable between 15°-0°
Backcheck	Variable above 75°
Delayed action (DC340DA)	Variable 120° - 70°
Weight	2.1 kg
Height	69 mm
Depth	64.5 mm
Length	306 mm
Certified in compliance with	EN1154
CEmarking for building products	Yes

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Modem design - Compact design - Samedimensions and design with and without mounting plate - Comprehensive functions, standard and optional
Builders	- Adjustable to nearly all door and frame types - Quick and easyinstallation - Quickly and easily adjustable - Suitable for left and right handed doors, in both door and frame mounted applications
Trade	One single product suitable for alarge variety of mounting positions Complementary accessories available for the whole product range
User	- Largelyunaffected by temperature fluctuationsthanksto thermodynamic valves - Backcheckfeatureoffersoptimum protection for doorsand walls

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC340

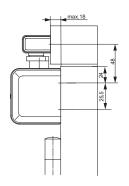
ASSAABLOYDoor Closer DC340 featuring rack and pinion technology in compliance with EN1154

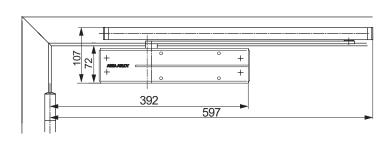
- · Closing power continuously adjustable, ENsize 1-4, for doorsup to 1100 mm wide
- Closing speed, latching speed and backcheck adjustable via front facing regulating valves
- Delayed action available for DC340DA
- · Canbe used with integrated concealed mounting plate, suitable for fire and smoke protection doors
- CEapproved
- 14 mm height adjustable arm systemfor easeof fitting
- · Suitable for left and right handed doors

Accessories: □ □Standard guide rail G193 □ □Height-adjustable guide rail	Colour: □ □Silver EV1	
	□ □White, similar to RAL9016	
□ □Link arm L190	□ □Brown, similar to RAL8014	
□ □Hold-open link arm L191 (Cannot be used	□ □Black,similar to RAL9005	
with fire and smoke protection doors)	□ □Stainless steel	
□ □Mounting plate A126	□ □Customised finish	
□ □Angle bracket A107		
□ □Mounting plate A130 for guide rail G193 and G195		
□ □Angle bracket A104 for guide rail G193		
□ □Mechanical opening damper A153		
□		

device A152 (not for fire and smoke protection doors)

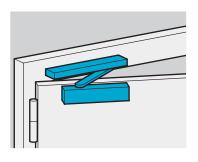
Dimensional drawings

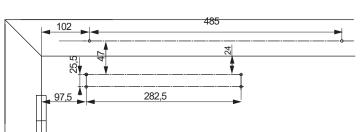




Required spaceon doors

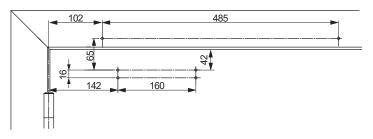
Left handed shown in diagram Right handed is the reverse





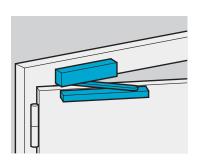
Installation dimensions for direct mounting

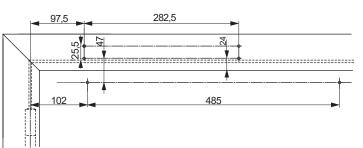
Left handed shown in diagram Right handed is the reverse



Installation dimensions with mounting plate

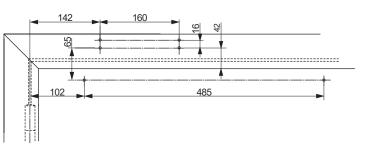
In compliance with EN 1154, Supplement 1, or for doors where direct mounting is not possible. Left handed shown in diagram Right handed is the reverse





Framemounting

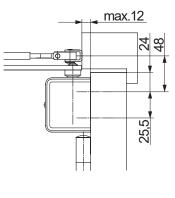
Closer on hinge side of door frame. Left handed shown in diagram Right handed is the reverse

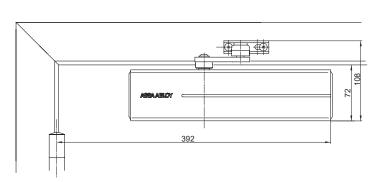


Installation dimensions with mounting plate for frame mounting

Closer on non-hinge side of door frame. For doors where direct mounting is not possible.
Left handed shown in diagram
Right handed is the reverse

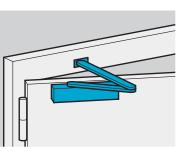
Dimensional drawings

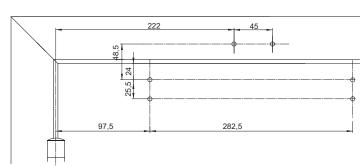




Regulardoor mounting

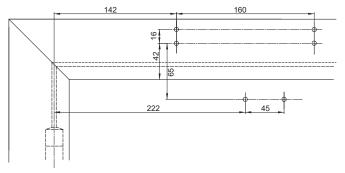
Left handed door shown in diagram
Right handed is the re-





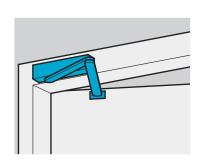
Installation dimension for direct mounting

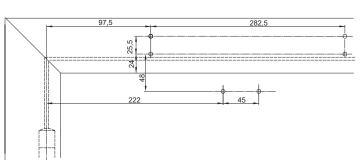
Left handed shown in diagram Right handed is the reverse



Installation dimensions with mounting plate

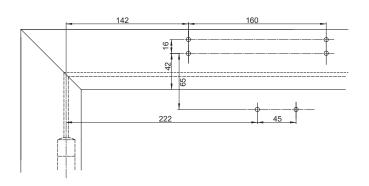
In compliance with EN 1154, Supplement 1, or for doors where direct mounting is not possible. Right handed door shown in diagram Left handed door is the reverse





Framemounting

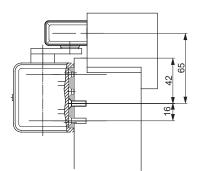
Closer on non-hinge side of door frame Right handed door shown in diagram Left handed door is the reverse

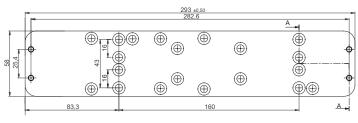


Installation dimensions with mounting plate for frame mounting

Closer on non-hinge side of door frame. For doors where direct mounting is not possible.
Right handed door shown in diagram
Left handed door is the reverse

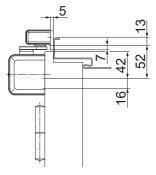
Accessories

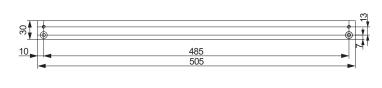




Mounting plate A126

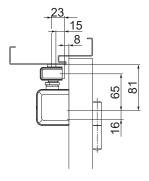
Formounting with drilling template acc. to EN 1154 Supplement 1 (fire and smoke protection doors) and for universal use

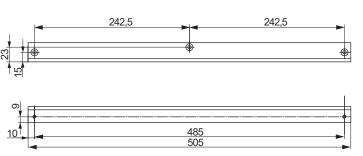




Mounting plate A130

For guide rail G193 and G195





Angle bracket A104

Only for standard guide rail G193

Stainlesssteel full cover

For DC340 and DC347



Stainless steel design cover

For DC340 and DC347



Accessoriesandorder placement information

Opening damper A153

Helps to prevent the door and door handle from hitting a return wall. Simple fitting into guide rail.

Opening damper continuously adjustable up to an opening angle of max. 130°. Does not replace a door stop.



Hold-open device A152

Mechanical hold-open device for doors which sometimes need to be secured in the open position.

Simple fitting into guide rail G193 and G195.

Hold-open angle max. 130°

Not approved for use on fire and smoke protection doors

Continuously adjustable holding force



Notice

DC340 with guide rail G193 / G195 = EN1-4

DC340 with link arm L190 = EN2-6

DC340DAwith guide rail G193 / G195 = EN2-4

DC340DAwith link arm L190 = EN2-6

Designation/ Item	Order no.
DC340, silver EV1	DC340DEV1-
DC340, white, similar to RAL9016	DC340D9016
DC340, brown, similar to RAL8014	DC340D8014
DC340, black, similar to RAL9005	DC340D9005
DC340, stainlesssteel ASSAABLOYdesign	DC340D35
DC340, stainlesssteel full cover	DC340-1D35
DC340, customised finish	DC340DXXXX
DC340DA, stainlesssteel ASSAABLOYdesign	DC340DAD35
DC340DA, stainlesssteel full cover	DC340DA-1-D35
DC340DA, silver EV1	DC350DEV1-
DC340DA, white, similar to RAL9016	DC350D9016
DC340DA,brown, similar to RAL8014	DC350D8014
DC340DA, black, similar to RAL9005	DC350D9005
DC340DA, stainlesssteel ASSAABLOYdesign	DC350D35
DC340DA, stainlesssteel full cover	DC350-1D35
DC340DA, customised finish	DC350DXXXX
Guide rail G193, silver EV1	DCG193EV1-
Guide rail G193, white, similar to RAL9016	DCG1939016
Guide rail G193, brown, similar to RAL8014	DCG1938014
Guide rail G193, black, similar to RAL9005	DCG1939005
Guide rail G193, black, similar to RAL9005	DCG193XXXX
Guide rail G195, silver EV1	DCG195DEV1-
Guide rail G195, white, similar to RAL9016	DCG195D9016
Guide rail G195, brown, similar to RAL8014	DCG195D8014
Guide rail G195, black, similar to RAL9005	DCG195D9005
Guide rail G195, stainlesssteel	DCG195D35
Guide rail G195, customised finish	DCG195DXXXX
Link arm L190, silver EV1	DCL190EV1-
Link arm L190, white, similar to RAL9016	DCL1909016

Designation/ Item	Order no.
Link arm L190, brown, similar to RAL8014	DCL1908014
Link arm L190, black, similar to RAL9005	DCL1909005
Link arm L190, customised finish	DCL190XXXX
Hold-open link arm L191,silver EV1(Cannot be used with fire and smoke protection doors)	DCL191EV1-
Hold-open link arm L191, white, similar to RAL9016(Cannot be used with fire and smoke protection doors)	DCL1919016
Hold-open link arm L191, brown, similar to RAL8014(Cannotbe used with fire and smoke protection doors)	DCL1918014
Hold-open link arm L191,black,similar to RAL9005(Cannot be used with fire and smoke protection doors)	DCL1919005
Hold-open link arm L191,customised finish(Cannot be used with fire and smoke protection doors)	DCL191XXXX
Angle bracket A104, silver EV1	DCA104EV1-
Angle bracket A104, RAL9016white	DCA1049016
AnglebracketA104,brown,similar to RAL8014	DCA1048014
Angle bracket A104, black, similar to RAL9005	DCA1049005
Angle bracket A107, silver EV1	DCA107EV1-
Angle bracket A107, customised finish	DCA107XXXX
Mounting plate A126,galvanised	DCA12640
Mounting plate A130, silver EV1	DCA130EV1-
Mounting plate A130, white, similar to RAL9016	DCA1309016
Mounting plate A130, brown, similar to RAL8014	DCA1308014
Mounting plate A130,black,similar to RAL9005	DCA1309005
Mounting plate A130,customised finish	DCA130XXXX
Hold-open device A152	DCA152
Opening damper A153	DCA153

DC680G

Rackand pinion gate closer with guide rail

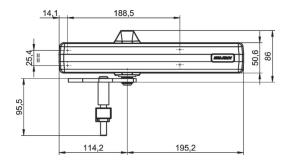


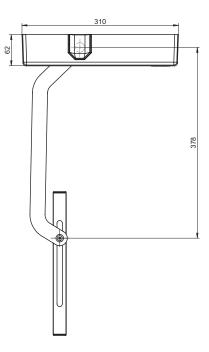
ASSAABLOYDC680G

- · Suitable for non-paneled garden and pedestrian gates
- · Adjustable size
- For single action gatesleaf from 600 mm up to 1400 mm

Characteristics of DC680G

- Gate closer manufactured from heavyduty cast iron
- · Adjustable size suitable for gate widths from 600 mm to 1400 mm
- Independent closing and latch speedscontrolled by thermostatic valvesensuring stable closing times at different temperatures
- · Pinch free guide rail for added safety
- · Soft opening and strong closing
- · Suitablefor gateswith or without protruding bars
- · Easytoinstall no welding required
- Supplied complete with fixing plates, guide rail and mounting screws
- · Corrosion resistant finishes: black similar to RAL9004, silver and white similar RAL9016





Technicalattributes	
Adjustableto suit gatewidths	600 mm to 1400 mm
Adjustable pretension	Yes
Gate swing direction	Left/right handed
Closing speed	Variable between 180°-20°
Latching speed	Variable between 20°-0°
Weight	7.8 kg
Height	75 mm
Depth	62 mm
Length	310 mm

DC680G

Technical attributes, dimensional drawings and order placement information

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

The advantages at a glance

Customer segment	Advantages
Project planners	- Favorablypriced, reliable gate closer
Builders	- Quick and easyinstallation,no welding required - Suitable for left and right handed gates - Easyto adjust
Trade	- Supplied complete with fixing plates, guide rail and mounting screws
User	Thermodynamic valvesfor consistent reliable closing in all temperatures Pinchfree guide rail for added safety Softopening and strong closing

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC680G

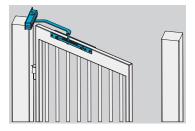
ASSAABLOYDC680G adjustable size rack and pinion gate closer with guide rail for non-paneled garden and pedestrian gates

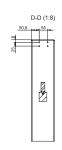
- Adjustable closing force, for gatesfrom 600 mm to 1400 mm wide
- · Independent closing speed and latch speed
- · Suitable for garden and pedestrian gates
- · Suitable for left and right handed gates

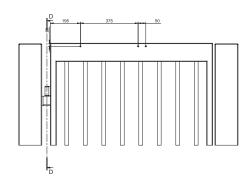
No accessories available

Colour:

- □ □Silver EV1
- □ □White, similar to RAL 9016
- □ □Black,similar to RAL 9004



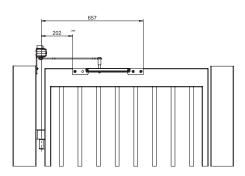




Required space on gates

Left handed shown in diagram Right handed is the reverse





Designation/ Item	Order no.
DC680Gsilver EV1	DC680GEV1-
DC680Gwhite, similar RAL9016	DC680G9016
DC680Gblack, similar RAL9004	DC680G9004

DC650G

Rackand pinion gate closer with guide rail

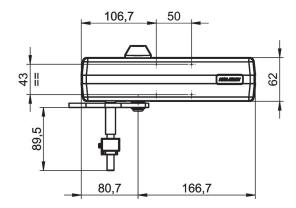


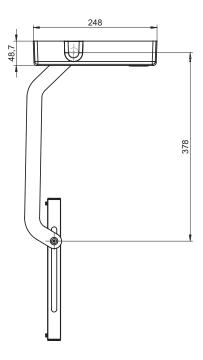
ASSAABLOYDC650G

- Suitable for non-paneled garden and pedestrian gates
- Fixed size
- For single action gates leaf up to 1250 mm

Characteristics of DC650G

- Gate closer manufactured from heavyduty cast iron
- Fixedsize suitable for gate widths up to 1250 mm
- Independent closing and latch speedscontrolled by thermostatic valvesensuring stable closing times at different temperatures
- · Pinch free guide rail for added safety
- · Soft opening and strong closing
- · Suitablefor gateswith or without protruding bars
- · Easytoinstall no welding required
- Supplied complete with fixing plates, guide rail and mounting screws
- Corrosion resistant finishes: black similar to RAL9004, silver and white similar RAL9016





Technical attributes	
Gatewidth up to	1250 mm
Adjustable pretension	Yes
Gate swing direction	Left/right handed
Closing speed	Variable between 180°-20°
Latching speed	Variable between 20°-0°
Weight	7 kg
Height	62 mm
Depth	79 mm
Length	248 mm

DC650G

Technical attributes, dimensional drawings and order placement information

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

The advantages at a glance

Customer segment	Advantages
Project planners	- Favorablypriced, reliable gate closer
Builders	Quick and easyinstallation,no welding required Suitable for left and right handed gates Easyto adjust
Trade	- Supplied complete with fixing plates, guide rail and mounting screws
User	- Thermodynamic valvesfor consistent reliable closing in all temperatures - Pinch free guide rail for added safety - Softopening and strong closing

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC650G

ASSAABLOYDC650G fixed size strength rack and pinion gate closer with guide rail for non-paneled garden and pedestrian gates

- Suitablefor gatesupt to 1250 mm wide
- · Independent closing speed and latch speed
- · Suitable for garden and pedestrian gates
- · Suitable for left and right handed gates

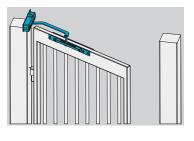
No accessories available

Colour:

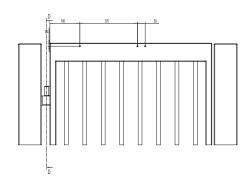
□ □Silver EV1

□ □White, similar to RAL 9016

□ □Black,similar to RAL 9004

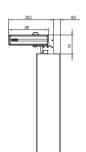


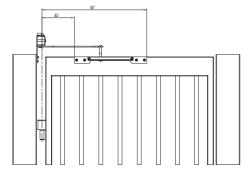




Required space on gates

Left handed shown in diagram Right handed is the reverse





Designation/ Item	Order no.
DC650Gsilver EV1	DC650GEV1-
DC650Gwhite, similar RAL9016	DC650G9016
DC650Gblack, similar RAL9004	DC650G9004

DC620G

Rackand pinion gate closer with guide rail

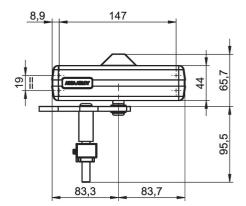


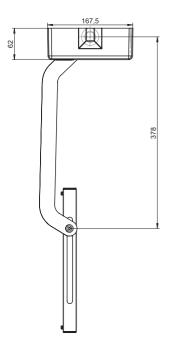
ASSAABLOYDC620G

- Suitable for non-paneled garden and pedestrian gates
- Fixed size
- For single action gates leaf up to 1000 mm

Characteristics of DC620G

- Gate closer manufactured from heavyduty cast iron
- Fixedsizesuitable for gate widths up to 1000 mm
- Independent closing and latch speedscontrolled by thermostatic valvesensuring stable closing times at different temperatures
- · Pinch free guide rail for added safety
- · Soft opening and strong closing
- · Suitablefor gateswith or without protruding bars
- · Easytoinstall no welding required
- · Supplied complete with fixing plates, guide rail and mounting screws
- Corrosion resistant finishes: black similar to RAL9004, silver and white similar RAL9016





Technicalattributes	
Gatewidth up to	1000 mm
Adjustable pretension	Yes
Gateswing direction	Left/right handed
Closing speed	Variable between 180°-20°
Latching speed	Variable between 20°-0°
Weight	5.7 kg
Height	68.5 mm
Depth	62 mm
Length	167.5 mm

DC620G

Technical attributes, dimensional drawings and order placement information

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	- Favorablypriced, reliable gate closer
Builders	Quick and easyinstallation,no welding required Suitablefor left or right handedgates Easyto adjust
Trade	- Supplied complete with fixing plates, guide rail and mounting screws
User	- Thermodynamic valvesfor consistent reliable closing in all temperatures - Pinchfree guide rail for added safety - Softopening and strong closing

You canfind the complete specification on the internet at: www.

assaabloy.de

Specifications for DC620G

ASSAABLOYDC620Gfixed size strength rack and pinion gate closer with guide rail for non-paneled garden and pedestrian gates

- · Suitable for gate supt to 1000 mm wide
- · Independent closing speed and latch speed
- · Suitable for garden and pedestrian gates
- · Suitable for left and right handed gates

No accessories available

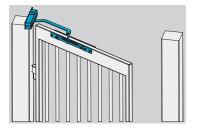
Colour:

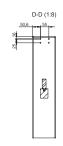
- □ □Silver EV1
- □ □White, similar to RAL 9016
- □ □Black, similar to RAL 9004

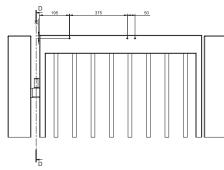
Required space on gates

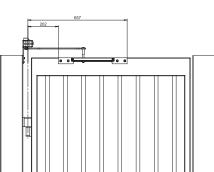
Left handed shown in

diagram

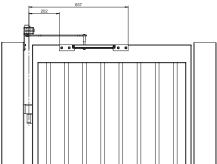








Right handed is the reverse



Designation/ Item	Order no.
DC620Gsilver EV1	DC620GEV1-
DC620Gwhite, similar RAL9016	DC620G9016
DC620Gblack, similar RAL9004	DC620G9004

Floorspring with Cam-Motion® technology and adjustable closing force for large or very heavydoors



ASSA ABLOY DC475

- · Floor spring with adjustable closing force for large and very heavy doors.
- Certified in compliance with EN1154, size 3-6, cycle test over 1000,000 cycles
- · Suitable for fire and smoke protection doors
- · Fordouble and single action door up to 300 kg

Characteristics of DC475

- Closingfrom 175° in both door swing directions with hydraulic control from 175°
- Two thermodynamic valvesfor consistent performance
- Adjustable door speed and latching speed from top regulating valves
- Backcheck
- · Castiron body
- · Adjustments in all directions within the cement box
- · Cement box in hot zinc plated
- Cover plates and eyelets made in polished or satin stainless steel and polished brass
- · Interchangeablespindle from 0 to +30 mm
- Availablewithout hold-open or with hold-open angle 90° and 105°



1 Variable closing speed 175° - 15°

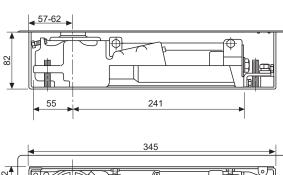
2 Variable latching speed 15° - 0°

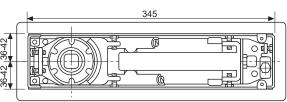


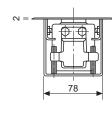


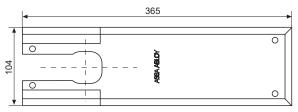












Technicalattributes

Technicalattributes	
Closing force	EN3-6
Door width up to	1400 mm
Max door weigth	300 kg
Max. opening angle	175°
Closing speed	Variable between 175° - 15°
Latching speed	Variable between 15° - 0°
Backcheck	mechanical
Weight	7.3 kg
Height	82 mm
Length	345 mm
Width	78 mm
Bodyadjustment within cemt box	vertical 9 mm,side 6 mm, front 5 mm,angular 2°
Direction	Left/ right handeddoorsor double action
Hold-open mode	90°/105°/non hold-open
Certified in compliance with	EN1154
CEmarking for building products	Yes
Suitablefor fire doors	Yes

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Customer segment	Advantages
Project planners	 Extensiverange of uses: Fire and smoke protection doorsaswell asstandard doors Hold-open at 90°, 105° and non hold-open Variety of available spindles: square Italian, rectangular German Architectural finishes: Coverplatesand eyeletsin polished stainlesssteel, satin stainlesssteel, polished brass
Builders	Universalfor left/right handed and double action doors Overpreassurerelief valve to protect unit against abuse Largerangeof adjustment within cement box to solve possible alignment problemson the site without taking down the door
Trade	- Reducedinventory costsdue to modular product range - One single product suitable for alarge variety of mounting positions
User	Adjustable operating force to meet door construction requirements and user needs Easier door opening and improved accessability due to Cam-Motion® technology Backcheckfeature offers optimum protection for doors and walls

Accessories:

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC475

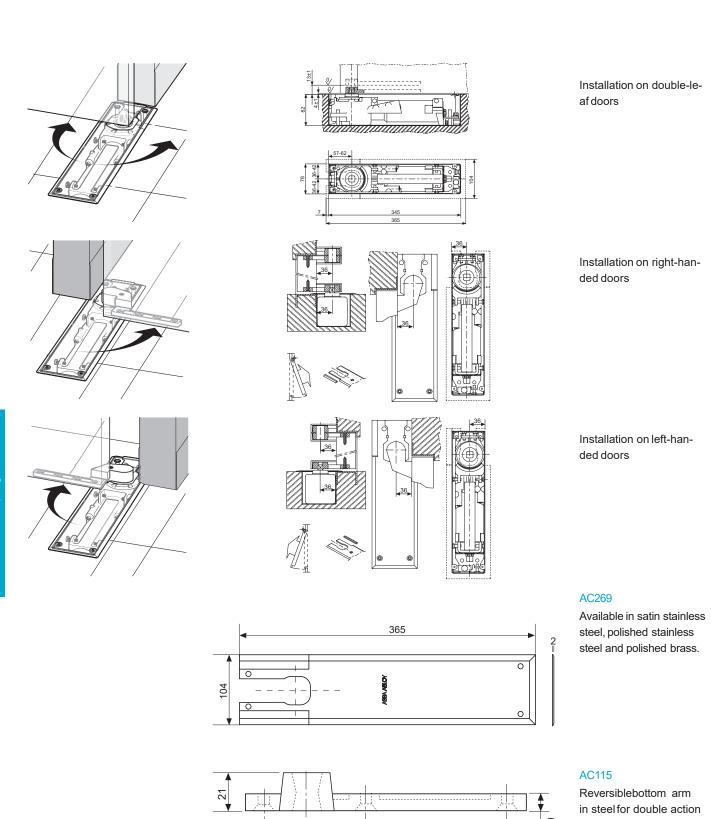
ASSAABLOYFloor spring DC475 featuring Cam-Motion® technology in compliance with EN1154, cycle test over 1000,000 cycles

- Closing power variable adjustable, ENsize 3-6, for doors up to 1400 mm wide
- Closing speed, latch speed adjustable from top regulating valves
- CEapproved
- 9 mm height adjustable within cement box
- · Suitablefor left/right handed double action doors

□ □AC115 - Reversible	left or right doors
bottom arm Italian spindle	□ □AC612- Sealing Compound for floo
□ □ AC393 - Reversible bottom arm German spindle □ □ AC8 - Double action top pivot	springs Colour: □Polished stainless steel
□ □AC375- Double action top pivot	□ □Satin stainless stee□ □Polished brass
□ □ AC583 - Right and left bottom arm. Socket for Italian square spindle.	
□ □AC392- Right & Amp; left bottom arm. So- cket for Germanrec- tangular spindle.	

□ □AC384- Top pivot for

Dimensional drawings and accessories

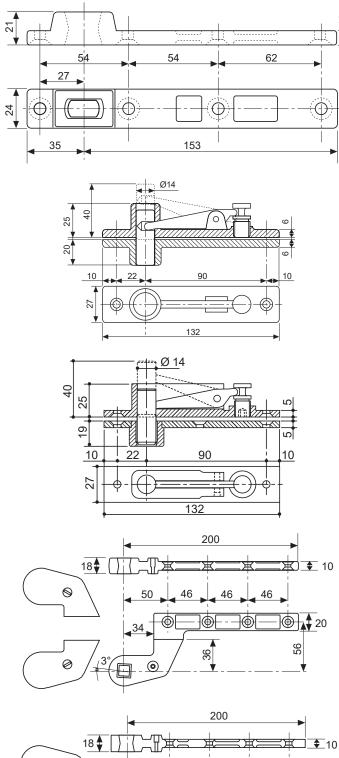


120

Socket for Italian squared

spindle.

Accessories



46

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36

34

46

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AC393

Reversiblebottom arm in steel for double action doors.

Socket for German rectangular spinle.

AC8

Top pivot for double action doors

AC375

Double action top pivot in full steelwith self lubrificating bushing.

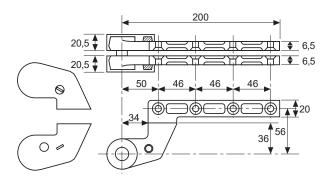
AC583

Right and left bottom arm in steel for single action doors, 36 mm offset. Socket for Italian square spindle. Silver or black painted.

AC392

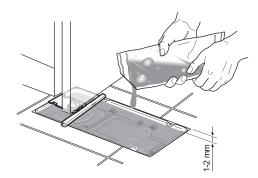
Right and left bottom arm in steel for single action doors, 36 mm offset. Socket for German rectangular spindle. Silver and black painted ABScovers.

Accessories



AC384

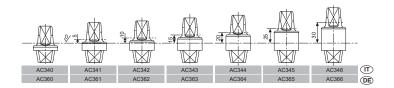
Right and Left Top Arm in full steel, 36 mm offset. Silver or black painted ABScover.

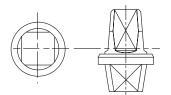


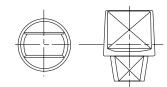
AC612

Sealing Compound for floor springs.









Detachable spindles

Italian spindle - square shape(left image) German spindle - flat-conical shape(right image)

Order placement information

Designation/ Item	Order no.
DC475 Floorspring size 3 - 6 with Hold-Open at 105°	DCE7410TSR
DC475 Floorspring size 3 - 6 with Hold-Open at 90°	DCE7460TSR
DC475Floorspringsize3-6withoutHold-Open	DCE7490TSR
AC269 CoverPlate for DC475 Polished Stainless Steel	D C A 0 2 6 9 I R
AC269CoverPlateforDC475SatinStainlessSto	eel
	D C A 0 2 6 9 P R
AC269 Cover Plate for DC475 Polished Brass AC340DetachableItalian Spindleh = 0 mm - zinc plated	M A0 3 4 0 S0
AC341DetachableItalianSpindleh = 5 mm - zinc plated	M A0 3 4 1 S0
AC342 Detachable Italian Spindle h = 10 mm - zinc plated	M A0 3 4 2 S0
AC343 Detachable Italian Spindle h = 15 mm - zinc plated	M A0 3 4 3 S0
AC344 Detachable Italian Spindle h = 20 mm - zinc plated	M A0 3 4 4 S0
AC345 Detachable Italian Spindle h = 25 mm - zinc plated	M A0 3 4 5 S0
AC346 Detachable Italian Spindle h = 30 mm - zinc plated	M A0 3 4 6 S0
AC360 Detachable Italian Spindle h = 0 mm - zinc plated	M A0 360S0
AC361 Detachable Italian Spindle h = 5 mm - zinc plated	M A0 361 S0
AC362Detachable Italian Spindle h = 10 mm - zinc plated	M A0 362S0
AC363 Detachable Italian Spindle h = 15 mm - zinc plated	M A0 363S0

Designation/ Item	Or	der r	10.			
AC364Detachable Italian Spindle h = 20 mm - zinc plated	M	Α0	3	6	4	s
AC365Detachable Italian Spindle h = 25 mm - zinc plated	М	Α0	3	6	5	so
AC366 Detachable Italian Spindle h = 30 mm - zinc plated	M	Α0	3	6	6	SO
AC115 Reversible bottom arm in steel for double action doors. Socket for Italian Spindle	M	Α0	1	1	5	so
AC393Reversiblebottom arm in steel for double action doors. Socketfor German Spindle	M	Α0	3	9	3	SO
AC8Double action top pivot	М	Α0	0	0	8	s
AC375Double action top pivot in full steel with self-lubrificating bushing	M	Α0	3	7	5	SO
AC583Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in silver	M	Α0	5	8	3	0
AC583Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in black	M	Α0	5	8	3	3 (
AC392Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in silver	M	Α0	3	9	2	0 (
AC392Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in black	M	Α0	3	9	2	3
AC384Right and left top arm in full steel,36 mm offset. ABScover in silver	M	Α0	3	8	4	0
AC384Right and left top arm in full steel,36 mm offset. ABScover in black	M	Α0	3	8	4	3
AC612Sealingcompound for floorsprings	М	Α0	6	1	2	sc

Floorspring with Cam-Motion® technology and adjustable closing force for heavy doors



ASSAABLOY DC477

- Floor spring with adjustable closing force for large and heavydoors
- Certified in accordance with EN1154, size 2-4, cycle test over 1000,000 cycles
- · Suitable for fire and smoke protection doors
- Fordouble action doors up to 170 kg

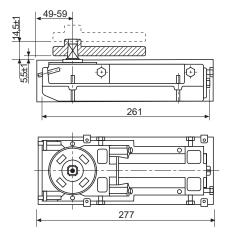
Characteristics of DC477

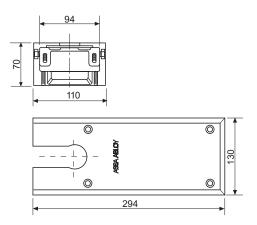
- From 175° in both door swing directions with hydraulic
- control from 150°Two thermodynamic valvesfor consistent performance
- Adjustable door speed and latching speed from top regulating valves
- Backcheck
- · Castiron body
- · Adjustments in all directions within the cement box
- · Cement box in hot zinc plated
- Cover plates and eyelets made in polished or satin stainless steel and polished brass
- · Interchangeablespindle from 0 to + 30 mm
- Availablewithout hold-open or with hold-open angle 90° and 105°











Technicalattributes

Technicalattributes	
Closing force	EN2-4
Door width up to	1100 mm
Maxdoor weigth	170 kg
Max. opening angle	175° (with no hold-open version max 150°)
Closing speed	Variable between 150°- 15°
Latching speed	Variable between 15°- 0°
Backcheck	mechanical
Weight	5.4 kg
Height	70 mm
Length	277 mm
Width	110 mm
Bodyadjustment within cement box	vertical 9 mm,side 4 mm, front 10 mm,angular 4°
Direction	Left/right handeddouble action doors
Hold-open mode	90°/ 105°/ non hold-open
Certified in compliance with	EN1154
CEmarkingfor building products	Yes
Suitable for fire doors	Yes

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

The advantages at a glance	
Customer segment	Advantages
Project planners	Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors Hold-open at 90°,105° and non hold-open Variety of available spindles: square Italian, rectangular German Architectural finishes: Coverplatesand eyeletsin polished stainlesssteel, satin stainlesssteel, polished brass
Builders	Universalfor left/right handed and double action doors Overpreassurerelief valve to protect unit against abuse Largerangeof adjustment within cement box to solve possible alignment problemson the site without taking down the door
Trade	- Reducedinventory costsdue to modular product range - One single product suitable for alarge variety of mounting positions
User	Idealfor residential interiorsthanksto adjustable opening/closing force that makesopening/closing easy Adjustable operating force to meet door construction requirementsand userneeds Easierdoor opening and improved accessabilitydue to Cam-Motion® technology Backcheckfeatureoffersoptimum protection for doorsand walls

You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for DC475

ASSAABLOYFloor spring DC477 featuring Cam-Motion® technology in compliance with EN1154, cycle test over 1000,000 cycles

- · Closing power variable adjustable, ENsize 2-4, for doorsup to 1100 mm wide
- · Closing speed and latching speed adjustable from top facing regulating valves
- CEapproved
- 9 mm height adjustable within cement box
- Suitable for left/right handed double action doors

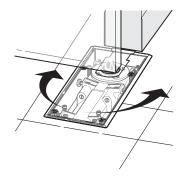
Accessories: □ □AC115 - Reversible bottom arm Italian spindle □ □AC393 - Reversible bottom arm German spindle □ □AC8 - Double action top pivot	 □ AC384- Top pivot for left or right doors □ AC612- Sealing Compound for floor springs □ AC534 - Coverplat for DC477
 □ □AC375- Double action top pivot □ □AC392- Right & left bottom arm. Socket for German rectangular spindle. 	Colour: Polished stainless steel Satin stainless steel Polished brass
□ □AC583 - Right and leftbottom arm. So-	

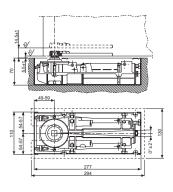
cketfor Italian square-

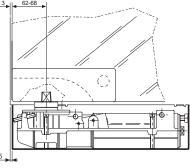
spindle.

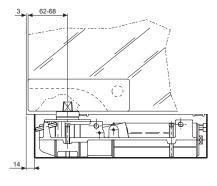
lett of right doors
□ □AC612- Sealing
Compound for floor
springs
□ □AC534 - Coverplat for
DC477
Colour:
□□Polished stainless
steel
□ □Satin stainless steel
□ □Polished brass

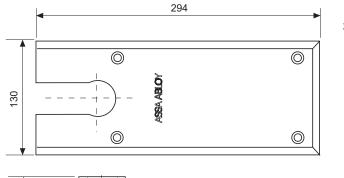
Dimensional drawings and accessories

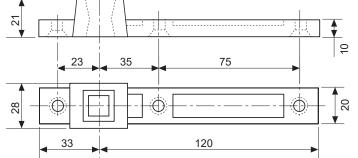












Double action door mounting

Right-handed double action door with patchfitting V500 Bottom hinge for centure-hung doors

Left-handed double action door with patch fitting V500 Bottom hinge for centure-hung doors

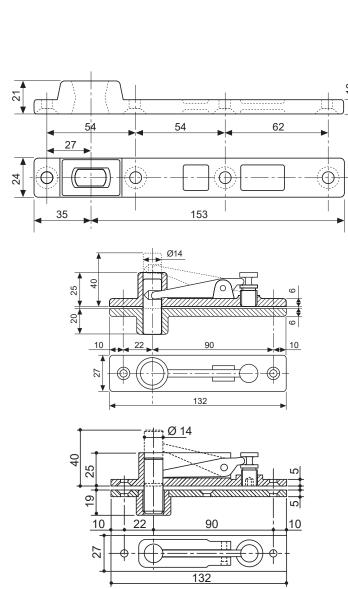
AC534

Available in satin stainless steel, polished stainless steel and polished brass.

AC115

Reversiblebottom arm in steel for double action doors.

Accessories



AC393

Reversiblebottom arm in steel for double action doors.

Rectangular German spindle.

AC8

Double action top pivot.

AC375

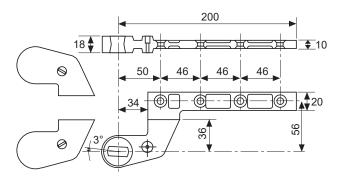
Double action top pivot in full steel with self lubrificating bushing.

AC583

Right and left bottom arm in steel for single action doors, 36 mm offset. Socket for Italian square spindle. Silver or black painted.

AC392

Right and left bottom arm in steel for single action doors, 36 mm offset. Socket for German rectangular spindle.



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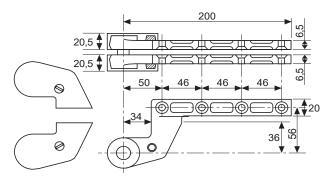
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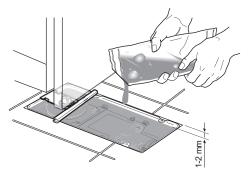
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Accessories



AC384

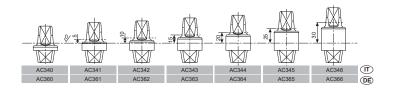
Right and Left Top Arm in full steel, 36 mm offset.

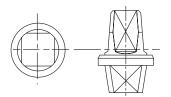


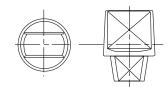
AC612

Sealing Compound for floor springs.









Detachable spindles

Italian spindle - square shape (left image) German spindle - flat-conical shape (right image)

Order placement information

Designation/ Item	Order no.
DC477 Floorspring size 2 - 4 with Hold-Open at 105°	DCE7910TSR
DC477 Floorspring size 2 - 4 with Hold-Open at 90°	DCE7960TSR
DC477Floorspringsize2-4withoutHold-Open	DCE7980TSR
AC534 cover plate for DC477, polished stainless steel	D C A 0 5 3 4 I R
AC534coverplateforDC477,satinstainlessstee	el DCA0534HR
AC534 cover plate for DC477 –polished brass	D C A 0 5 3 4 P R
AC340DetachableItalianSpindleh = 0 mm - zinc plated	M A0 3 4 0 S0
AC341DetachableItalianSpindleh = 5 mm - zinc plated	M A0 3 4 1 S0
AC342 Detachable Italian Spindle h = 10 mm - zinc plated	M A0 3 4 2 S0
AC343 Detachable Italian Spindle h = 15 mm - zinc plated	M A0 3 4 3 S0
AC344 Detachable Italian Spindle h = 20 mm - zinc plated	M A0 3 4 4 S0
AC345 Detachable Italian Spindle h = 25 mm - zinc plated	M A0 3 4 5 S0
AC346 Detachable Italian Spindle h = 30 mm - zinc plated	M A0 3 4 6 S0
AC360 Detachable Italian Spindle h = 0 mm - zinc plated	M A0 360 S0
AC361 Detachable Italian Spindle h = 5 mm - zinc plated	M A0 3 6 1 S0
AC362 Detachable Italian Spindle h = 10 mm - zinc plated	M A0 362S0
AC363 Detachable Italian Spindle h = 15 mm - zinc plated	M A0 363S0

Designation/ Item	Or	der ı	10.				
AC364Detachable Italian Spindle h = 20 mm - zinc plated	M	Α0	3	6	4	s	0
AC365 Detachable Italian Spindle h = 25 mm - zinc plated	M	Α0	3	6	5	S	0
AC366 Detachable Italian Spindle h = 30 mm - zinc plated	M	Α0	3	6	6	S	0
AC115 Reversiblebottom arm in steel for double action doors. Socketfor Italian Spindle	M	Α0	1	1	5	S	0
AC393Reversiblebottom arm in steel for double action doors. Socketfor German Spindle	M	Α0	3	9	3	S	0
AC8Double action top pivot	M	Α0	0	0	8	s	0
AC375Double action top pivot in full steel with- self-lubrificating bushing	M	Α0	3	7	5	S	0
AC583Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in silver	M	Α0	5	8	3	0	•
AC583Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in black	M	Α0	5	8	3	3	
AC392Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in silver	М	Α0	3	9	2	0	
AC392Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in black	M	Α0	3	9	2	3	
AC384Right and left top arm in full steel,36 mm offset. ABScover in silver	M	Α0	3	8	4	0	
AC384Right and left top arm in full steel,36 mm offset. ABScover in black	M	Α0	3	8	4	3	
AC612Sealingcompound for floorsprings	М	Α0	6	1	2	s	(

Floorspring with Cam-Motion® technology and fixed closing force for thin slabs



ASSAABLOYDC420

- · Floor spring with fixed closing force for thin slabs
- Certified in accordance with EN1154, size 2-4, cycle test over 1000,000 cycles
- · Suitable for fire and smoke protection doors
- · For double and single action door up to 100kg

Characteristics of DC420

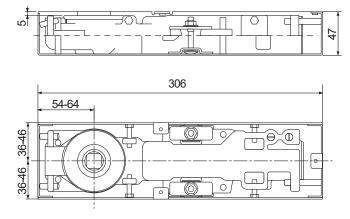
- Samedimensions for 3 bodies according to fix size EN2, EN3, EN4
- Hydrauliccontrol over 175° in both door swing directions
- Adjustable door speed and latching speed from top regulating valves
- · Castiron body
- · Adjustments in all directions within the cement box
- · Cement box in hot zinc plated
- · Cover plates and eyelets made in polished or satin stainless steel and polished brass
- · Interchangeablespindle from 0 to +30 mm
- Available with hold-opening angle 90°, 105° and without hold-open
- · Availablewith hold-open at 90°, 105° and without hold-open
- · Forthin slabs

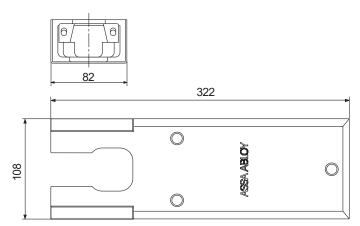












Technicalattributes

Technicalattributes	
Fixed closing force	EN2or EN3or EN4
Door width up to	850 mm / 950 mm / 1100 mm
Maxdoor weigth	100 kg
Max. opening angle	175°
Closing speed	Variable between 175° - 15°
Latching speed	Variable between 15°- 0°
Backcheck	No
Weight	3.9 kg
Height	47 mm
Length	306 mm
Width	82 mm
Bodyadjustment within cement box	vertical 5 mm,side 10 mm, front 10 mm,angular 6°
Direction	Left / Right handed doorsor double action
Hold-open mode	90°/105°/non hold-open
Certified in compliance with	EN1154
CEmarking for building products	Yes
Suitablefor fire doors	Yes

The advantages at a glance

Specifications for DC420

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

The davantages at a glance		
Customer segment	Advantages	
Project planners	 Extensiverange of uses: Fire and smoke protection doorsaswell asstandard doors Particularly suitable in caseof double action glassdoors Recommendedfor thin slabs Hold-open at 90°, 105° and non hold-open Variety of available spindles: square Italian, rectangular German Architectural finishes: Coverplatesand eyeletsin polished stainlesssteel, satin stainlesssteel, polished brass 	
Builders	- Universalfor left/right handed and double action doors - Largerangeof adjustment within cement box to solve possible alignment problemson the site without taking down the door	
Trade	Reducedinventory costsdue to modular product range One single product suitable for alarge variety of mounting positions Complementary accessories available for the whole product range	
User	- Easierdoor opening and improved accessibility due to rapidly decreasing opening force (Cam-Motion)	

on® te

ASSAABLOYFloor spring DC420 featuring Cam-Motion® technology in compliance with EN1154

- · Closing power, ENsizes2/3/4, for doors up to 1100 mm wide, cycle test over 1000,000 cycles
- · Closing speed, latch speed adjustable from top regulating valves
- CEapproved
- · 5 mm height adjustable within cement box
- · Suitablefor left/right handed double action doors

Accessories: AC115 - Reversible bottom arm Italian spindle AC393 - Reversible bottom arm German spindle	 □ AC384- Top pivot for left or right doors □ AC612- Sealing Compound for floor springs □ AC307 - Coverplate
□ □AC8- Double action top pivot	
□ □AC375- Double action top pivot □ □AC583 - Right and left bottom arm. Socket for Italian square spindle	Colour: □Polished stainless steel □Satin stainless steel
□ □AC392- Right & left	□ □Polished brass

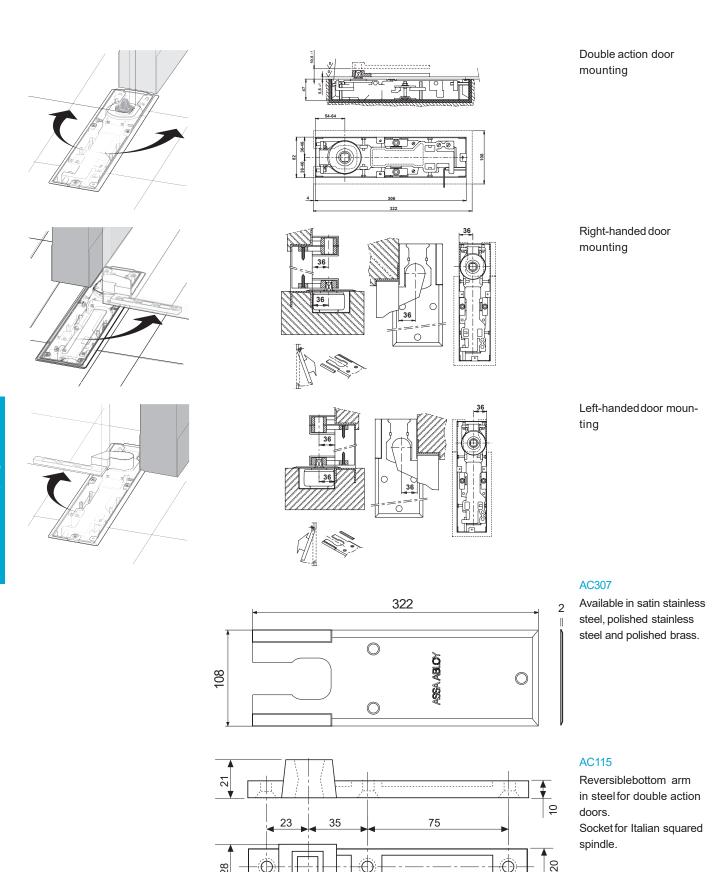
bottom arm. Socket for German rectangu-

lar spindle

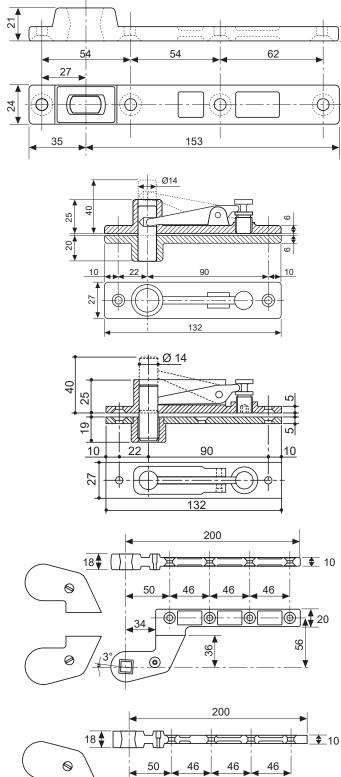
plete specification on the internet at: www. assaabloy.de

You can find the com-

Dimensional drawings and accessories



Accessories



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AC393

Reversiblebottom arm in steel for double action doors.

Socket for German rectangular spindle.

AC8

Double action top pivot.

AC375

Double action top pivot in full steelwith self lubrificating bushing.

AC583

Right and left bottom arm in steel for single action doors, 36 mm. offset. Socket for Italian square spindle. Silver or black painted.

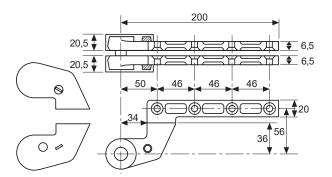
AC392

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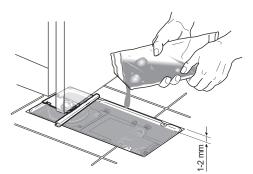
Right and left bottom arm in steel for single action doors, 36 mm offset. Socket for German rectangular spindle. Silver or black painted ABScovers.

Accessories



AC384

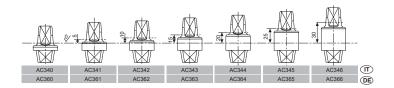
Right and Left Top Arm in full steel, 36 mm offset. Silver or black painted ABScover.

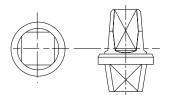


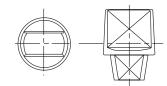
AC612

SealingCompound for floor springs.









Detachable spindles

Italian spindle - square shape (left image) German spindle - flat-conical shape (right image)



Order placement information

Designation/ Item	Order no.
DC420 Floorspring size2 with Hold-Open at 105°	D CE4 212TSR
DC420 Floorspring size2 with Hold-Open at 90°	D CE4 262 TSR
DC420 Floorspring size 2 without Hold-Open	DCE4292TSR
DC420 Floorspring size3 with Hold-Open at 105°	D CE4 2 13 TSR
DC420 Floorspring size3 with Hold-Open at 90°	D CE4 263 TSR
DC420 Floorspring size 3 without Hold-Open	DCE4293TSR
DC420 Floorspring size4 with Hold-Open at 105°	D CE4 2 1 4 TSR
DC420 Floorspring size4 with Hold-Open at 90°	D CE4 264 TSR
DC420 Floorspring size4 without Hold-Open	DCE4294TSR
AC307 CoverPlate for DC420 Polished Stainless Steel	DCA0307IR
AC307 CoverPlate for DC420 Satin StainlessSteel	DCA0307HR
AC307 Cover Plate for DC420 Polished Brass	D CA 0 3 0 7 PR
AC340 Detachable Italian Spindle h = 0 mm - zinc plated	MA0340S0
AC341 Detachable Italian Spindle h = 5 mm - zinc plated	MA0341S0
AC342 Detachable Italian Spindle h = 10 mm - zinc plated	MA0342S0
AC343 Detachable Italian Spindle h = 15 mm - zinc plated	MA0343S0
AC344 Detachable Italian Spindle h = 20 mm - zinc plated	MA0344S0
AC345 Detachable Italian Spindle h = 25 mm - zinc plated	MA0345S0
AC346 Detachable Italian Spindle h = 30 mm - zinc plated	MA0346S0
AC360 Detachable Italian Spindle h = 0 mm - zinc plated	MA0360S0
AC361 Detachable Italian Spindle h = 5 mm - zinc plated	MA0361S0

Designation/ Item	Order no.
AC362Detachable Italian Spindle h = 10 mm - zinc plated	MA0362S0
AC363 Detachable Italian Spindle h = 15 mm - zinc plated	MA0363S0
AC364Detachable Italian Spindle h = 20 mm - zinc plated	MA0364S0
AC365 Detachable Italian Spindle h = 25 mm - zinc plated	MA0365S0
AC366 Detachable Italian Spindle h = 30 mm - zinc plated	MA0366S0
AC115 Reversiblebottom arm in steel for double action doors. Socketfor Italian Spindle	MA0115S0
AC393 Reversible bottom arm in steel for double action doors. Socketfor German Spindle	MA0393S0
AC8Double action top pivot	MA0008S0
AC375Double action top pivot in full steel with self-lubrificating bushing	MA0375S0
AC583Right and left bottom arm in steelfor sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in silver	M A 0 58 30 0
AC583Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in black	MA058330
AC392Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in silver	M A 0 3 9 2 0 0
AC392Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in black	M A 0 3 9 2 3 0
AC384Right and left top arm in full steel,36 mm offset. ABScover in silver	MA038400
AC384Right and left top arm in full steel,36 mm offset. ABScover in black	M A 0 3 8 4 3 0
AC612Sealingcompound for floorsprings	MA0612S0

Floorspring with Cam-Motion® technology and fixed closing force for very thin slabs



ASSAABLOYDC450

- · Floor spring with fixed closing force for verythin slabs
- · Certified in compliance with EN1154, size3 or 4
- · Suitable for fire and smoke protection doors
- · For double and single action doors up to 120 kg

Characteristics of DC450

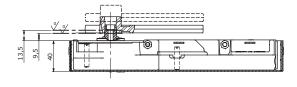
- Samedimensions for 2 bodies according to fix size FN3 FN4
- Hydraulic control over 130° in both door swing directions
- · Adjustable door speed and latching speed from top regulating valves
- · Castiron body
- · Adjustments in all directions within the cement box
- · Cement box hot zinc plated and only 40 mm Height
- · Cover plates and eyelets made in polished or satin stainless steel
- Interchangeablespindle from 0 + 30 mm
- Availablewith hold-open at 90°, 105° and without hold-open

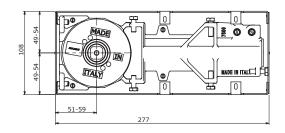


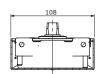


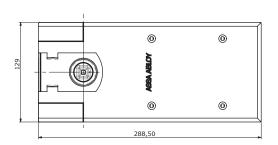












Technicalattributes

Technicalattributes	
Fixed closing force	EN3/EN4
Door width up to	950 mm / 1100 mm
Maxdoor weigth	120 kg
Max. opening angle	130°
Closing speed	Variable between 130° -15°
Latching speed	Variable between 15°- 0°
Backcheck	No
Weight	3.8 kg
Height	40 mm
Length	277 mm
Width	108 mm
Bodyadjustment within cement box	vertical 2 mm,side 6 mm; front 7 mm,angular 4°
Direction	Left / right handed doorsor double action
Hold-open mode	90°/105°/non hold-open
Certified in compliance with	EN1154
CEmarking for building products	Yes
Fire and smoke protection	Yes

The advantages at a glance

Customer segment

Advantages

Project planners

- Extensiverange of uses: Fire and smoke protection doorsaswell asstandard doors
- Particularly suitable in caseof double action glassdoors
- Recommendedfor thin slabs
- Hold-open at 90°, 105° and non hold-open
- Variety of available spindles: square Italian, rectangular German
- Architectural finishes: Coverplatesand eyeletsin polished stainlesssteel, satin stainlesssteel, polished brass

Builders

- Universalfor left/right handed and double action doors
- Largerangeof adjustment within cement box to solve possible alignment problemson the site without taking down the door

Trade

- Reducedinventory costsdue to modular product range
- One single product suitable for all fitting applications

User

- Easierdoor opening and improved accessabilitydue to Cam-Motion® technology

Accessories:

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

Specifications for DC450

ASSAABLOYfloor spring DC450 featuring Cam-Motion® technology in compliance with EN1154

- · Closing power ENsizes3,4 for doors up to 120 kg and 1100 mm wide
- · Closing speed, latch speed adjustable from top regulating valves
- · 40 mm Height
- · Suitablefor left/right handed double action doors
- · CEapproved

Colour:

□□Polished stainless steel

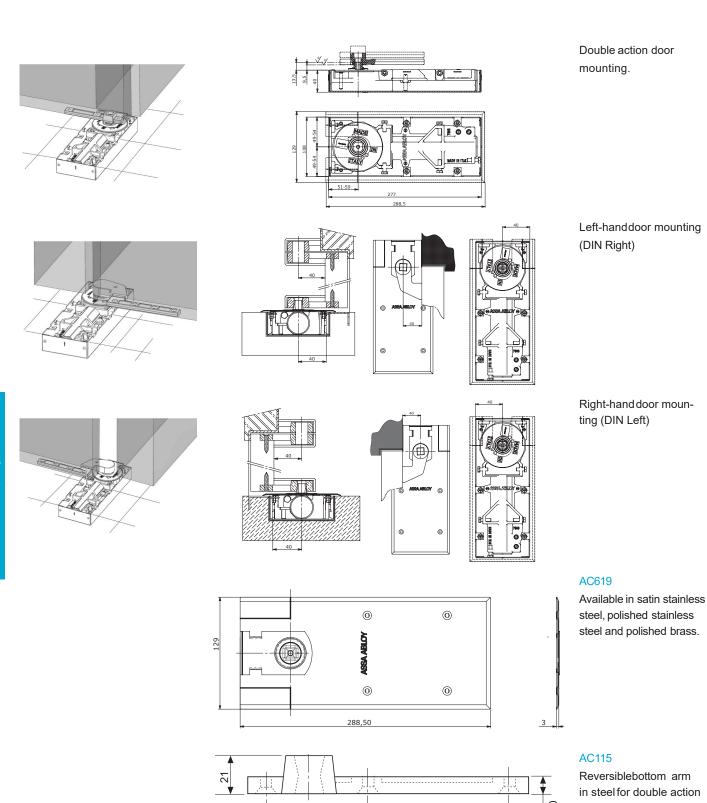
□ □AC384- Top pivot for

□ □Satin stainless steel

top pivot	
□ □AC375- Double action top pivot	Cole
 □ □AC583 - Right and left bottom arm. Socket for Italian square spindle. 	
 □ □AC392- Right & left bottom arm. Socket for German rectangu- lar spindle. 	

You canfind the complete specification on the internet at: www. assaabloy.de

Dimensional drawings and accessories



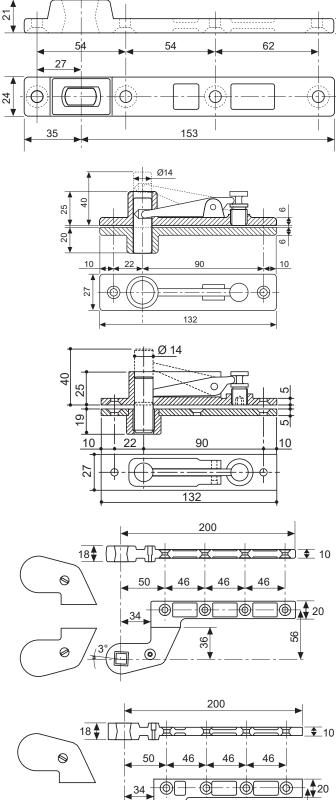
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120

Socket for Italian squared

spindle.

Accessories



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AC393

Reversiblebottom arm in steel for double action doors.

Socket for German rectangular spindle.

AC8

Top pivot for double action doors

AC375

Double action top pivot in full steel with self lubrificating bushing.

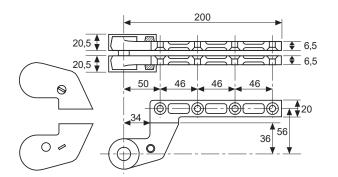
AC583

Right and left bottom arm in steel for single action doors, 36 mm. offset. Socket for Italian square spindle. Silver or black painted.

AC392

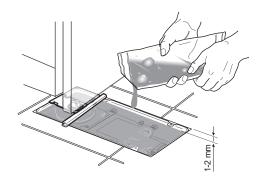
Right and left bottom arm in steel for single action doors, 36 mm offset. Socket for German rectangular spindle. Silver or black painted ABScovers.

Accessories



AC384

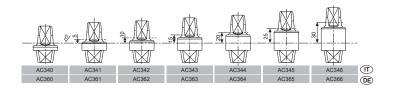
Right and Left Top Arm in full steel, 36 mm offset. Silver or black painted ABScover.

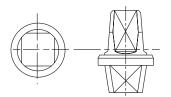


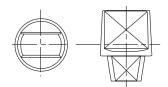
AC612

Sealing Compound for floor springs.

Detachable spindles







Detachable spindles

Italian spindle - square shape (left image) German spindle - flat-conical shape (right image)

Order placement information

Designation/ Item	Order no.		
DC450Floorspringsize3withHold-Openat105°	DCE4513TSW		
DC450Floorspringsize3withHold-Openat90°	DCE4563TSW		
DC450 Floorspring size 3 without Hold-Open	DCE4593TSW		
DC450Floorspringsize4withHold-Openat105°	DCE4514TSW		
DC450Floorspringsize4withHold-Openat90°	DCE4564TSW		
DC450 Floorspring size 4 without Hold-Open	DCE4594TSW		
AC619 Cover Plate for DC450 Polished Stainless Steel	D C A 0 6 1 9 I W		
AC619CoverPlateforDC450SatinStainlessSte	eIDCA0619QW		
AC340DetachableItalianSpindleh = 0 mm - zinc plated	M A0 3 4 0 S0		
AC341DetachableItalianSpindleh = 5 mm - zinc plated	M A0 3 4 1 S0		
AC342 Detachable Italian Spindle h = 10 mm - zinc plated	M A0 3 4 2 S0		
AC343 Detachable Italian Spindle h = 15 mm - zinc plated	M A0 3 4 3 S0		
AC344 Detachable Italian Spindle h = 20 mm - zinc plated	M A0 3 4 4 S0		
AC345 Detachable Italian Spindle h = 25 mm - zinc plated	M A0 3 4 5 S0		
AC346 Detachable Italian Spindle h = 30 mm - zinc plated	M A0 3 4 6 S0		
AC360 Detachable Italian Spindle h = 0 mm - zinc plated	M A0 3 6 0 S0		
AC361 Detachable Italian Spindle h = 5 mm - zinc plated	M A0 3 6 1 S0		
AC362 Detachable Italian Spindle h = 10 mm - zinc plated	M A0 362S0		

Designation/ Item	Or	der ı	10.				
AC363Detachable Italian Spindle h = 15 mm - zinc plated	M	Α0	3	6	3	s	0
AC364Detachable Italian Spindle h = 20 mm - zinc plated	M	Α0	3	6	4	S	0
AC365 Detachable Italian Spindle h = 25 mm - zinc plated	M	Α0	3	6	5	S	0
AC366 Detachable Italian Spindle h = 30 mm - zinc plated	M	Α0	3	6	6	S	C
AC115 Reversiblebottom arm in steel for double action doors. Socketfor Italian Spindle	M	Α0	1	1	5	S	0
AC393Reversiblebottom arm in steel for double action doors. Socketfor German Spindle	M	Α0	3	9	3	S	C
AC8Double action top pivot	M	Α0	0	0	8	s	C
AC375Double action top pivot in full steel with self-lubrificating bushing	M	Α0	3	7	5	S	C
AC583Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in silver	M	Α0	5	8	3	0	
AC583Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in black	M	Α0	5	8	3	3	
AC392Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in silver	M	Α0	3	9	2	0	
AC392Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in black	M	Α0	3	9	2	3	
AC384Right and left top arm in full steel,36 mm offset. ABScover in silver	M	Α0	3	8	4	0	
AC384Right and left top arm in full steel,36 mm offset. ABScover in black	M	Α0	3	8	4	3	
AC612Sealingcompound for floorsprings	М	Α0	6	1	2	S	C

Floorspring with Cam-Motion® technology and fixed closing force for very thin slabs



ASSAABLOYDC460

- · Floor spring with fixed closing force for verythin
- · Certified in compliance with EN1154, size 2, 3 or 4
- · Suitable for fire and smoke protection doors
- · Fordouble action doors up to 120 kg

Characteristics of DC460

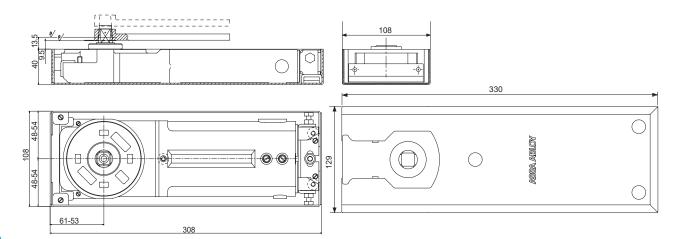
- Samedimensions for 3 bodies according to fixed size EN2, EN3, EN4
- Hydraulic control over 130° in both door swing directions
- · Adjustable door speed and latching speed from top regulating valves
- Castiron body
- · Adjustments in all directions within the cement box
- · Cement box black painted and only 40 mm Height
- · Cover plates and eyelets made in polished or satin stainless steel
- Interchangeablespindle from 0 + 30 mm
- Availablewith hold-open at 90°, 105° and without hold-open











Technicalattributes

Technicalattributes	
Fixclosing force	EN2or EN3or EN4
Door width up to	850 mm / 950 mm / 1100 mm
Maxdoor weigth	120 kg
Max. opening angle	130°
Closing speed	Variable between 130° - 15°
Latching speed	Variable between 15°- 0°
Backcheck	No
Weight	5.0 kg
Height	40 mm
Length	308 mm
Width	108 mm
Bodyadjustment within cement box	Vertical 4 mm,side 6 mm, front 8 mm,angular 2°
Direction	Left/right handeddouble action doors
Hold-open mode	90°/105°/non hold-open
Certified in compliance with	EN1154
CEmarking for building products	Yes
Suitablefor fire doors	Yes

The advantages at a glance

Our service for you: here you can see the individual advantages of our door closer models for your respective field of business.

You canfind the com-

plete specification on

the internet at: www.

assaabloy.de

The advantages at a gid	di loe
Customer segment	Advantages
Project planners	- Extensiverange of uses:Fire and smoke protection doorsaswell asstandard doors - Particularly suitable in caseof double action glassdoors - Recommended for thin slabs - Hold-open at 90°, 105° and non hold-open - Variety of available spindles: square Italian, rectangular German - Architectural finishes: Coverplatesand eyeletsin polished stainlesssteel, satin stainlesssteel, polished brass
Builders	 - Universalfor left/right handed and double action doors - Largerangeof adjustment within cement box to solve possible alignment problemson the site without taking down the door
Trade	- Reducedinventory costsdue to modular product range - One single product suitable for all fitting applications
User	- Easierdoor opening and improved accessabilitydue to Cam-Motion® technology

Specifications for DC460

ASSAABLOYfloor spring DC460 featuring Cam-Motion® technology in compliance with EN1154

- · Closing power ENsizes2,3,4 for doors up to 120 kg and 1100 mm wide
- Closing speed, latch speed adjustable from top regulating valves
- · CEapproved
- · 40 mm Height
- · Suitablefor left/right handed double action doors

Accessories:	☐ ☐AC384- Top pivot for
□ □AC115 - Reversible	left or right doors
bottom arm Italian	□ □AC612- Sealing
spindle	Commoundforfloor

□ □AC393 - Reversible
bottom arm German
spindle

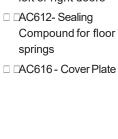
bottom	arm German
spindle	
A O O D	

□ □AC8- Double ac	tion
top pivot	

□ □AC375- Double acti-
on top pivot

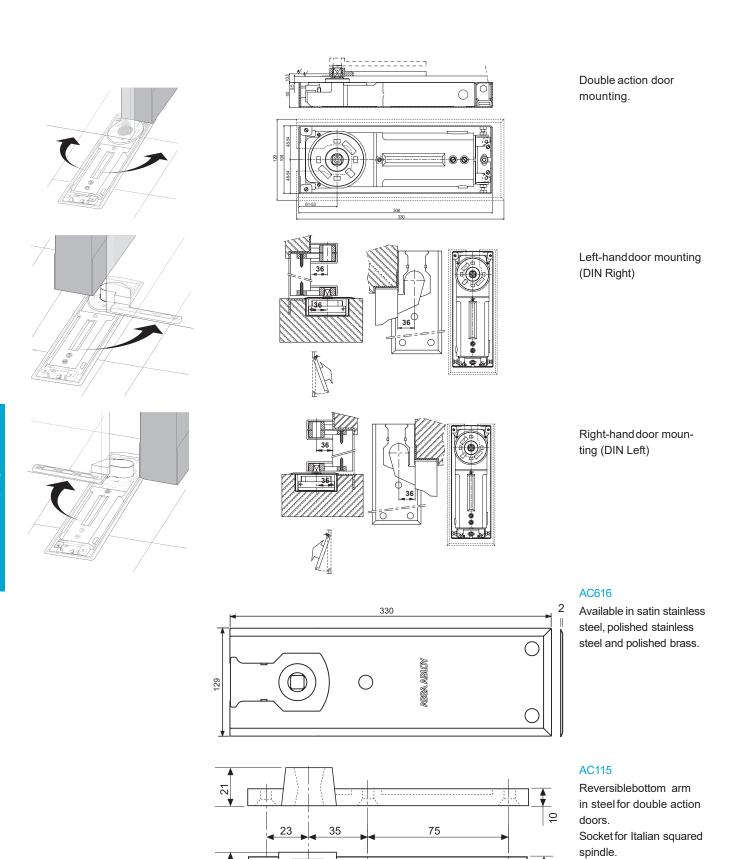
□ □AC583 - Right and left
bottom arm. Socket
for Italian square
spindle.

□ □AC392- Right & left
bottom arm. Socket
for German rectangu
lar spindle.

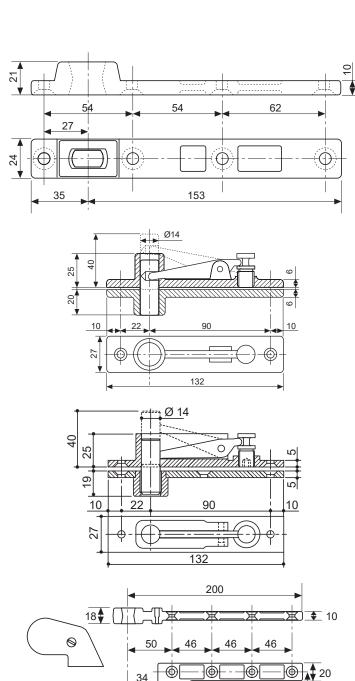


Colour:
□ Polished stainless
steel
□ □Satin stainless steel

Dimensional drawings and accessories



Accessories



AC393

Reversiblebottom arm in steel for double action doors.

Socket for German rectangular spindle.

AC8

Double action top pivot.

AC375

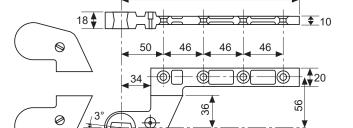
Double action top pivot in full steel with self lubrificating bushing.

AC583

Right and left bottom arm in steel for single action doors, 36 mm. offset. Socket for Italian square spindle. Silver or black painted.

AC392

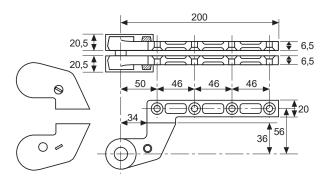
Right and left bottom arm in steel for single action doors, 36 mm offset.



36

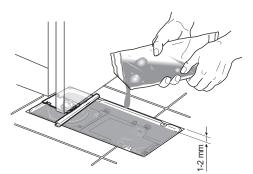
200

Accessories



AC384

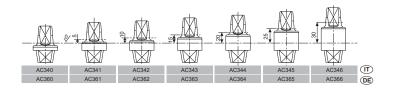
Right and Left Top Arm in full steel, 36 mm offset. Silver or black painted ABScover.

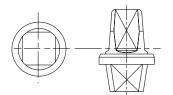


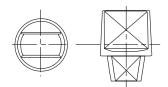
AC612

Sealing Compound for floor springs.









Detachable spindles

Italian spindle - square shape (left image) German spindle - flat-conical shape (right image)

Order placement information

Designation/ Item	Order no.
DC460Floorspringsize2withHold-Openat105°	DCE6012TSW
DC460Floorspringsize2withHold-Openat90°	DCE6062TSW
DC460 Floorspring size 2 without Hold-Open	DCE6092TSW
DC460Floorspringsize3withHold-Openat105°	DCE6013TSW
DC460Floorspringsize3withHold-Openat90°	DCE6063TSW
DC460 Floorspring size 3 without Hold-Open	DCE6093TSW
DC460Floorspringsize4withHold-Openat105°	DCE6014TSW
DC460Floorspringsize4withHold-Openat90°	DCE6064TSW
DC460 Floorspring size4 without Hold-Open	DCE6094TSW
AC616 CoverPlate for DC460 Polished Stainless Steel	D C A 0 6 1 6 I W
AC616CoverPlateforDC460SatinStainlessStee	DCA0616QW
AC340DetachableItalianSpindleh = 0 mm - zinc plated	M A0 3 4 0 S0
AC341DetachableItalianSpindleh = 5 mm - zinc plated	M A0 3 4 1 S0
AC342 Detachable Italian Spindle h = 10 mm - zinc plated	M A0 3 4 2 S0
AC343 Detachable Italian Spindle h = 15 mm - zinc plated	M A0 3 4 3 S0
AC344 Detachable Italian Spindle h = 20 mm - zinc plated	M A0 3 4 4 S0
AC345 Detachable Italian Spindle h = 25 mm - zinc plated	M A0 3 4 5 S0
AC346 Detachable Italian Spindle h = 30 mm - zinc plated	M A0 3 4 6 S0
AC360 Detachable Italian Spindle h = 0 mm - zinc plated	M A0 3 6 0 S0
AC361 Detachable Italian Spindle h = 5 mm - zinc plated	M A0 3 6 1 S0
AC362 Detachable Italian Spindle h = 10 mm - zinc plated	M A0 3 6 2 S0

Designation/ Item	Or	der ı	10.				
AC363Detachable Italian Spindle h = 15 mm - zinc plated	М	Α0	3	6	3	S	0
AC364Detachable Italian Spindleh = 20 mm - zinc plated	M	Α0	3	6	4	S	0
AC365 Detachable Italian Spindle h = 25 mm - zinc plated	М	Α0	3	6	5	S	0
AC366 Detachable Italian Spindle h = 30 mm - zinc plated	M	Α0	3	6	6	S	0
AC115 Reversiblebottom arm in steel for double action doors. Socketfor Italian Spindle	M	Α0	1	1	5	S	0
AC393Reversiblebottom arm in steel for double action doors. Socketfor German Spindle	M	Α0	3	9	3	S	0
AC8Double action top pivot	M	Α0	0	0	8	S	0
AC375Double action top pivot in full steel with self-lubrificating bushing	М	Α0	3	7	5	S	0
AC583Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in silver	M	Α0	5	8	3	0	(
AC583Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in black	M	Α0	5	8	3	3	(
AC392Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in silver	M	Α0	3	9	2	0	(
AC392Right and left bottom arm in steel for sing- le action doors,36 mm offset.Socket for Italian spindle. ABScover in black	M	Α0	3	9	2	3	
AC384Right and left top arm in full steel,36 mm offset. ABScover in silver	M	Α0	3	8	4	0	
AC384Right and left top arm in full steel,36 mm offset. ABScover in black	M	Α0	3	8	4	3	
AC612 Sealingcompound for floorsprings	M	Α0	6	1	2	S	C

Floor Springs Ordering Matrix

Select the correct set of floor spring accessories from the below overview covering hold-open devices,

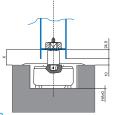
finishesand spindle heightsto adjust the distance between the door and the floor level.

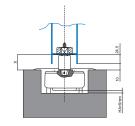
Floor spring

											Coverplates			
	EN Size	Hold Open	Art. Number	C€		Max. door leaf width	Max. door leaf weight	Max. opening angle	Double / Single Action	Interior / Exterior	Polished Brass	Satin Stainless Steel	Polished Stainless Steel	Sealing Compound
			DCE7293TS0	C€	®	. 050								
	EN3	90°	DCE7263TS0			≤ 950 - mm		0 kg	Action / Double Action	Interior			DCA0619IR	
DC450		105°	DCE7213TS0				120 kg					DCA0619QR		
DC450			DCE7294TS0	C€	<u></u>	- 1100	120 kg			Interior + Exterior		DCA0019IK		
	EN4	90°	DCE7264TS0			≤ 1100 - mm								
		105°	DCE7214TS0											
			DCE6092TSW			⁻ ≤ 850								
	EN2	90°	DCE6062TSW			- mm								
		105°	DCE6012TSW							Interior		DCA0616QW		
			DCE6093TSW	C€	<u></u>	i≤ 950		15° 1	Single	Action / Double Action Interior + Exterior Single Action / Interior +				
DC460	EN3	90°	DCE6063TSW			- mm	120 kg	0° 2 2	Double				DCA0616IW	
		105°	DCE6013TSW					15° 1 130°	Action					
			DCE6094TSW	C€	<u></u>	i≤ 1100								
	EN4	90°	DCE6064TSW			mm								
		105°	DCE6014TSW										MA0612S0	
			DCE7490TSR	C€	<u></u>	≤ 1400		15° 1				DCA0269HR	DCA0269IR	IVIA001230
DC475	EN3-6	90°	DCE7460TSR			≥ 1400 .mm	300 kg	0° 2 175°	Double					
		105°	DCE7410TSR					15"	Action					
			DCE7980TSR	C€	®			15° 1 150°	Single		Interior DCA0534PR	DCA0534HR		
DC477	EN2-4	90°	DCE7960TSR			≤ 1100 .mm	170 kg	0° 2 180°	Action / Double	Interior			DCA0534IR	
		105°	DCE7910TSR					15° 1 150°	Action					
			DCE4292TSR											
	EN2	90°	DCE4262TSR			≤ 850 - mm								
		105°	DCE4212TSR							Interior				
			DCE4293TSR	C€	®	. 050		15° 1	Single	Interior				
DC420	EN3	90°	DCE4263TSR			≤ 950 - mm	100 kg	0° 2 175°	Action / Double		DCA0307PR	DCA0307HR	DCA0307IR	
		105°	DCE4213TSR					153	Action					
			DCE4294TSR	C€	®	4400								
	EN4	90°	DCE4264TSR			≤ 1100 - mm				Interior + Exterior				
		105°	DCE4214TSR							2,00000				

Floor spring model

	HA min	HA max	AC340 / AC360	AC341 / AC361	AC342 / AC362	AC343 / AC363	AC344 / AC364	AC345 / AC365	AC346 / AC366	x	
			₩	1	2	22	R 4	525	8	Xmin	Xmax
DC420	5,5 mm	10,5 mm								5,5 mm	40,5 mm
DC460	9,5 mm	13,5 mm								9,5 mm	43,5 mm
DC477	5,5 mm	15 mm	0 mm	5 mm	10 mm	15 mm	20 mm	25 mm	30 mm	5,5 mm	45 mm
DC475	4 mm	13,5 mm								4 mm	43,5 mm
DC450	9,5 mm	11,5 mm								9,5 mm	41,5 mm





HA = Height adjustment within the cement box SH = Spindle Height X = Floor clearance

Example X = 34,5 mm Formula

X = HA + SH FloorSpring= DC420 HAmin = 5,5 mm HAmax = 10,5 mm

34,5 mm = (5,5 mm or 10,5 mm) + **SH**; **SHmax** = 29 mm AC345/AC365; **SHmin** = 24,5 mm AC344/AC364;

Floor Springs Ordering Matrix

Top pivot

ExtendedSpindle (0 - 30mm)

Flat-conical type (German) Square type (Italian) Spindle Туре Art.Nr. Extension Name Name Art.Nr AC360 MA0360S0 MA0340S0 0 mm AC340 AC361 MA0361S0 AC341 MA0341S0 5 mm AC362 MA0362S0 MA0342S0 10 mm AC342 AC363 MA0363S0 AC343 MA0343S0 15 mm 20 mm AC364 MA0364S0 AC344 MA0344S0 MA0365S0 MA0345S0 25 mm AC365 AC345

MA0366S0

AC346

MA0346S0

Single/ Double Single action Double action Single action Double action Pivot name A384 AC118 AC583 AC392 AC2 AC213 AC115 AC393 100 Material Steel Zamac Zamac Steel Steel Steel Brass Steel Steel Steel adjust-able Adjustment Max. Door ≤ 300kg ≤ 300kg 300kg 100kg ≤ 170kg ≤ 300kg Weight flatsquare square flatsquare square Spindle type conical type conical type type type MA039200 –Silver MA039230 –Black MA038400 -Silver MA038430 - Black MA058300 -Silver MA058330 -Black MA0393S0 MA0213S0 MA0375S0 MA0002S0

Bottom pivot

Coverplates in polished brass, satin stainless steel and polished stainless steel.

AC366

30 mm



RZ100

Smokedetector station RZ100with integrated power supply and smokedetector to control arrestor devices

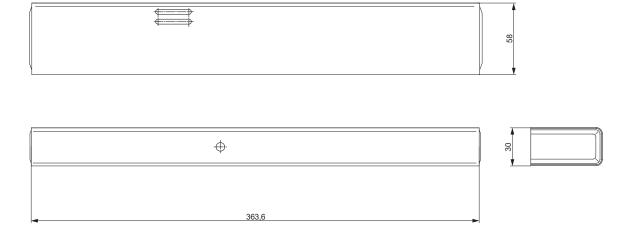


ASSAABLOY RZ100

- The smoke detector unit RZ100 can supply and control all of the ASSAABLOYelectromechanical holdopen devices with 24VDC. In caseof fire, smoke or power failure, the connected hold-open device whether integrated into the guide rail or fitted externally, will be de-energised, allowing the door to close preventing the spread of fire and smoke.
- Hold-open device Z-6.5-2166 approved by general DIBt inspection authority

Characteristics of RZ100

- The smoke detector unit RZ100 includes a smoke chamber, control-unit and power supply in one product. The unit works by an optical smoke detection with integrated measuring chamber monitoring and optical soiling indicator.
- · Indicators: Green LED-operation mode; Red LED-Alarm; Yellow LED(flush) pollution
- Equipped for the connections of further: smoke detectors; external releasebutton
- · Integrated potential-free alarm relay
- · Approved for use with all ASSAABLOYarrester systems



You canfind the complete specification on the internet at: www. assaabloy.de

Specifications for RZ100

ASSAABLOYSmokeDetector Station RZ100 with integrated power supply and smoke detector to control arrestor devices

- · Optical smokedetector
- · Alarm threshold monitoring with contamination indicator
- · 300 mA output current for arrestor devices
- · Input voltage 230 VAC
- 24 V DCoutput voltage
- · Integrated functions test button
- · Floating switchover contact

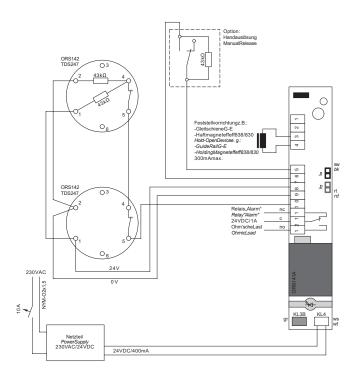
Accessories:

- □ □ Ceiling smoke detector ORS142 / TDS 247
- □ □Smokedetector station RZ100

Colour:

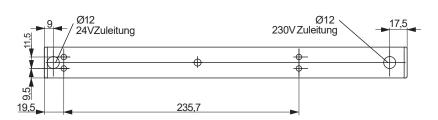
- $\hfill\Box$ Silver EV1
- □ □White, similar to RAL9016
- $\ \ \, \Box \, \, \Box \text{Stainless steel}$
- $\ \ \, \Box \, \Box Customised finish$

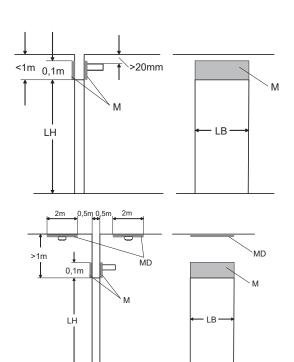
Technical drawings



Wiring diagram

Drilling template





Number of detectors

M = mounting area RZ100 LH= headroom LH = clearance width

Number of detectors

M = mounting area RZ100 MD = mounting areacover dedector LH= headroom LH = clearance width

RZ100

Order placement information

Designation/Item	Order no.
RZ100, silver EV1	DCRZ100DEV1-
RZ100,white, similar to RAL9016	DCRZ100D9016
RZ100, stainless steel, ASSAABLOYdesign	DCRZ100D35
RZ100,customised finish	DCRZ100DXXXX
Ceiling mounted smoke detector RZ101/ORS142 with base,white,similar to RAL9010	DCRZ1019010

A176

Universalmetal drilling gaugefor drilling of the fixing holes on door and frame



ASSAABLOY A176

- Universalmetal drilling gaugefor drilling of the fixing holes on door and frame
- Canbe used for drilling of the fixing holes on hinge side for door closers DC700, DC500, DC300, DC200, DC135 and guide rails G193, G195, G-E,G-Sand link arms L190, L191
- Canalternatively be used for fixing holes drilling for direct and DIN mounting of the door closerbody acc. to supplement 1 of DIN EN1154
- The gauge alignment on the door can easily be adjusted by three screws in a vertical and horizontal direction

Designation/ Item	Order no.
Drilling gauge A176, ASSAABLOYdoor closers	DCA176

Not usable with guide railsG46x



ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience

ASSA ABLOY

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